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**IMPORTANT**  
File in your  
maintenance  
records

**stryker®**  
**Medical**

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**926/927 EDII Stretcher  
946/944 PACU Stretcher**

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**MAINTENANCE MANUAL**

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**For Parts or Technical Assistance:  
1-800-327-0770**

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# Introduction

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## INTRODUCTION

This manual is designed to assist you with the maintenance of the 926 EDII Stretcher and the 946 PACU Stretcher. Read it thoroughly before beginning any maintenance on the stretcher.

## SPECIFICATIONS

	926	946
Maximum Weight Capacity	300 pounds	300 pounds
Overall Bed Length \ Width	82" \ 28.5"	84" \ 33"
Minimum \ Maximum Bed Height	25.5" \ 34.75"	25.5" \ 35"
Fowler Angle	0° to 90°	0° to 90°
Knee Gatch Angle	0° to 35°	0° to 35°
Trendelenburg \ Reverse Trendelenburg	+12° to -12°	+12° to -12°

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

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### WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

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### CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

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### NOTE

This provides special information to make maintenance easier or important instructions clearer.

# Cleaning

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Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN. Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect on fabrics WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\*

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vespene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

## NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

## REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Preventative Maintenance

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## CHECKLIST

- All fasteners secure (reference all assembly prints)
- Siderails move and latch properly (page 73–80)
- All casters lock with brake pedal engaged
- Brake cam pads not worn (Replace, if necessary)
- Steer function working properly
- All casters secure and working properly
- Body restraints working properly
- Oxygen bottle holder intact and operating properly (page 87)
- Fowler operates and latches properly
- Trendelenburg/Reverse Trendelenburg operating properly
- No rips or cracks in mattress cover
- Ground chain intact
- No leaks at hydraulic connections
- Hydraulic jacks holding properly (page 6)
- Hydraulic drop rate set properly
- Hydraulic oil level sufficient (page 6)
- Lubricate where required

Serial No.\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Completed By:\_\_\_\_\_ Date:\_\_\_\_\_

# Service Information

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## HYDRAULIC SYSTEM TROUBLESHOOTING

PROBLEM/SYMPTOM	POSSIBLE CAUSE	SOLUTION
Jack will not raise to full height.	Reservoir low on hydraulic fluid.	Add hydraulic fluid (see page 7)
One end of the stretcher rises much slower than the other end.	Air in the pump piston. Reservoir low on hydraulic fluid.	Prime the pump (see page 7). Add hydraulic fluid (see page 7)
Jack will not pump up.	The lever assembly is in contact with the valve stem on the manifold assembly.  Air in the pump piston.  Defective jack.	Adjust the length of the control rod so there is a slight gap between the lever and the valve stem.  Prime the pump (see page 7).  Replace the jack.
Jack will not hold in the raised position.	The lever assembly is in contact with the valve stem on the manifold assembly.  Defective valve.  Defective jack.  Internal leakage of oil past a valve or seal.	Adjust the length of the control rod so there is a slight gap between the lever and the valve stem.  Fully elevate the jack. Close the needle valve by turning it clockwise. If the jack no longer sinks, the needle valve is defective. Replace the needle valve (part # 962-1-152).  Fully elevate the jack. Close the needle valve by turning it clockwise. If the jack continues to sink, the jack is defective. Replace the jack.  Ensure all valves are fully closed by depressing and releasing appropriate pedal. Ensure there is a slight gap between the lever assembly and the valve stem. Close the needle valve completely. If the jack holds, the leakage is in the release valve and the valve must be replaced.
The jack will not lower.	The valve support is loose and out of position.	Reposition the valve support and tighten the screws securely.

Contact Stryker technical support at 1-800-327-0770 for further assistance.

# Service Information

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## CHECKING HYDRAULIC FLUID LEVEL

1. Lower the jack completely.
2. Remove the fill plug on the side of the jack.
3. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-70-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

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### CAUTION

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Use of other types of oil may damage hydraulic units.

## PRIMING THE PUMP

1. Remove the pump link and the spring.

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### CAUTION

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The pump link is spring loaded. Use care when removing it or injury could result.

2. To remove air, actuate the pump by hand, making sure the pump piston bottoms. Reassemble and check for leaks.

# Replacement Parts and Kits

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PART NAME	PART NUMBER
Accessory Bracket Set .....	390-56-100
Arm Board .....	390-11
Arm Board Set .....	926-50-100
Base Hood .....	946-21-13
Base Hood/Storage Tray Combination .....	926-130-22
Base Hood/Storage Tray w/Oxygen Bottle Holder .....	926-30-100
Base Hood End Panel Fastener .....	17-17
Bearing, Carpet Caster (Old Style) .....	390-1-290
Bearing, Conductive Caster (Old Style) .....	390-1-274
Brake Cam Wear Strip .....	390-1-14
Brake Cam Wear Strip Spacer (Thick) .....	390-1-183
Brake Cam Wear Strip Spacer (Thin) .....	390-1-184
Caster, Complete Set of 4 (New Style) .....	715-259-400
Chart Holder .....	946-28-100
Crank Disc .....	946-33-18
Defibrillator/Equipment Tray .....	926-39
Fifth Wheel Assembly (Complete) .....	946-46-100
Fifth Wheel Assembly (Wheel Only) .....	946-46-27
Fifth Wheel Nut .....	390-1-15
Fifth Wheel Pedal .....	946-46-37
Foot Board/Chartholder .....	926-40-100
Heel Stirrups .....	390-20
Instrument/Serving Tray .....	1052-26
Head/Foot Board Assembly (1) .....	946-29-100
Head/Foot Board Assembly (2) .....	946-29-100
I.V. Caddy .....	1050-1-100
I.V. Pole, Permanent, Folding .....	946-224-200
I.V. Pole, Permanent, Heavy-Duty .....	926-400
I.V. Pole, Standard, Removable .....	390-25
I.V. Pole, X-Ray Litter, Left .....	926-124-100
I.V. Pole, X-Ray Litter, Right .....	926-125-100
Jack Assembly, Foot Control, Control End .....	926-20-100
Jack Assembly, Foot Control, Non-Control End .....	926-21-100
Jack Assembly, Hand Control .....	926-320-150
Jack Release Valve .....	962-1-152
Knob, Hand Control Jacks .....	946-320-6
Label, Reverse Trendelenburg (Hand Control Jack) .....	946-1-69
Label, Trendelenburg (Hand Control Jack) .....	946-1-68
Litter Foot Skin Kit, 24" (2 Piece – Replace 1 Piece) .....	926-34-35

# Replacement Parts and Kits

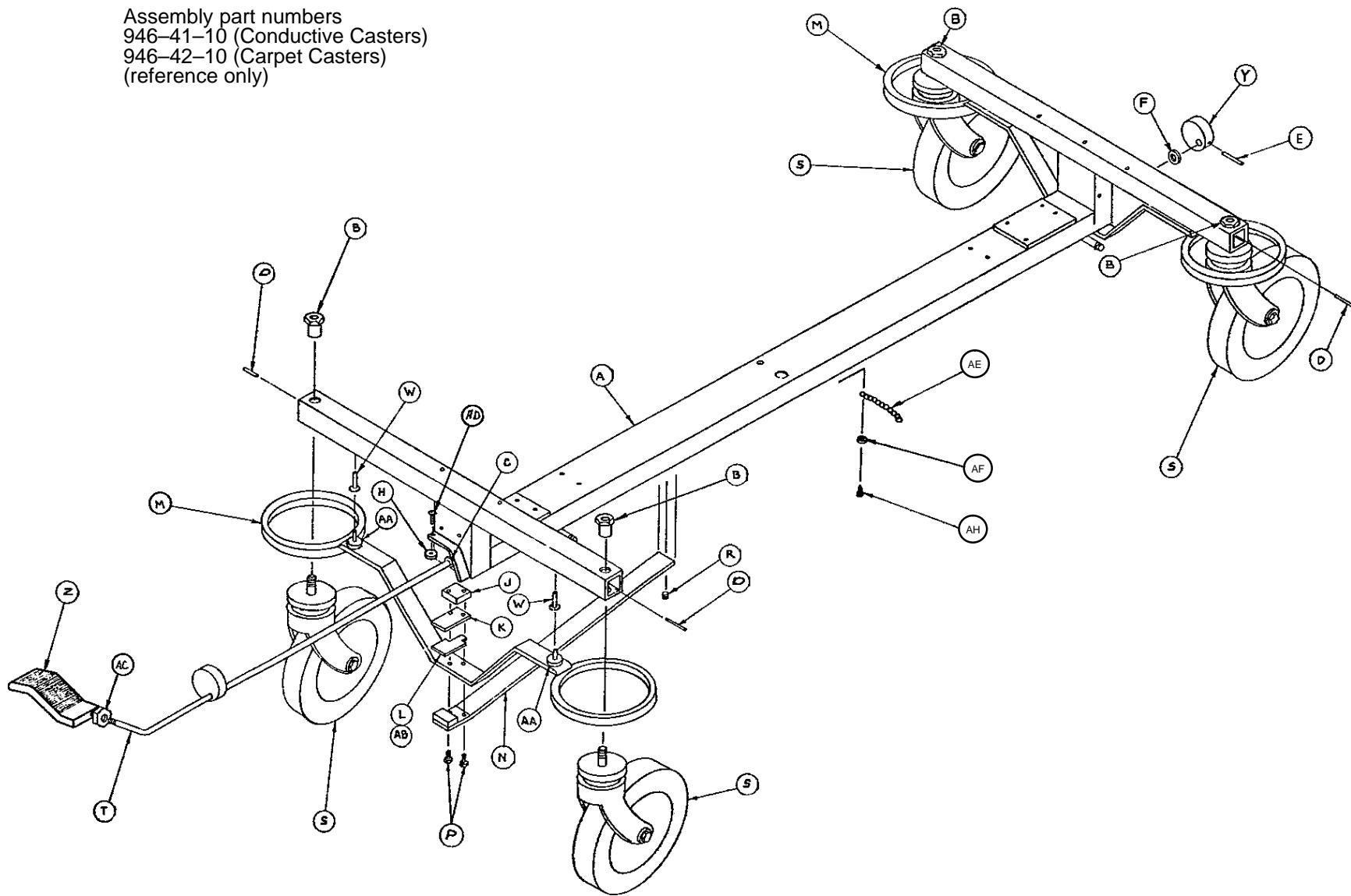
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<b>PART NAME</b>	<b>PART NUMBER</b>
Mattress (2" x 24") . . . . .	1059-224-140
Mattress (3" x 24") . . . . .	1059-324-140
Mattress (4" x 24") . . . . .	1059-424-140
Mattress (2" x 29") . . . . .	1059-229-140
Mattress (3" x 29") . . . . .	1059-329-140
Mattress (4" x 29") . . . . .	1059-429-140
Oxygen Bottle Holder . . . . .	926-29-100
Paper Roll Dispenser . . . . .	926-55-100
Pedal, Base, Molded Plastic . . . . .	946-1-153
Pedal Assembly, Pump . . . . .	946-2-56
Pin Eye, Control Rod (New Style) . . . . .	926-320-153
Pin Eye, Control Rod (Old Style) . . . . .	390-2-27
Pneumatic Cylinder . . . . .	1010-31-77
Pop Rivet, Litter Velcro . . . . .	25-40
Push Bar Assembly (926) . . . . .	926-27-100
Push Bar Assembly (946) . . . . .	946-27-100
Restraint Strap, Ankle . . . . .	946-43-100
Restraint Strap, Body . . . . .	390-19
Restraint Strap, Wrist . . . . .	946-44-100
Siderail Modified Nut (Swing Siderails) . . . . .	926-26-40
Siderail Pad Set (Folddown) . . . . .	946-96
Siderail Pad Set (Swing) . . . . .	946-97
Siderail Shoulder Bolt (Swing Siderails) . . . . .	8-29
Step Stool, Folding . . . . .	946-40-100
Transfer Board . . . . .	701-41
Velcro (Litter Skin) . . . . .	381-24-7
X-Ray Cassette Assembly . . . . .	926-23-10

## Base Assembly with Conductive or Carpet Casters

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Assembly part numbers  
946-41-10 (Conductive Casters)  
946-42-10 (Carpet Casters)  
(reference only)



# Base Assembly with Conductive or Carpet Casters

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## 946-41-10

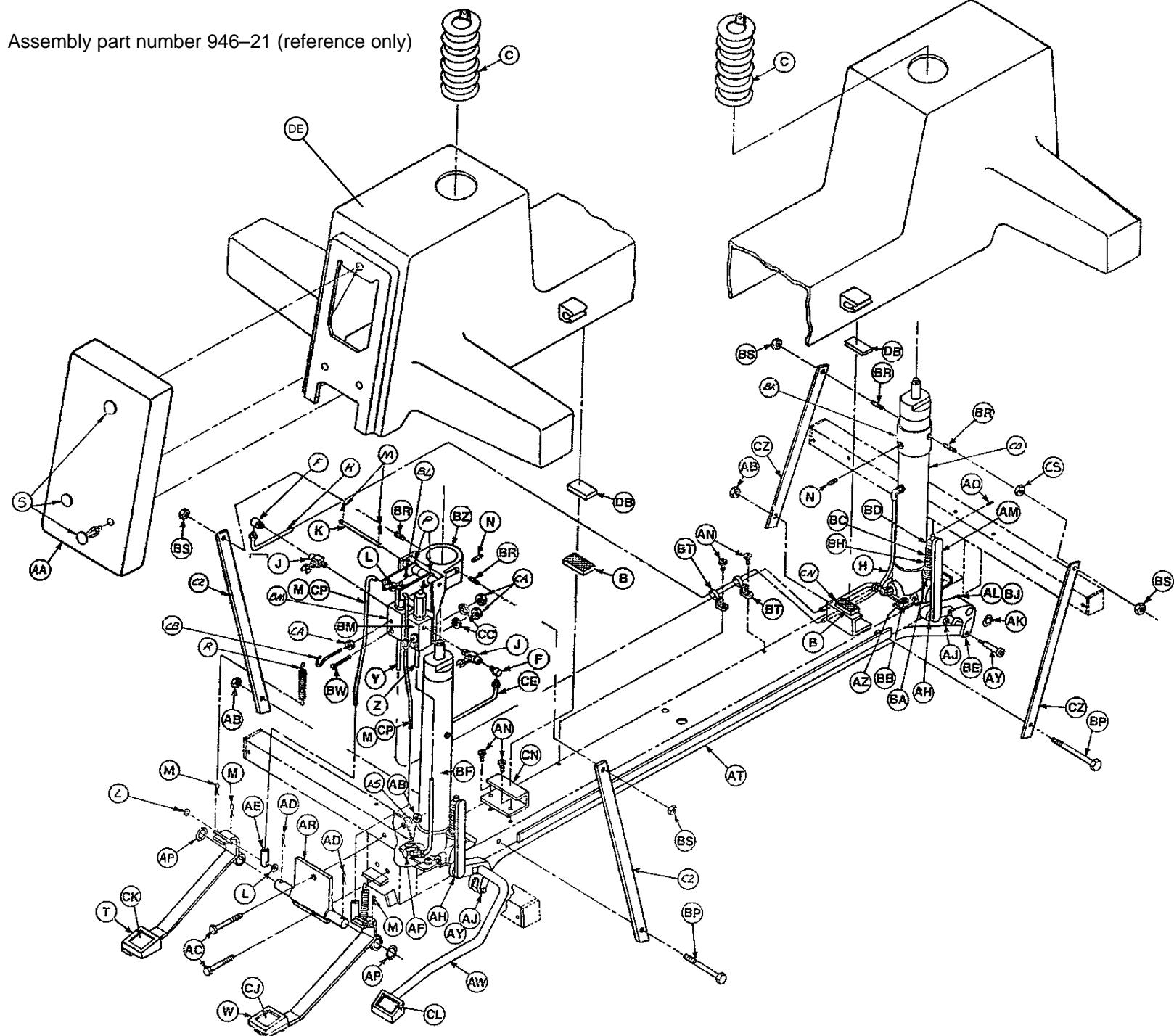
Item	Part No.	Part Name	Qty.
A	946-1-210	Base Assembly	1
B	715-1-158	Caster Nut	4
C	946-1-117	Brake Rod Bushing	2
D	26-5	Roll Pin	4
E	26-14	Roll Pin	1
F	14-10	Nylon Washer	A/R
H	650-15-5	Bumper	1
J	390-1-119	Cam Pad Plate	2
K	390-1-14	Cam Wear Strip	2
L	390-1-183	Cam Wear Strip Spacer	A/R
M	390-1-206	Caster Brake Ass'y	2
N	390-1-116	Brake Spring Bar	2
P	3-4	Hex Hd. Cap Screw	4
R	21-37	Set Screw	2
S	(page 28)	Caster Assembly	4
T	946-1-198	Cam Brake Rod Ass'y	1
W	946-1-116	Brake Bar Bushing	4
Y	390-1-21	Foot End Cam	1
Z	946-1-111	Brake Pedal	1
AA	946-1-115	Brake Cushion	4
AB	390-1-184	Cam Wear Strip Spacer	2
AC	15-26	Hex Jam Nut	1
AD	50-19	Pan Hd. Mach. Screw	1

## 946-42-10

Item	Part No.	Part Name	Qty.
A	946-1-210	Base Assembly	1
B	715-1-158	Caster Nut	4
C	946-1-117	Brake Rod Bushing	2
D	26-5	Roll Pin	4
E	26-14	Roll Pin	1
F	14-10	Nylon Washer	A/R
H	650-15-5	Bumper	1
J	390-1-119	Cam Pad Plate	2
K	390-1-14	Cam Wear Strip	2
L	390-1-183	Cam Wear Strip Spacer	A/R
M	390-1-206	Caster Brake Ass'y	2
N	390-1-116	Brake Spring Bar	2
P	3-4	Hex Hd. Cap Screw	4
R	21-37	Set Screw	2
S	946-1-276	Carpet Caster Ass'y	4
T	946-1-198	Cam Brake Rod Ass'y	1
W	946-1-116	Brake Bar Bushing	4
Y	390-1-21	Foot End Cam	1
Z	946-1-111	Brake Pedal	1
AA	946-1-115	Brake Cushion	4
AB	390-1-184	Cam Wear Strip Spacer	2
AC	15-26	Hex Jam Nut	1
AD	50-19	Pan Hd. Mach. Screw	1
AE	390-1-176	Ground Chain	1
AF	11-1	Flat Washer	1
AH	23-13	Sheet Metal Screw	1

## Base Assembly with Foot Control Jacks

Assembly part number 946–21 (reference only)

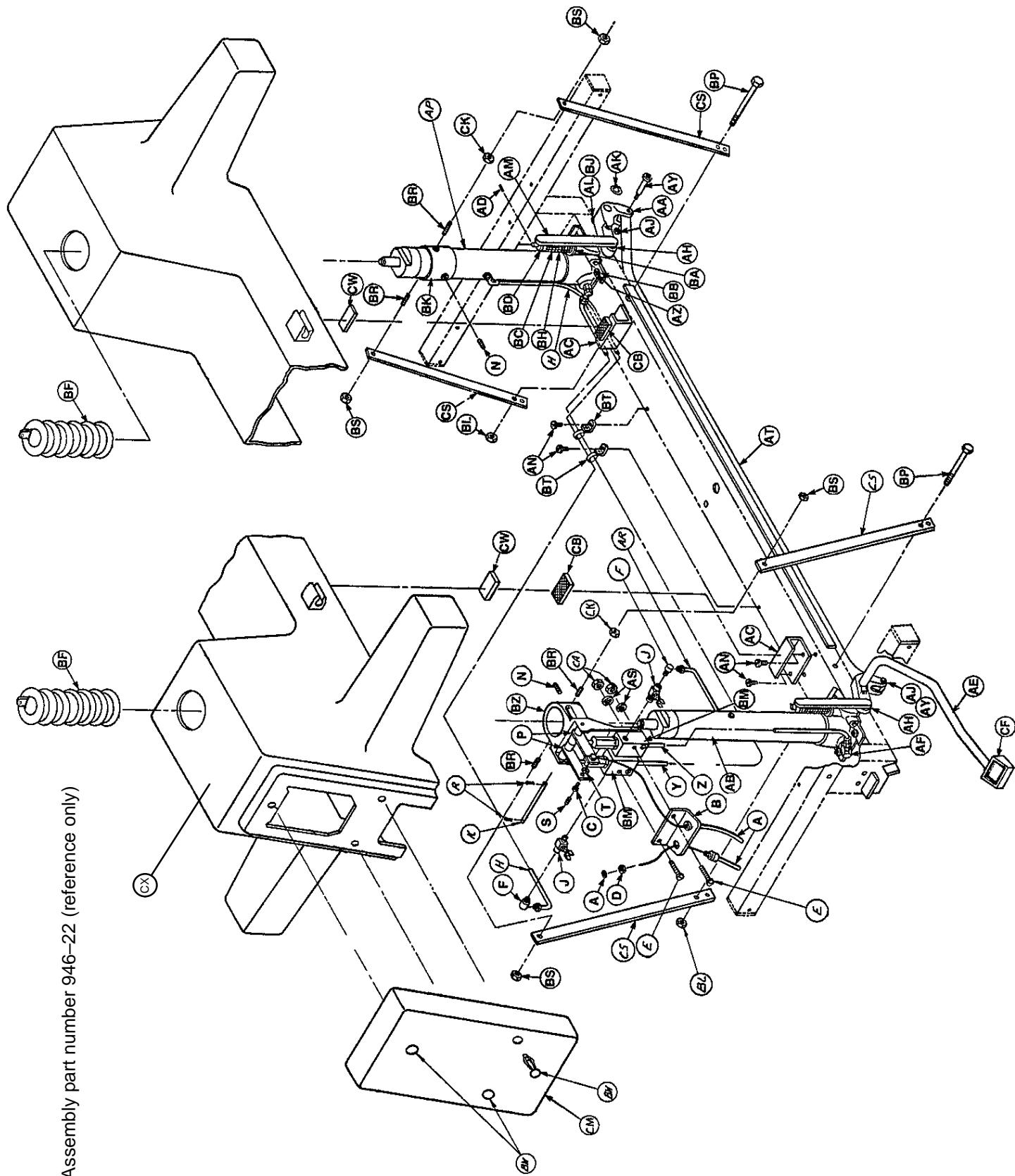


# Base Assembly with Foot Control Jacks

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Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	29-7	Dual Lock	2	AZ	4-14	Soc. Hd. Cap Screw	8
C	926-1-48	Bellows	2	BA	390-1-67	Jack Washer	2
F	48-12	90° Street Elbow	2	BB	11-63	Washer	8
H	390-2-103	Return Line	1	BC	763-1-15	Jack Spring	2
J	48-13	Needle Valve	2	BD	763-1-14	Spring Guide	2
K	390-2-64	Pin	1	BE	390-1-86	Rear Piv. Link Brg. Ass'y	1
L	11-1	Washer	6	BF	(page 20, 21)	Jack Ass'y, Control	1
M	27-4	Cotter Pin	8	BH	763-1-16	Sleeve	2
N	21-25	Set Screw	2	BJ	14-7	Washer	A/R
P	390-2-65	Lever Assembly	2	BK	390-3-198	Rear Support Collar	1
R	38-32	Extension Spring	2	BL	763-1-13	Jack Spring	2
S	17-17	Single Head Clip	3	BM	962-1-59	Manifold Assembly	2
T	(page 18)	Left Pedal Base Ass'y	1	BN	390-2-106	Bumper	2
W	(page 18)	Right Pedal Base Ass'y	1	BP	3-37	Hex Hd. Cap Screw	2
Y	390-2-102	Pressure Line	1	BR	21-95	Set Screw	4
Z	390-2-101	Pressure Line	1	BS	15-12	Hex Nut	4
AA	946-21-15	End Cap, Foot Control	1	BT	38-31	Cable Tie	2
AB	16-6	Kep Nut	4	BW	2-15	Machine Screw	2
AC	3-32	Hex Hd. Cap Screw	2	BZ	390-3-196	Valve Support	1
AD	27-3	Cotter Pin	4	CA	15-3	Hex Nut	6
AE	390-2-70	Adjustment Rod	2	CB	390-2-119	Modified Eye Bolt	2
AF	48-14	90° Swivel Coupling	2	CC	12-5	Lock Washer	4
AH	14-9	Washer	2	CD	(page 22, 23)	Jack Ass'y, Non-Cont.	1
AJ	16-11	Hex Nut	2	CE	390-2-104	Return Line, Control End	1
AK	28-97	Retaining Ring	2	CJ	946-1-61	Label, Rev. Trend.	1
AL	11-13	Washer	2	CK	946-1-62	Label, Trend.	2
AM	763-1-19	Pump Link Rod Ass'y	2	CL	946-1-63	Label, Bed Up	1
AN	23-25	Hex Wash. Hd. Tap. Screw	6	CN	390-3-218	Spacer Cover	2
AP	11-46	Washer	2	CP	921-25-10	Control Rod	2
AR	390-3-194	Hinge Plate	1	CS	15-22	Hex Nut	1
AS	11-53	Washer	2	CZ	390-2-113	Straight Support Bar	4
AT	946-1-165	Pump Conn. Rod Ass'y	1	DB	29-9	Dual Lock	2
AW	(page 19)	Pump Pedal Assembly	1	DD	946-1-167	Hole Cover	1
AY	8-12	Shoulder Bolt	2	DE	(page 31)	Hood with Storage Tray	1
					946-21-13	Hood w/o Storage Tray	1

# Base Assembly with Push Button Control Jacks



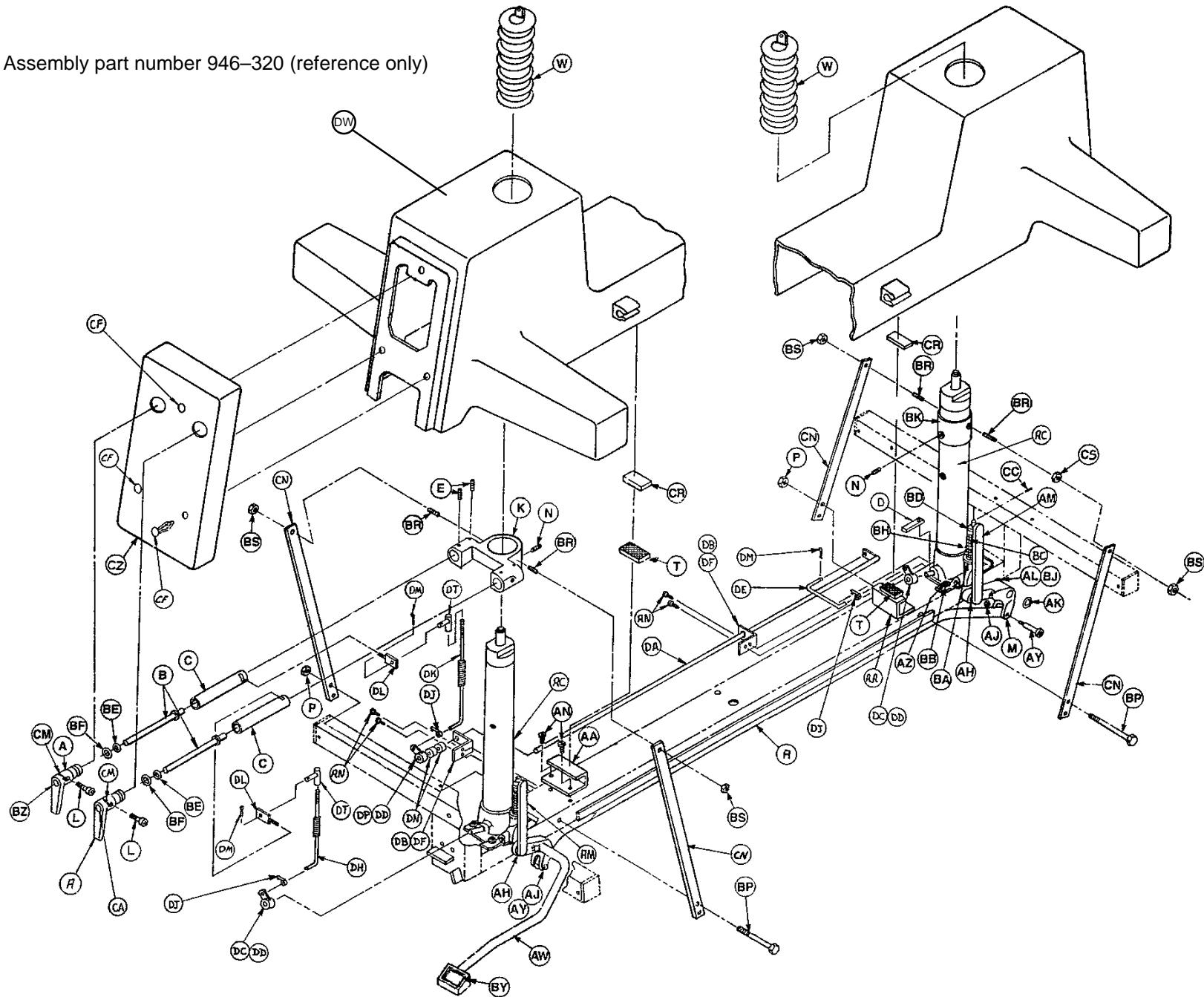
# Base Assembly with Push Button Control Jacks

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Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	921-27-13	Push Button Control	2	AS	12-5	Lock Washer	4
B	921-27-20	Cable Support	2	AT	946-1-165	Pump Conn. Rod Ass'y	1
C	921-27-22	Cable Connector	2	AY	8-12	Shoulder Bolt	2
D	11-63	Washer	2	AZ	4-14	Soc. Hd. Cap Screw	8
E	2-15	Machine Screw	4	BA	390-1-67	Jack Washer	2
F	48-12	90° Street Elbow	2	BB	11-63	Washer	8
H	390-2-103	Return Line	1	BC	763-1-15	Jack Spring	2
J	48-13	Needle Valve	2	BD	763-1-14	Spring Guide	2
K	390-2-64	Pin	1	BF	926-1-48	Bellows	2
N	21-25	Set Screw	2	BH	763-1-16	Sleeve	2
P	390-2-65	Lever Assembly	2	BJ	14-7	Washer	A/R
R	27-4	Cotter Pin	2	BK	390-3-198	Rear Support Collar	1
S	21-63	Set Screw	2	BL	16-6	Kep Nut	2
T	16-3	Fiberlock Nut	2	BM	962-1-59	Manifold Assembly	2
Y	390-2-102	Pressure Line	1	BP	3-37	Hex Hd. Cap Screw	2
Z	390-2-101	Pressure Line	1	BR	21-95	Set Screw	4
AA	390-1-77	Rear Piv. Link Brdg. Ass'y	1	BS	15-12	Hex Nut	4
AB	(page 20, 21)	Jack Ass'y, Control	1	BT	38-31	Cable Tie	2
AC	390-3-218	Spacer Cover	2	BW	17-17	Single Head Clip	3
AD	27-3	Cotter Pin	4	BZ	390-3-196	Valve Support	1
AE	(page 19)	Pump Pedal Ass'y	1	CA	15-3	Hex Nut	4
AF	48-14	90° Swivel Coupling	2	CB	29-7	Dual Lock	2
AH	14-9	Washer	2	CF	946-1-63	Label, Bed Up	1
AJ	16-11	Hex Nut	2	CH	946-1-77	Label, Push Button	1
AK	28-97	Retaining Ring	2	CK	15-22	Hex Nut	2
AL	11-13	Washer	2	CL	946-1-78	Label, Push Button	1
AM	763-1-19	Pump Link Rod Ass'y	1	CM	946-21-15	End Cap, Ft. Control	1
AN	23-25	Hex Wash. Hd. Tap. Screw	6	CS	390-2-113	Straight Support Bar	4
AP	(page 22, 23)	Jack Ass'y, Non-Cont.	1	CW	29-9	Dual Lock	2
AR	390-2-104	Return Line, Cont. End	1	CX	946-21-13	Hood w/o Storage Tray	1
					(page 31)	Hood with Storage Tray	1

## Base Assembly with Hand Control Jacks

Assembly part number 946–320 (reference only)

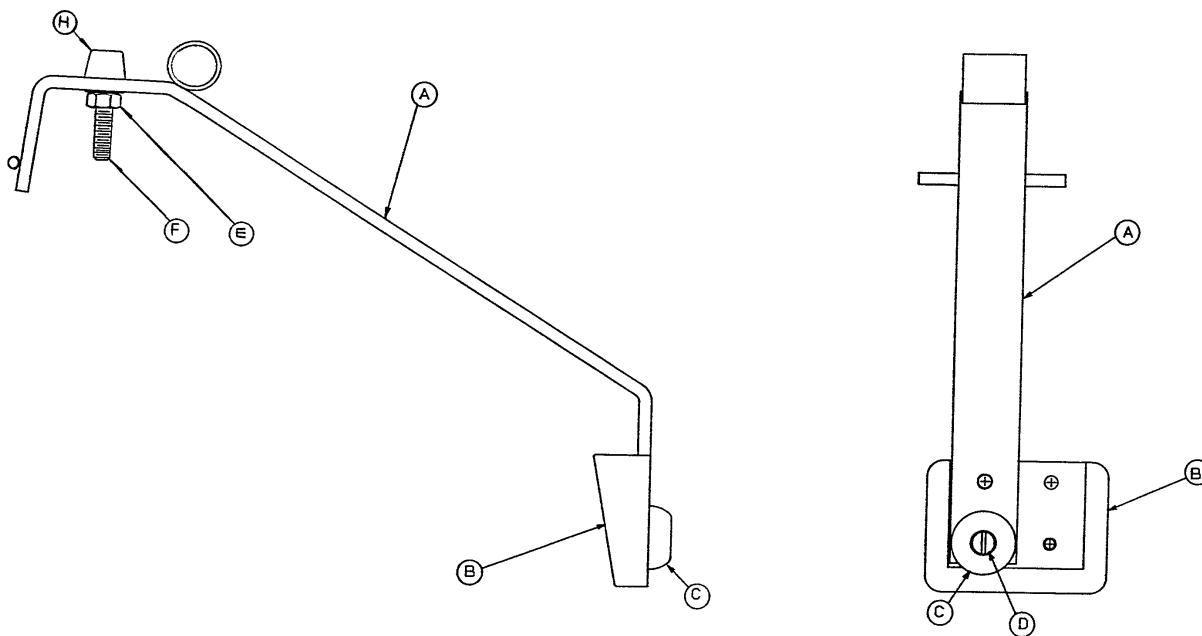


# Base Assembly with Hand Control Jacks

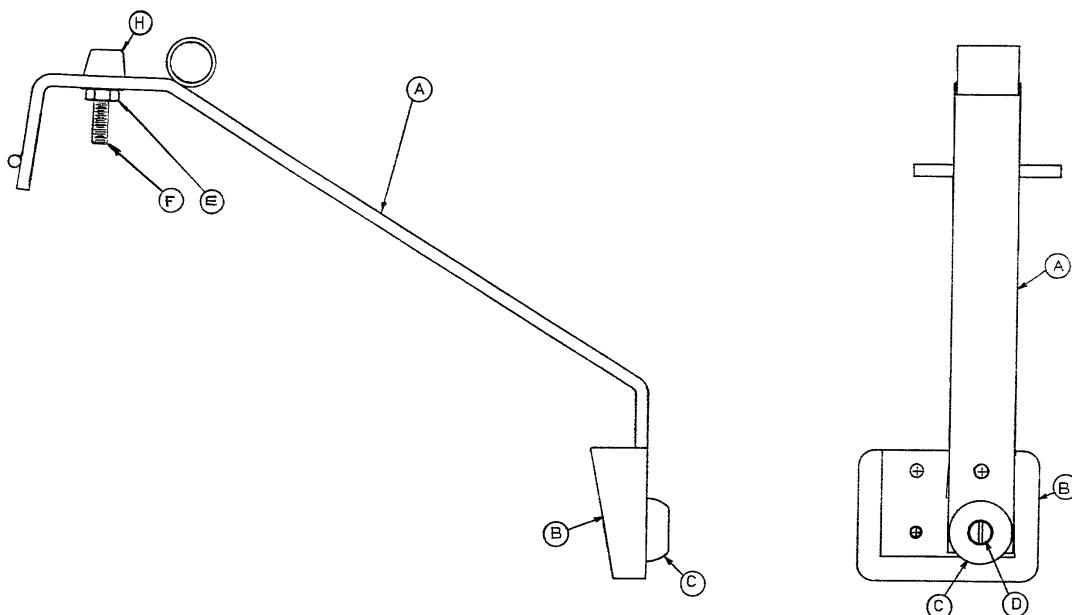
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Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-320-6	Knob Assembly	2	BH	763-1-16	Sleeve	2
B	946-20-16	Control Rod Assembly	2	BJ	14-7	Washer	A/R
C	946-20-17	Control Tube	2	BK	390-3-198	Rear Support Collar	1
D	946-320-21	Stop	1	BP	3-37	Hex Hd. Cap Screw	2
E	21-40	Set Screw	4	BR	21-95	Set Screw	4
K	946-20-195	Control Collar Support	1	BS	15-12	Hex Nut	4
L	4-66	Soc. Hd. Cap Screw	2	BY	946-1-63	Label, Bed Up	1
M	390-1-77	Rear Piv. Link Brg. Ass'y	1	BZ	946-1-68	Label	1
N	21-25	Set Screw	2	CA	946-1-69	Label	1
P	16-6	Kep Nut	2	CC	27-3	Cotter Pin	2
R	946-1-165	Pump Conn. Rod Ass'y	1	CF	17-17	Panel Fastener	3
T	29-7	Dual Lock	2	CM	946-1-91	Label, Arrow	2
W	926-1-48	Bellows	2	CN	390-2-113	Straight Support Bar	4
AA	390-3-218	Spacer Cover	2	CR	29-9	Dual Lock	2
AC	(page 24, 25)	Jack Assembly	2	CS	15-22	Hex Nut	1
AH	14-9	Washer	2	CZ	946-21-16	End Cap, Hand Control	1
AJ	16-11	Hex Nut	2	DA	946-20-197	Ctr'l Adaptor Rod Ass'y	1
AK	28-97	Retaining Ring	2	DB	946-20-194	"L" Bracket	2
AL	11-13	Washer	2	DC	390-1-64	Valve Control Adaptor	2
AM	763-1-19	Pump Link Rod Ass'y	2	DD	21-16	Set Screw	3
AN	23-25	Hex Wash. Hd. Tap. Screw	8	DE	946-20-199	Connecting Link	1
AW	(page 19)	Pump Pedal Assembly	1	DF	30-13	Bushing	2
AY	8-12	Shoulder Bolt	2	DH	946-320-3	Control Rod Ass'y	1
AZ	4-14	Soc. Hd. Cap Screw	8	DJ	390-2-22	Left Rod Clip	3
BA	390-1-67	Jack Washer	2	DK	946-320-2	Control Rod Assembly	1
BB	11-63	Washer	8	DL	926-320-153	Pin Eye (12-28 Thread)	2
BC	763-1-15	Jack Spring	2	DM	27-4	Cotter Pin	4
BD	763-1-14	Spring Guide	2	DN	390-38-8	Spacer	2
BE	11-25	Washer	2	DP	946-20-130	Collar Assembly	1
BF	45-115	O-Ring	2	DT	926-320-152	Adjustment Rod	2
				DW	946-21-13 (page 31)	Hood w/o Storage Tray Hood with Storage Tray	1 1

## 946-1-159 Release Pedal Assembly, Right

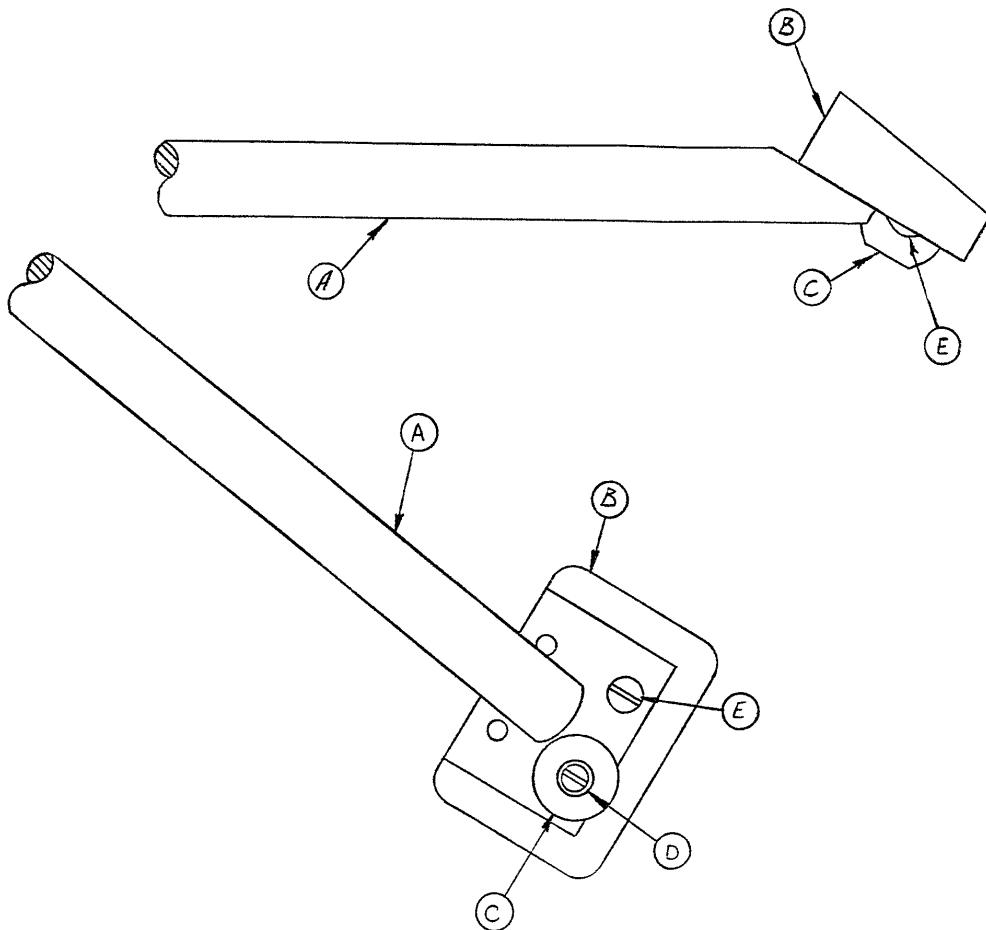


## 946-1-160 Release Pedal Assembly, Left



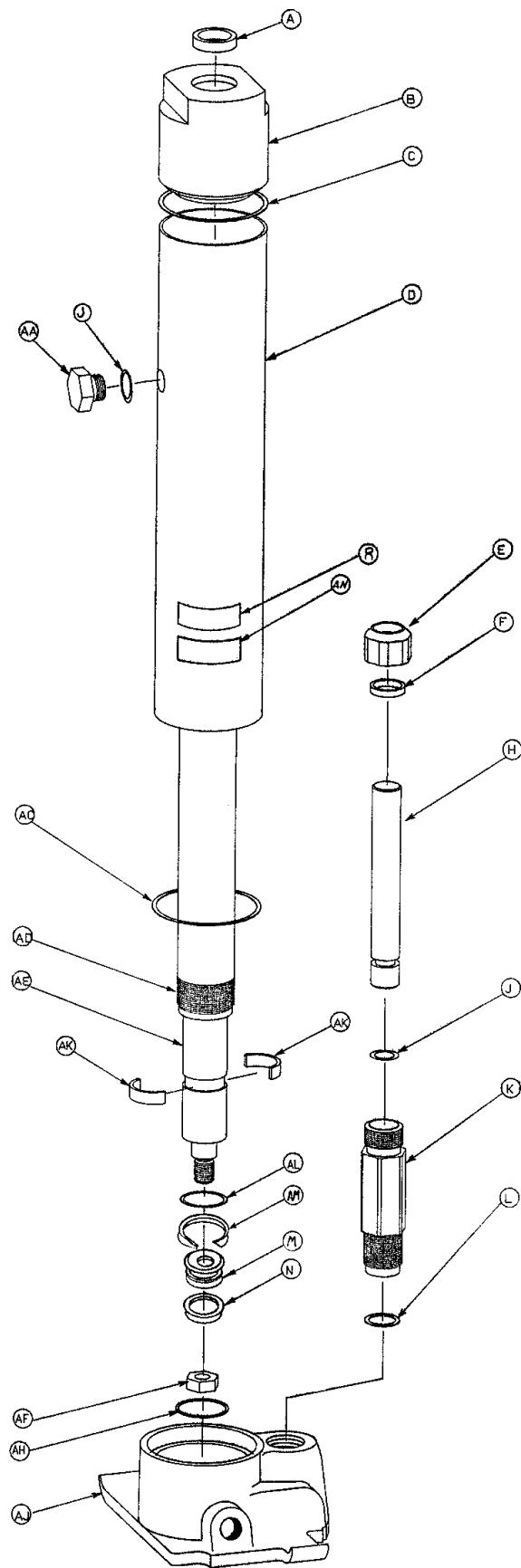
Item	Part No.	Part Name	Qty.
A	946-1-150	Pedal Weldment	1
B	946-1-153	Pedal	1
C	946-1-155	Bumper	1
D	2-18	Rd. Hd. Mach. Screw	1
E	16-6	Hex Nut	1
F	3-3	Hex Hd. Cap Screw	1
H	37-11	Neoprene Cap	1

## 946-2-56 Pump Pedal Assembly

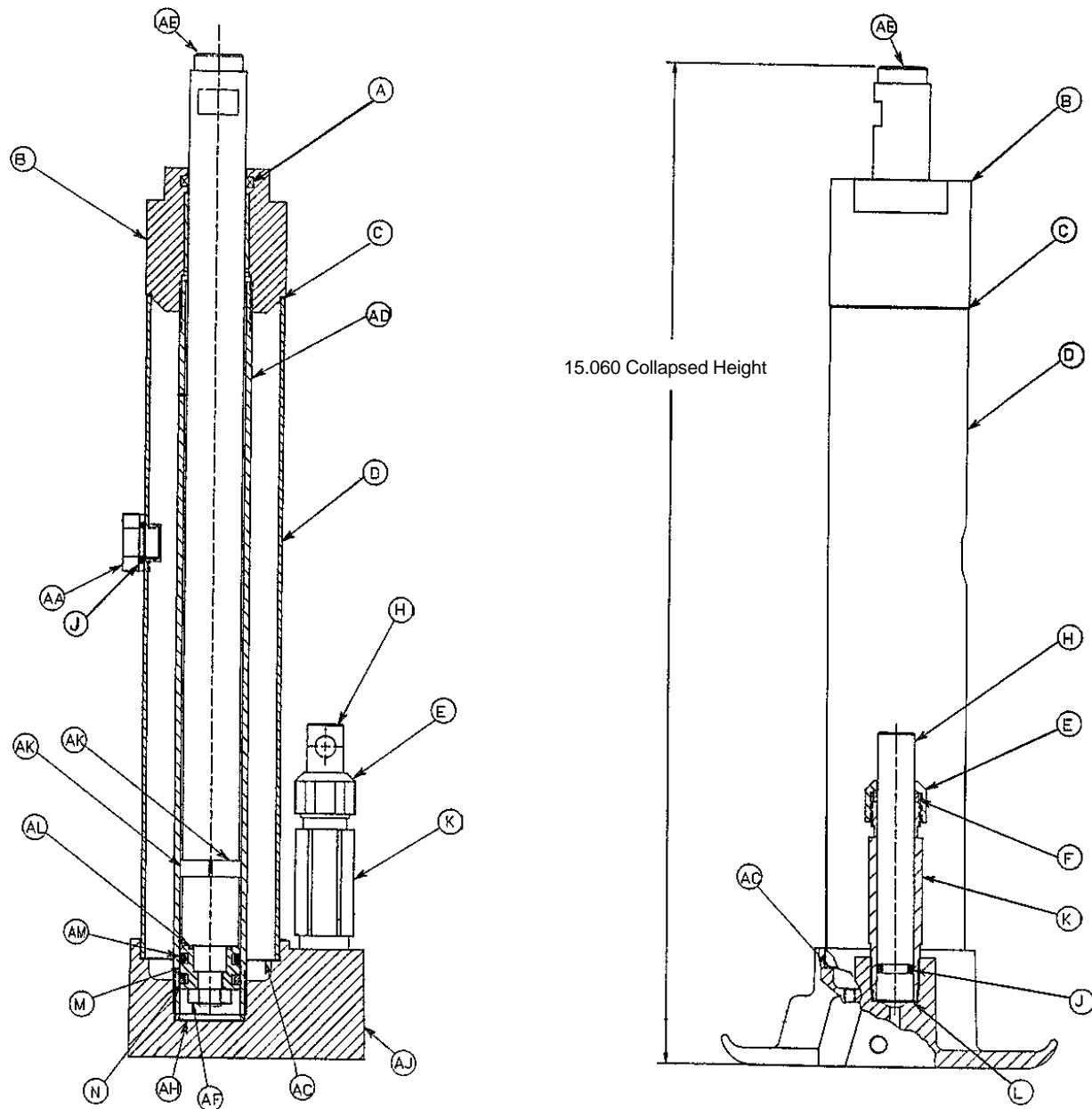


Item	Part No.	Part Name	Qty.
A	946-2-55	Pump Link & Bar Ass'y	1
B	946-1-153	Pedal	1
C	946-1-155	Bumper	1
D	2-18	Rd. Hd. Mach. Screw	1
E	2-17	Rd. Hd. Mach. Screw	1

## **926-20-100 Jack Assembly, Control End**

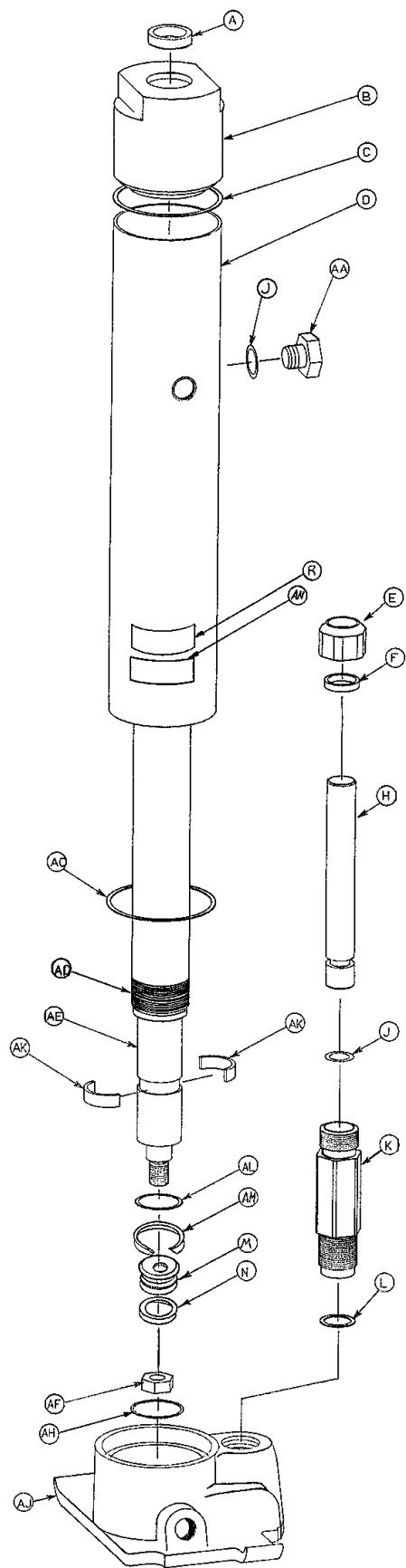


# 926-20-100 Jack Assembly, Control End

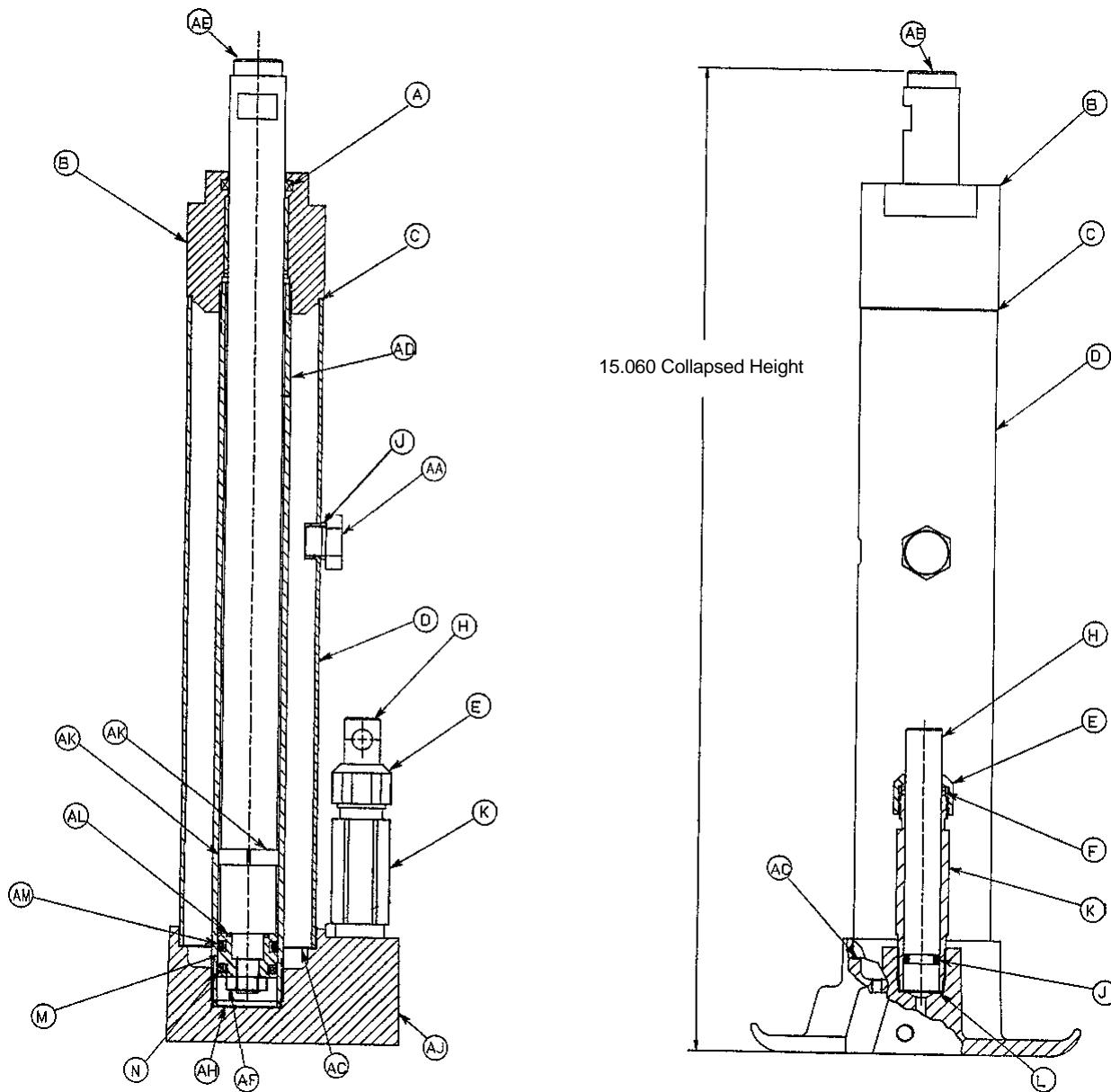


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	AC	390-1-244	Base Gasket	1
B	938-1-31	Cap Assembly	1	AD	921-27-12	Actuator Cylinder	1
C	390-1-243	Gasket	1	AE	926-20-127	Actuator	1
D	921-27-11	Reservoir	1	AF	15-13	Hex Jam Nut	1
E	390-2-137	Pump Cap	1	AH	390-1-238	Gasket Actuator	1
F	390-2-128	Packing	1	AJ	(page 26)	Jack Base, Ft. Control	1
H	390-2-135	Pump Piston	1	AK	390-2-139	Retaining Collar	2
J	45-110	O-Ring	2	AL	45-14	O-Ring	1
K	390-2-136	Pump Cylinder	1	AM	926-20-162	Wear Ring	1
L	390-1-237	Gasket Pump	1	AN	36-47	Label	1
M	926-20-160	Piston End	1	AP	390-2-101	Pressure Hose (not shown)	1
N	926-20-161	Cup Packing	1	AR	390-2-104	Return Line (not shown)	1
R	946-1-293	Label	1	AS	390-2-183	Seal Kit (not shown)	A/R
AA	388-1-38	Plug	1				

# 926-21-100 Jack Assembly, Non-Control End

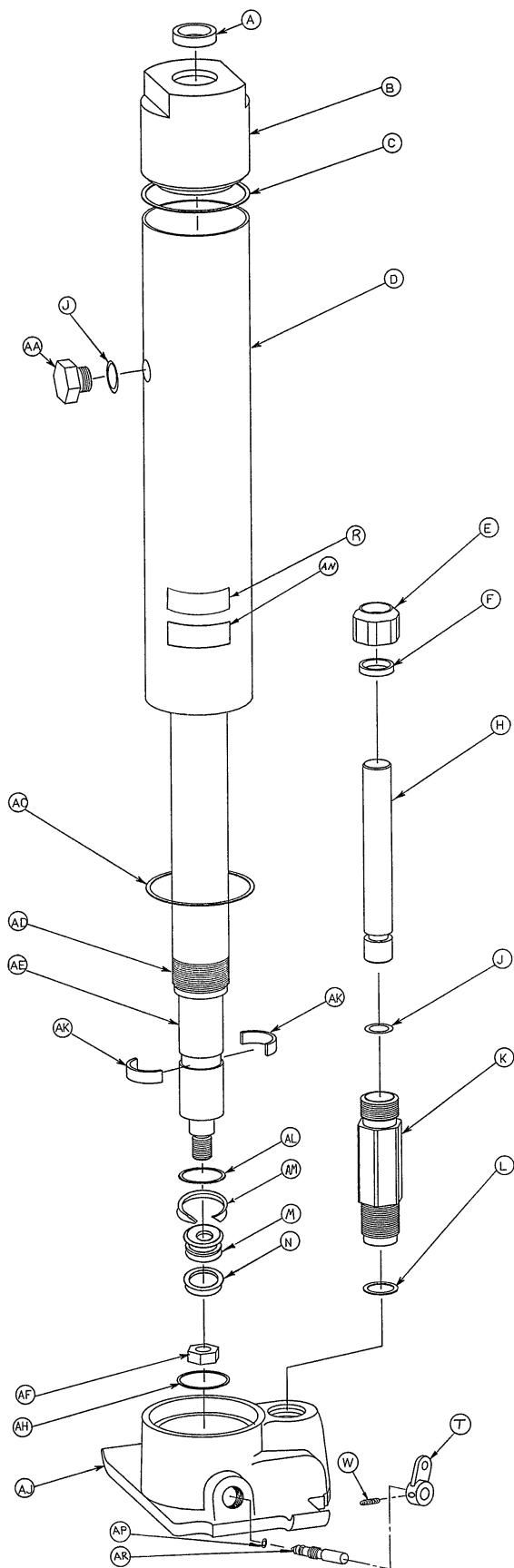


# 926-21-100 Jack Assembly, Non-Control End

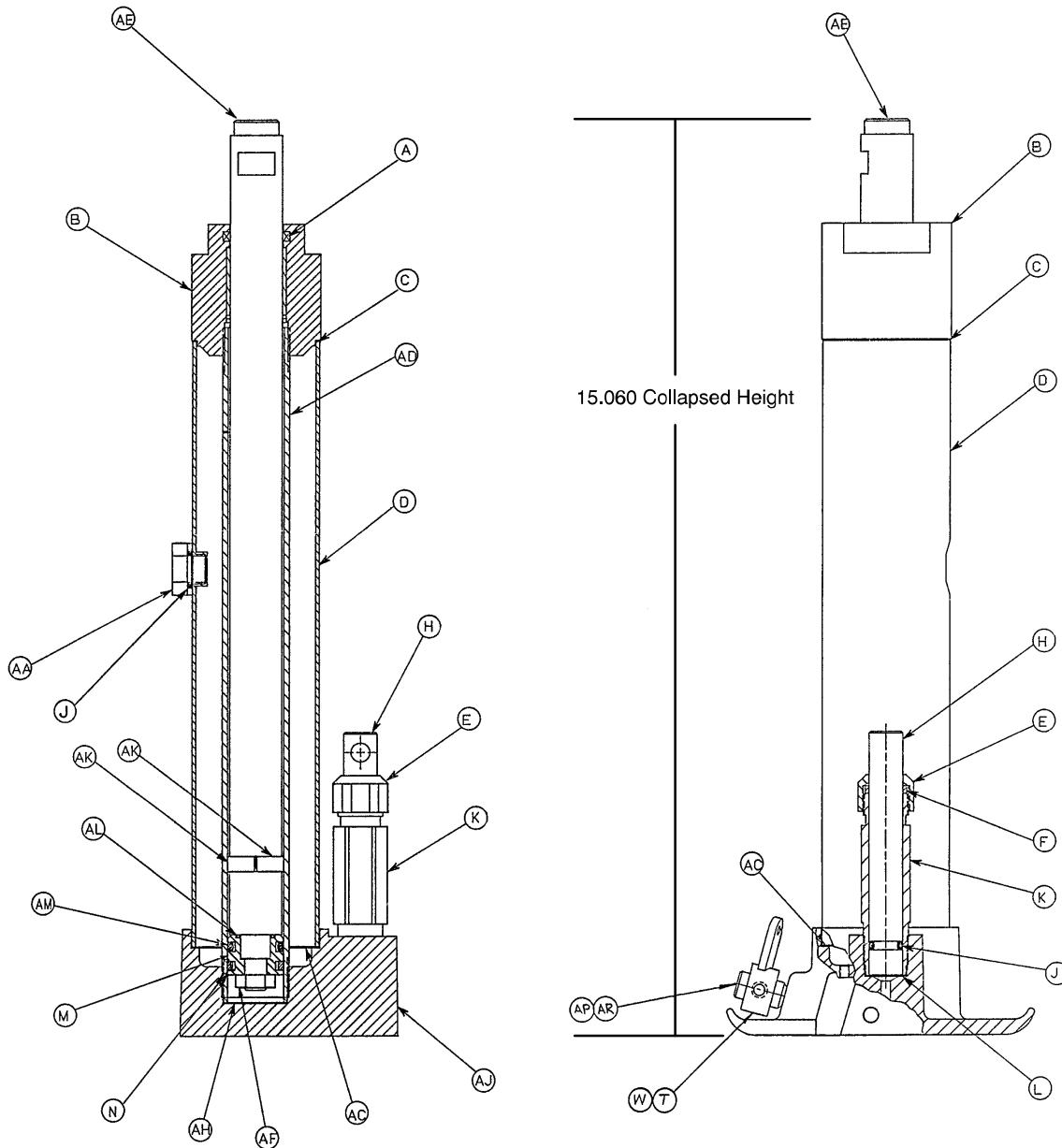


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	AC	390-1-244	Base Gasket	1
B	938-1-31	Cap Assembly	1	AD	921-27-12	Actuator Cylinder	1
C	390-1-243	Gasket	1	AE	926-20-127	Actuator	1
D	921-27-11	Reservoir	1	AF	15-13	Hex Jam Nut	1
E	390-2-137	Pump Cap	1	AH	390-1-238	Gasket Actuator	1
F	390-2-128	Packing	1	AJ	(page 26)	Jack Base, Ft. Control	1
H	390-2-135	Pump Piston	1	AK	390-2-139	Retaining Collar	2
J	45-110	O-Ring	2	AL	45-14	O-Ring	1
K	390-2-136	Pump Cylinder	1	AM	926-20-162	Wear Ring	1
L	390-1-237	Gasket Pump	1	AN	36-48	Label	1
M	926-20-160	Piston End	1	AP	390-2-102	Pressure Line (not shown)	1
N	926-20-161	Cup Packing	1	AR	390-2-103	Return Line (not shown)	1
R	946-1-293	Label	1	AS	390-2-183	Seal Kit (not shown)	A/R
AA	388-1-38	Plug	1				

## **926-320-150 Jack Assembly, Hand Control**



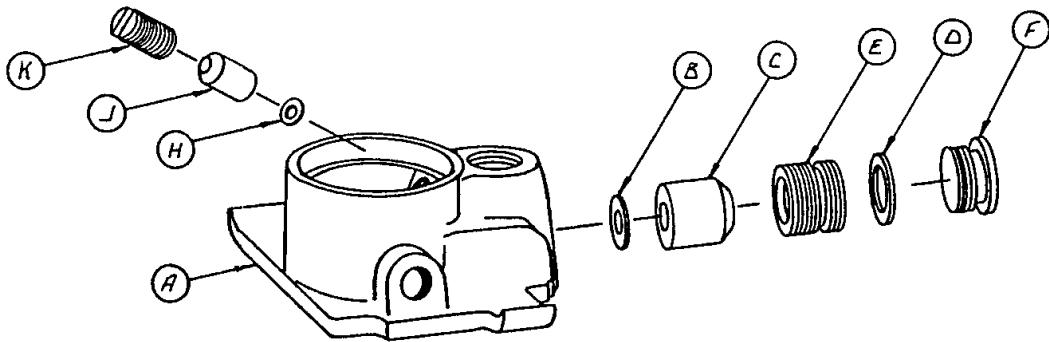
# 926-320-150 Jack Assembly, Hand Control



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	AA	388-1-38	Plug	1
B	938-1-31	Cap Assembly	1	AC	390-1-244	Base Gasket	1
C	390-1-243	Gasket	1	AD	921-27-12	Actuator Cylinder	1
D	921-26-17	Reservoir	1	AE	926-20-127	Actuator	1
E	390-2-137	Pump Cap	1	AF	15-13	Hex Jam Nut	1
F	390-2-128	Packing	1	AH	390-1-238	Gasket Actuator	1
H	390-2-135	Pump Piston	1	AJ	(page 26)	Jack Base, Hand Ctrl.	1
J	45-110	O-Ring	2	AK	390-2-139	Retaining Collar	2
K	390-2-136	Pump Cylinder	1	AL	45-14	O-Ring	1
L	390-1-237	Gasket Pump	1	AM	926-20-162	Wear Ring	1
M	926-20-160	Piston End	1	AN	36-124	Label	1
N	926-20-161	Cup Packing	1	AP	45-8	O-Ring	1
R	946-1-293	Label	1	AR	390-1-226	Release Valve	1
T	390-1-64	Valve Control Adapter	1	AS	390-2-183	Seal Kit	A/R
W	21-16	Set Screw	1				

# 926-1-290 Jack Base Assembly, Hand Control Jack

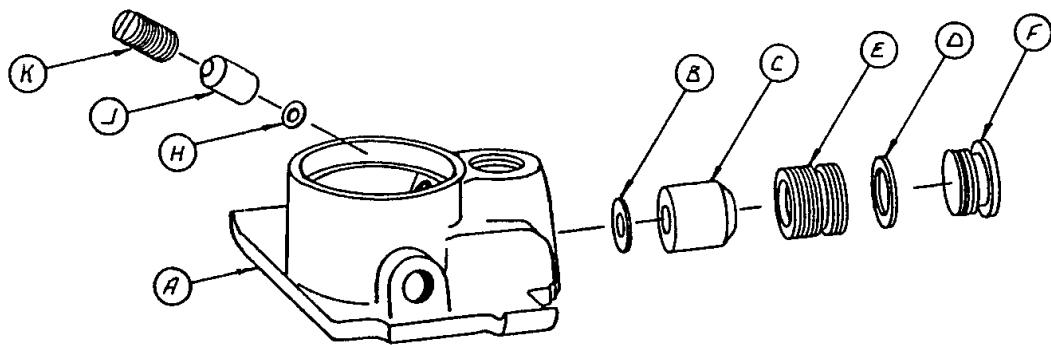
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Item	Part No.	Part Name	Qty.
A	946-1-289	Jack Base, Hand Control	1
B	926-20-154	Seal	1
C	926-20-153	Check Valve	1
D	926-20-156	Seal	1
E	926-20-159	Valve Plug	1
F	926-20-157	Base Plug	1
H	926-20-155	Seal	1
J	926-20-152	Check Valve	1
K	926-20-158	Reservoir Plug	1

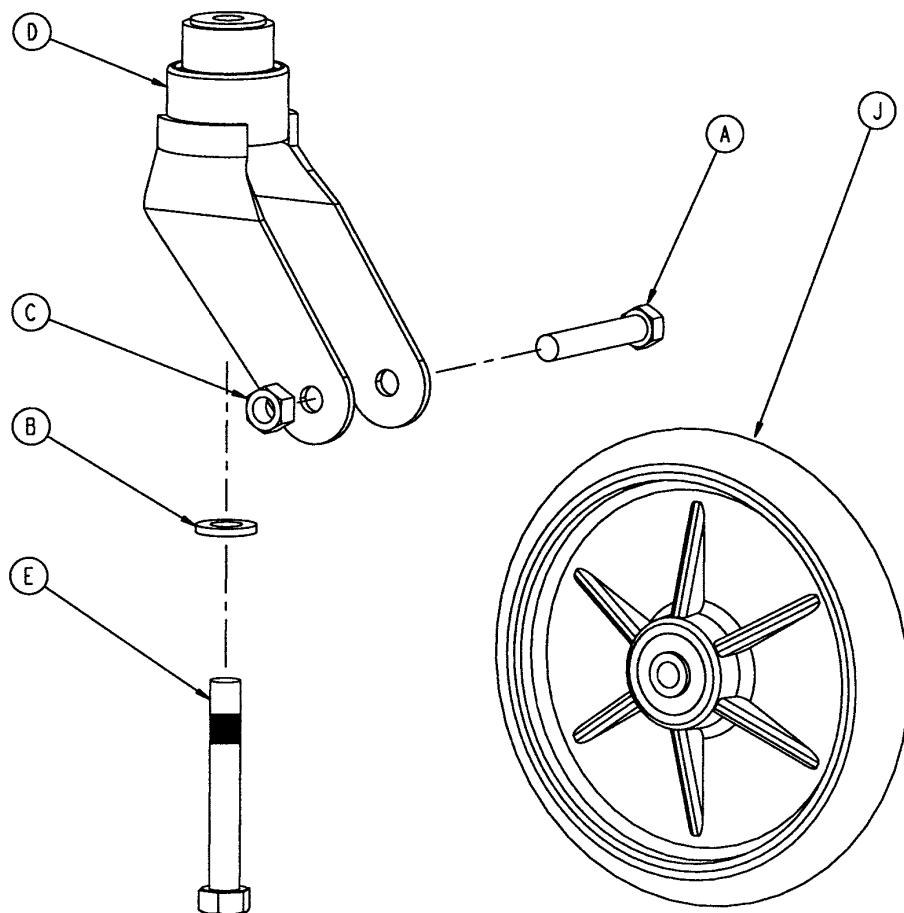
# 926-1-295 Jack Base Assembly, Foot Control Jack

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Item	Part No.	Part Name	Qty.
A	946-1-291	Jack Base, Foot Control	1
B	926-20-154	Seal	1
C	926-20-153	Check Valve	1
D	926-20-156	Seal	1
E	926-20-159	Valve Plug	1
F	926-20-157	Base Plug	1
H	926-20-155	Seal	1
J	926-20-152	Check Valve	1
K	926-20-158	Reservoir Plug	1

# Standard Caster Assembly

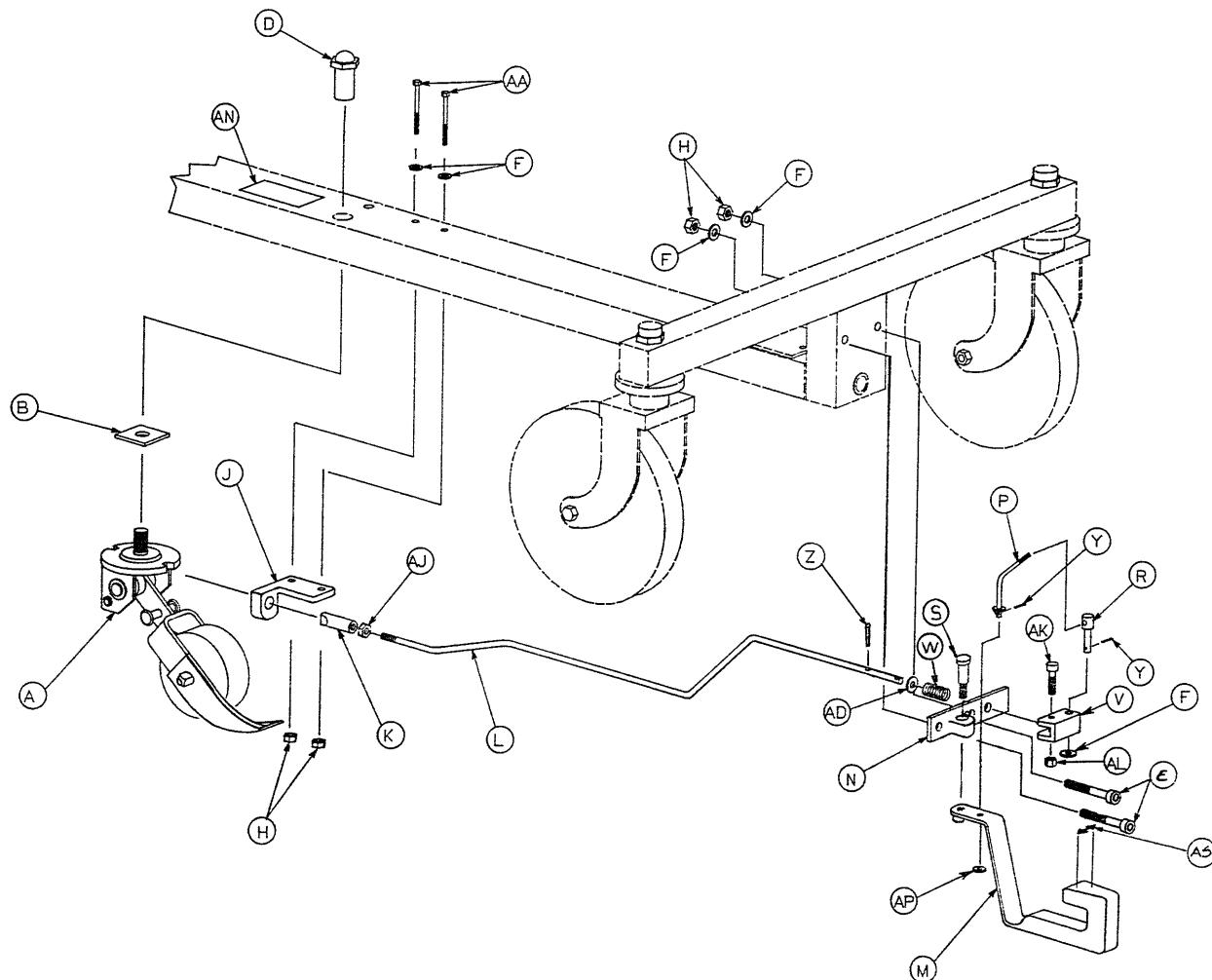


Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	715-2-16	Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
J	715-2-25	Wheel	1
	715-1-158	Caster Nut (not shown)	1

p/n 715-259-400 – Kit to replace 4 standard caster assemblies with hardware

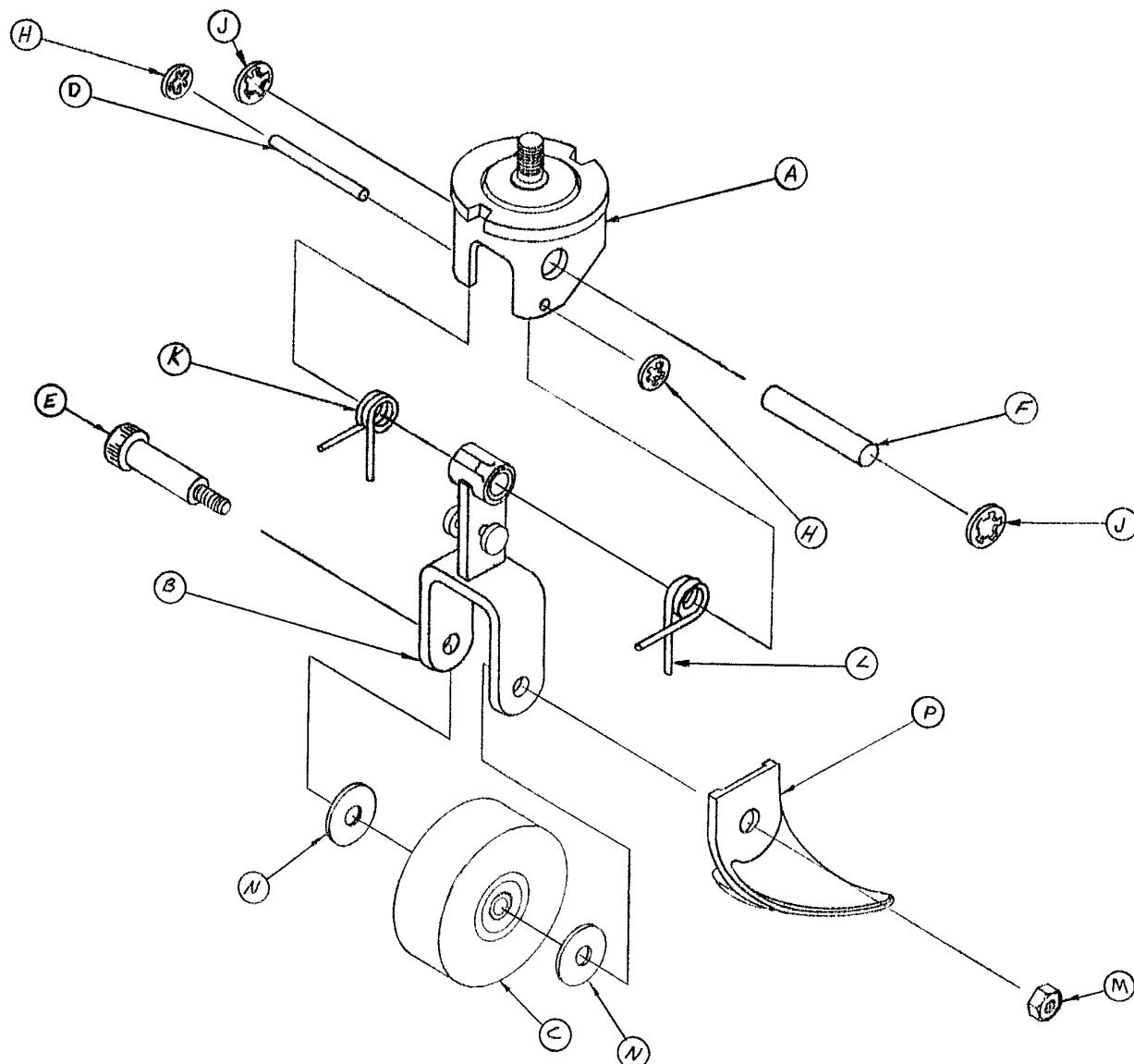
p/n 715-259-100 – Kit to replace 1 standard caster assembly with hardware

# 946-46-100 Fifth Wheel Kit Assembly



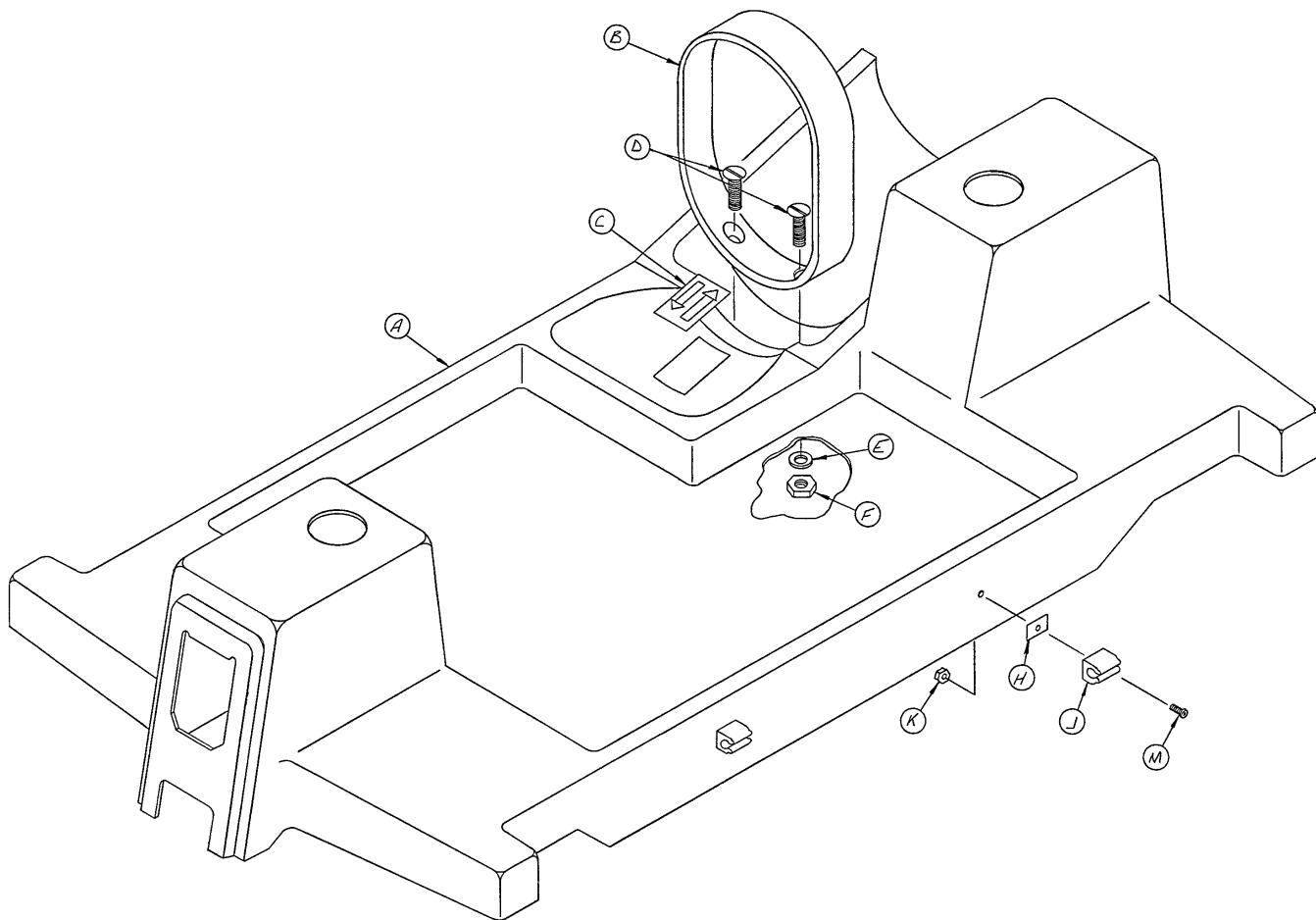
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 30)	Wheel Assembly	1	V	390-1-136	Cam	1
B	921-23-14	Spacer	1	W	38-124	Spring	1
D	390-1-15	Caster Nut	1	Y	27-4	Cotter Pin	2
E	4-24	Soc. Hd. Cap Screw	2	Z	27-1	Cotter Pin	1
F	11-2	Flat Washer	5	AA	3-32	Hex Hd. Cap Screw	2
H	16-16	Fiberlock Nut	4	AD	11-3	Washer	1
J	946-46-12	Pin Support	1	AJ	15-32	Jam Nut	1
K	946-46-19	Locating Pin	1	AK	4-26	Soc. Hd. Cap Screw	1
L	946-46-24	Actuating Bar	1	AL	16-3	Fiberlock Hex Nut	1
M	946-46-37	Pedal	1	AM	946-1-75	Operation Label	1
N	946-46-15	Support Bracket	1	AN	946-1-76	Specification Label	1
P	946-46-32	Link Assembly	1	AP	11-63	Washer	1
R	946-46-18	Link Adjustment	1	AS	946-1-93	Label, Arrow	1
S	8-4	Shoulder Bolt	1				

# 946-46-27 Fifth Wheel Assembly



Item	Part No.	Part Name	Qty.
A	946-46-26	Housing & Bearing Ass'y	1
B	938-26-53	Wheel Retainer Ass'y	1
C	938-26-59	Caster	1
D	938-26-49	Shaft	1
E	8-19	Shoulder Bolt	1
F	938-26-50	Shaft	1
H	28-28	Lock Ring	2
J	28-56	Lock Ring	2
K	938-26-51	Spring	1
L	938-26-52	Spring	1
M	16-12	Flexlock Nut	1
N	14-7	Washer	2
P	946-46-39	Fifth Wheel Shoe	1

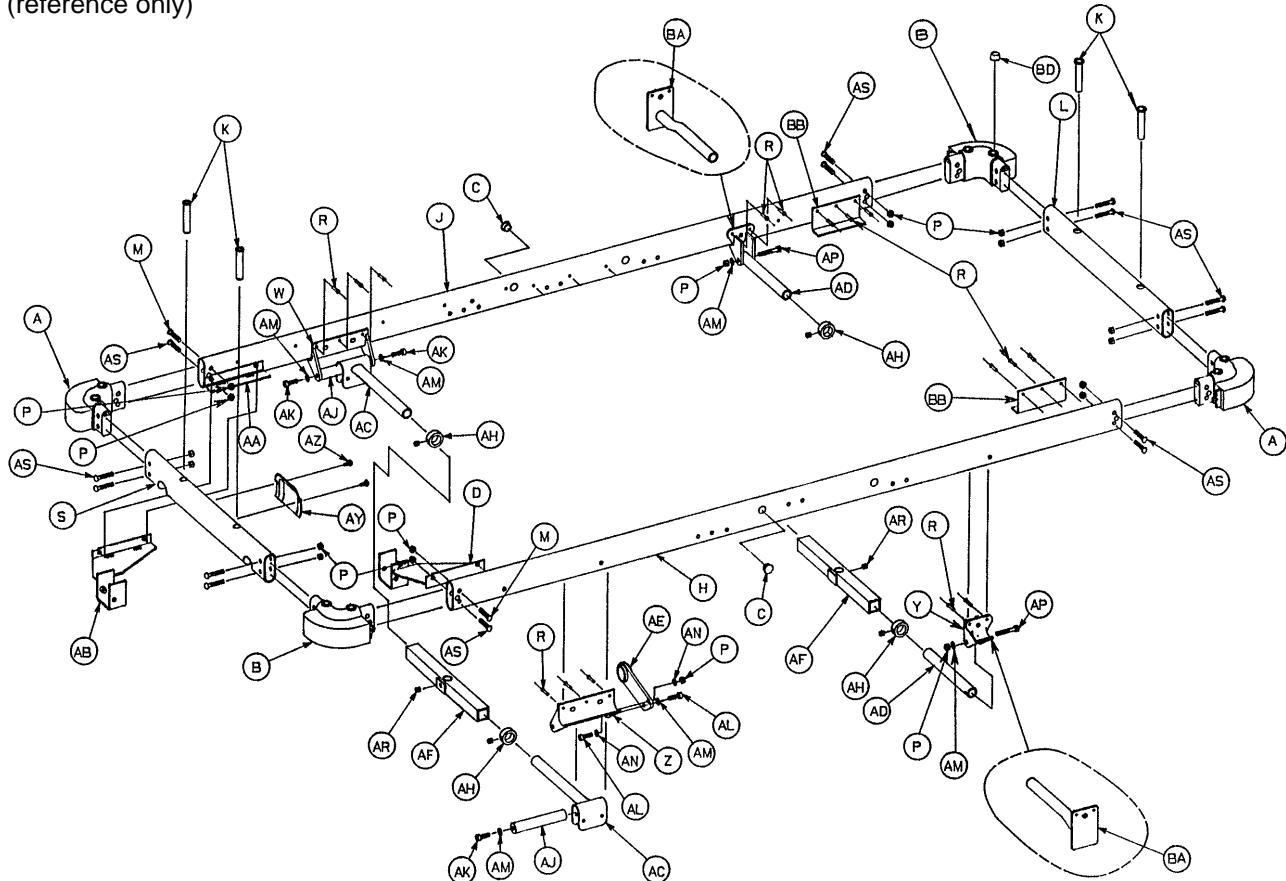
# 926-30-100 Optional Combination Hood & Tray Ass'y



Item	Part No.	Part Name	Qty.
A	926-130-22	Hood Assembly	1
B	926-30-15	Bottle Ring	1
C	926-29-22	Label	1
D	1-25	Flat Hd. Mach. Screw	2
E	11-63	Flat Washer	2
F	16-16	Fiberlock Nut	2
H	946-1-109	Adhesive Pad	4
J	946-1-108	I.V. Clip	4
K	16-27	Kep Nut	4
M	4-57	Soc. Hd. Cap Screw	4

# Litter Frame Assembly

Assembly part number 926-1-14, 926-1-15, 926-1-16, 926-1-17, 926-1-18  
(reference only)



**926-1-17 Manual Fowler/Stationary Foot End**

Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2
B	948-1-38	Corner, Head, Right	2
C	37-30	Hole Plug	2
H	946-1-43	Side Tube, Left	1
J	946-1-42	Side Tube, Right	1
K	946-1-35	Board Support	4
L	926-1-26	Crosstube	1
M	4-54	Hex But. Hd. Cap Screw	2
N	926-1-28	Crosstube, Push Button	1
P	16-36	Fiberlock Nut	16
R	25-50	Pop Rivet	6
S	926-1-26	Crosstube	1
W	946-1-30	Ft. End Litter Support	1
Z	946-1-30	Ft. End Litter Support	1
AC	946-1-36	Supt. Tube & Roller Ass'y	2
AF	390-9-13	Top Supt. Tube Ass'y	2
AH	42-7	Collar Assembly	4
AJ	938-1-155	Carrier Tube Supt. Bar	2
AK	4-21	Soc. Hd. Cap Screw	3
AL	4-21	Soc. Hd. Cap Screw	1
AM	11-3	Washer	4
AR	46-1	Sq. Hd. Set Screw	2
AS	4-54	Hex But. Hd. Cap Screw	14
BD	30-21	Rubber Cap	4

**926-1-18 Pneu. Fowler/Stationary Foot End**

Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2
B	948-1-38	Corner, Head, Right	2
C	37-30	Hole Plug	2
H	946-1-43	Side Tube, Left	1
J	946-1-42	Side Tube, Right	1
K	946-1-35	Board Support	4
L	926-1-26	Crosstube	1
M	4-54	Hex But. Hd. Cap Screw	2
N	926-1-28	Crosstube, Push Button	1
P	16-36	Fiberlock Nut	15
R	25-50	Pop Rivet	16
S	926-1-26	Crosstube	1
W	946-1-30	Ft. End Litter Support	1
Z	946-1-30	Ft. End Litter Support	1
AC	946-1-36	Supt. Tube & Roller Ass'y	2
AF	390-9-13	Top Supt. Tube Ass'y	2
AH	42-7	Collar Assembly	4
AJ	938-1-155	Carrier Tube Supt. Bar	2
AK	4-21	Soc. Hd. Cap Screw	3
AL	4-21	Soc. Hd. Cap Screw	1
AM	11-3	Washer	4
AR	46-1	Sq. Hd. Set Screw	2
AS	4-54	Hex But. Hd. Cap Screw	14
BA	946-35-33	Litter Supt. Ass'y	2
BB	946-35-30	Fowler Supt. Bracket	2
BD	30-21	Rubber Cap	4

# Litter Frame Assembly

## 926-1-14 Crank Fowler/Stationary Foot End

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2	Z	946-1-30	Ft. End Litter Support	1
B	948-1-38	Corner, Head, Right	2	AB	946-1-169	Crank Support, Right	1
C	37-30	Hole Plug	2	AC	946-1-36	Supt. Tube & Roller Ass'y	2
H	946-1-43	Side Tube, Left	1	AD	938-1-392	Hd. End Carrier Tube	2
J	946-1-42	Side Tube, Right	1	AF	390-9-13	Top Support Tube Ass'y	2
K	946-1-35	Board Support	4	AH	42-7	Collar Assembly	4
L	926-1-26	Crosstube	1	AJ	938-1-155	Carrier Tube Supt. Bar	2
M	4-54	Hex But. Hd. Cap Screw	2	AK	4-21	Soc. Hd. Cap Screw	3
N	926-1-28	Crosstube, Push Button	1	AL	4-21	Soc. Hd. Cap Screw	1
P	16-36	Fiberlock Nut	18	AM	11-3	Washer	6
R	25-50	Pop Rivet	10	AP	3-40	Hex Hd. Cap Screw	2
S	926-1-24	Crosstube, Knotched	1	AR	46-1	Sq. Hd. Set Screw	2
W	946-1-30	Ft. End Litter Support	1	AS	4-54	Hex But. Hd. Cap Screw	14
Y	946-1-31	Hd. End Litter Support	2	BD	30-21	Rubber Cap	4

## 926-1-15 Crank Fowler/Crank Knee Gatch

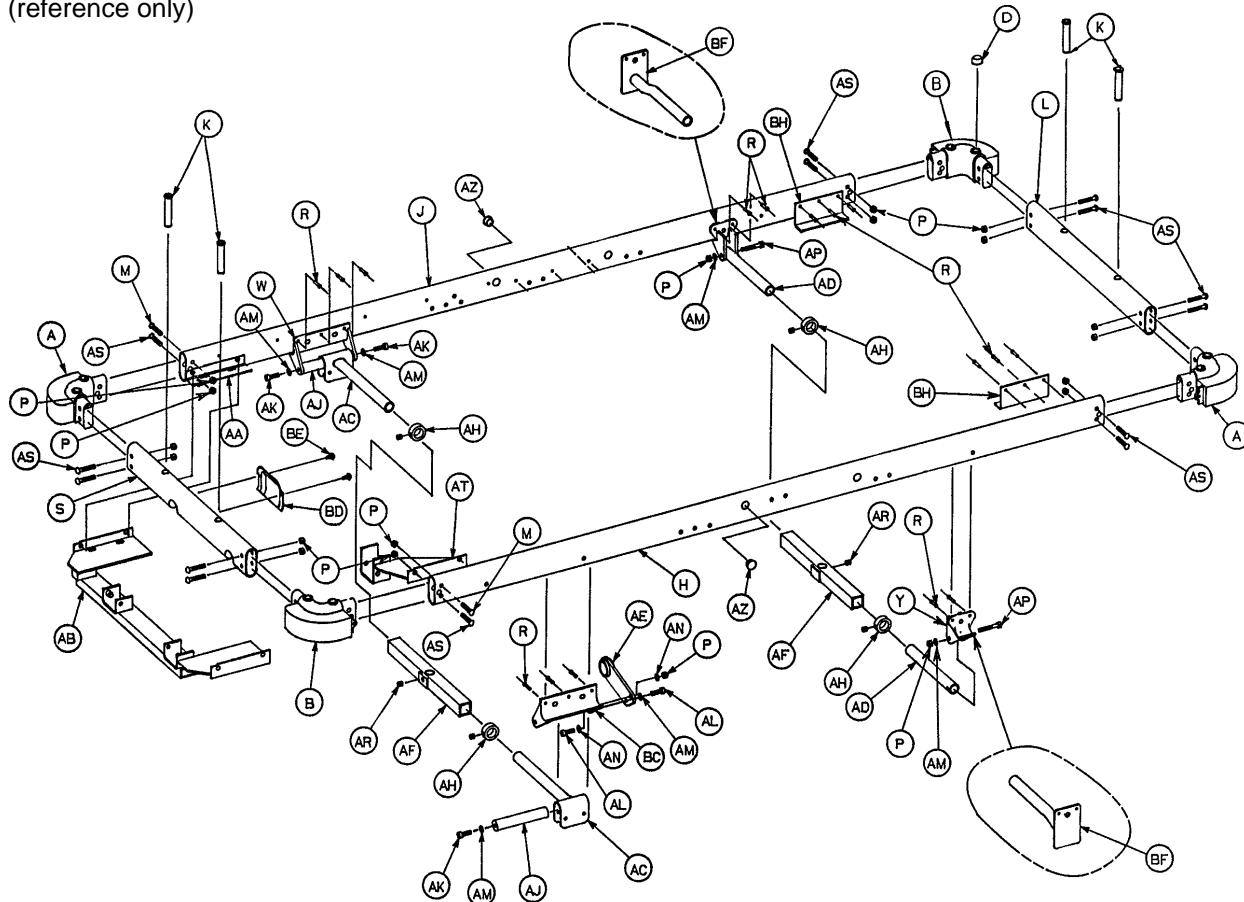
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2	AC	946-1-36	Supt. Tube & Roller Ass'y	2
B	948-1-38	Corner, Head, Right	2	AD	938-1-392	Hd. End Carrier Tube	2
D	946-1-173	Crank Support, Left	1	AE	946-34-15	Tube Support	1
H	946-1-43	Side Tube, Left	1	AF	390-9-13	Top Support Tube Ass'y	2
J	946-1-42	Side Tube, Right	1	AH	42-7	Collar Assembly	4
K	946-1-35	Board Support	4	AJ	938-1-155	Carrier Tube Supt. Bar	2
L	926-1-26	Crosstube	1	AK	4-21	Soc. Hd. Cap Screw	3
M	4-94	Hex But. Hd. Cap Screw	2	AL	4-51	Soc. Hd. Cap Screw	2
N	926-1-28	Crosstube, Push Button	1	AM	11-3	Washer	6
P	16-36	Fiberlock Nut	17	AN	11-3	Washer	2
R	25-50	Pop Rivet	10	AP	3-40	Hex Hd. Cap Screw	2
S	926-1-24	Crosstube, Knotched	1	AR	46-1	Sq. Hd. Set Screw	2
T	17-5	Acorn Nut	2	AS	4-54	Hex But. Hd. Cap Screw	14
W	946-1-30	Ft. End Litter Support	1	AY	946-22-11	Push Button Cover	1
Y	946-1-31	Hd. End Litter Support	2	AZ	23-11	Pan Hd. Mach. Screw	2
Z	946-1-50	Ft. End Litter Supt., Mod.	1	BD	30-21	Rubber Cap	4
AB	946-1-169	Crank Support, Right	1				

## 926-1-16 Pneu. Fowler/Crank Knee Gatch

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2	AC	946-1-36	Supt. Tube & Roller Ass'y	2
B	948-1-38	Corner, Head, Right	2	AE	946-34-15	Tube Support	1
D	946-1-173	Crank Support, Left	1	AF	390-9-13	Top Support Tube Ass'y	2
H	946-1-43	Side Tube, Left	1	AH	42-7	Collar Assembly	4
J	946-1-42	Side Tube, Right	1	AJ	938-1-155	Carrier Tube Supt. Bar	2
K	946-1-35	Board Support	4	AK	4-21	Soc. Hd. Cap Screw	3
L	926-1-26	Crosstube	1	AL	4-51	Soc. Hd. Cap Screw	2
M	4-94	Hex But. Hd. Cap Screw	2	AM	11-3	Washer	4
N	926-1-28	Crosstube, Push Button	1	AN	11-3	Washer	2
P	16-36	Fiberlock Nut	15	AR	46-1	Sq. Hd. Set Screw	2
R	25-50	Pop Rivet	16	AS	4-54	Hex But. Hd. Cap Screw	14
S	926-1-24	Crosstube, Knotched	1	AY	946-22-11	Push Button Cover	1
T	17-5	Acorn Nut	2	AZ	23-11	Pan Hd. Mach. Screw	2
W	946-1-30	Ft. End Litter Support	1	BA	946-35-33	Litter Supt. Ass'y	2
Z	946-1-50	Ft. End Litter Supt., Mod.	1	BB	946-35-30	Fowler Supt. Bracket	2
AA	946-34-24	Calf Section Rest, Rt.	1	BD	30-21	Rubber Cap	4

# Litter Frame Assembly

Assembly part number 946-1-14, 946-1-15, 946-1-16, 946-1-17, 946-1-18  
(reference only)



**946-1-17 Manual Fowler/Stationary Foot End**

Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2
B	948-1-38	Corner, Head, Right	2
D	30-21	Rubber Cap	4
H	946-1-43	Side Tube, Left	1
J	946-1-42	Side Tube, Right	1
K	946-1-35	Board Support	4
L	946-1-26	Crosstube	1
M	4-54	Hex But. Hd. Cap Screw	2
N	946-33-66	Crosstube, Push Button	1
P	16-36	Fiberlock Nut	16
R	25-50	Pop Rivet	6
S	946-1-26	Crosstube	1
W	946-1-30	Ft. End Litter Support	1
AC	946-1-36	Supt. Tube & Roller Ass'y	2
AF	390-9-13	Top Supt. Tube Ass'y	2
AH	42-7	Collar Assembly	4
AJ	938-1-155	Carrier Tube Supt. Bar	2
AK	4-21	Soc. Hd. Cap Screw	3
AL	4-21	Soc. Hd. Cap Screw	1
AM	11-3	Washer	4
AR	46-1	Sq. Hd. Set Screw	2
AS	4-54	Hex But. Hd. Cap Screw	14
AZ	37-30	Hole Plug	2
BC	946-1-30	Foot End Litter Support	1

**946-1-18 Pneu. Fowler/Stationary Foot End**

Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2
B	948-1-38	Corner, Head, Right	2
D	30-21	Rubber Cap	4
H	946-1-43	Side Tube, Left	1
J	946-1-42	Side Tube, Right	1
K	946-1-35	Board Support	4
L	946-1-26	Crosstube	1
M	4-54	Hex But. Hd. Cap Screw	2
N	946-33-66	Crosstube, Push Button	1
P	16-36	Fiberlock Nut	16
R	25-50	Pop Rivet	16
S	946-1-26	Crosstube	1
W	946-1-30	Ft. End Litter Support	1
AC	946-1-36	Supt. Tube & Roller Ass'y	2
AF	390-9-13	Top Supt. Tube Ass'y	2
AH	42-7	Collar Assembly	4
AJ	938-1-155	Carrier Tube Supt. Bar	2
AK	4-21	Soc. Hd. Cap Screw	3
AL	4-21	Soc. Hd. Cap Screw	1
AM	11-3	Washer	4
AR	46-1	Sq. Hd. Set Screw	2
AS	4-54	Hex But. Hd. Cap Screw	14
AZ	37-30	Hole Plug	2
BC	946-1-30	Ft. End Litter Supt.	1
BF	946-35-33	Litter Supt. Ass'y	2
BH	946-35-30	Fowler Supt. Bracket	2

# Litter Frame Assembly

## 946-1-14 Crank Fowler/Stationary Foot End

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2	AB	946-34-65	Crank Support Ass'y	1
B	948-1-38	Corner, Head, Right	2	AC	946-1-36	Supt. Tube & Roller Ass'y	2
D	30-21	Rubber Cap	4	AD	938-1-392	Hd. End Carrier Tube	2
H	946-1-43	Side Tube, Left	1	AF	390-9-13	Top Support Tube Ass'y	2
J	946-1-42	Side Tube, Right	1	AH	42-7	Collar Assembly	4
K	946-1-35	Board Support	4	AJ	938-1-155	Carrier Tube Supt. Bar	2
L	946-1-26	Crosstube	1	AK	4-21	Soc. Hd. Cap Screw	3
M	4-54	Hex But. Hd. Cap Screw	2	AL	4-21	Soc. Hd. Cap Screw	1
N	946-33-66	Crosstube, Push Button	1	AM	11-3	Washer	6
P	16-36	Fiberlock Nut	18	AP	3-40	Hex Hd. Cap Screw	2
R	25-50	Pop Rivet	10	AR	46-1	Sq. Hd. Set Screw	2
S	946-33-67	Crosstube, Knotched	1	AS	4-54	Hex But. Hd. Cap Screw	14
W	946-1-30	Ft. End Litter Support	1	AZ	37-30	Hole Plug	2
Y	946-1-31	Hd. End Litter Support	2	BC	946-1-30	Ft. End Litter Supt.	1

## 946-1-15 Crank Fowler/Crank Knee Gatch

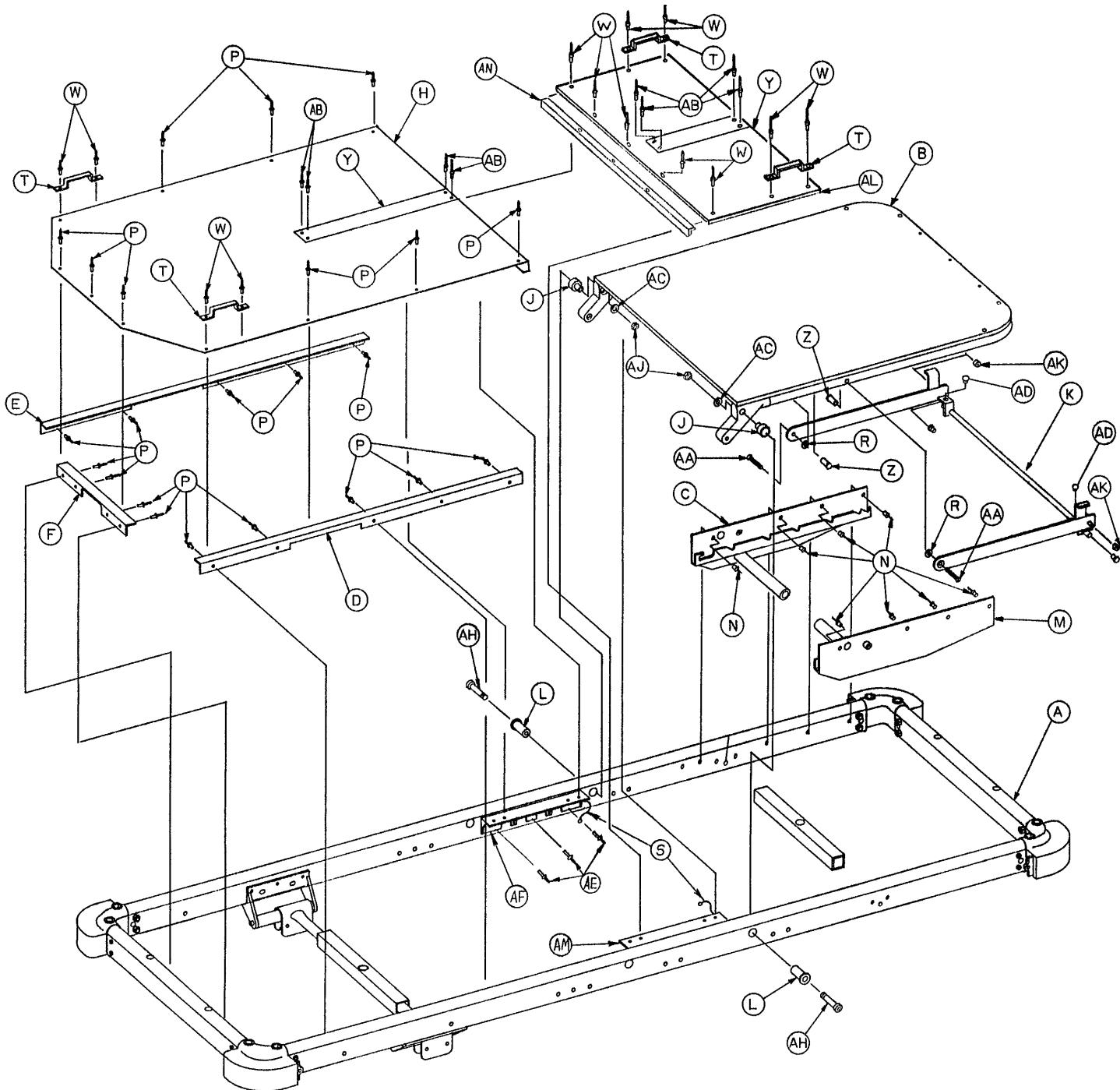
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2	AC	946-1-36	Supt. Tube & Roller Ass'y	2
B	948-1-38	Corner, Head, Right	2	AD	938-1-392	Hd. End Carrier Tube	2
C	17-5	Acorn Nut	2	AE	946-34-15	Tube Support	1
D	30-21	Rubber Cap	4	AF	390-9-13	Top Support Tube Ass'y	2
H	946-1-43	Side Tube, Left	1	AH	42-7	Collar Assembly	4
J	946-1-42	Side Tube, Right	1	AJ	938-1-155	Carrier Tube Supt. Bar	2
K	946-1-35	Board Support	4	AK	4-21	Soc. Hd. Cap Screw	3
L	946-1-26	Crosstube	1	AL	4-51	Soc. Hd. Cap Screw	2
M	4-94	Hex But. Hd. Cap Screw	2	AM	11-3	Washer	6
N	946-33-66	Crosstube, Push Button	1	AN	11-3	Washer	2
P	16-36	Fiberlock Nut	17	AP	3-40	Hex Hd. Cap Screw	2
R	25-50	Pop Rivet	10	AR	46-1	Sq. Hd. Set Screw	2
S	946-33-67	Crosstube, Knotched	1	AS	4-54	Hex But. Hd. Cap Screw	14
W	946-1-30	Ft. End Litter Support	1	BC	946-1-50	Ft. End Litter Supt., Mod.	1
Y	946-1-31	Hd. End Litter Support	2	BD	946-22-11	Push Button Cover	1
AB	946-34-65	Crank Support Ass'y	1	BE	23-11	Pan Hd. Mach. Screw	2

## 946-1-16 Pneu. Fowler/Crank Knee Gatch

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Corner, Head, Left	2	AE	946-34-15	Tube Support	1
B	948-1-38	Corner, Head, Right	2	AF	390-9-13	Top Support Tube Ass'y	2
C	17-5	Acorn Nut	2	AH	42-7	Collar Assembly	4
D	30-21	Rubber Cap	4	AJ	938-1-155	Carrier Tube Supt. Bar	2
H	946-1-43	Side Tube, Left	1	AK	4-21	Soc. Hd. Cap Screw	3
J	946-1-42	Side Tube, Right	1	AL	4-51	Soc. Hd. Cap Screw	2
K	946-1-35	Board Support	4	AM	11-3	Washer	4
L	946-1-26	Crosstube	1	AN	11-3	Washer	2
M	4-94	Hex But. Hd. Cap Screw	2	AR	46-1	Sq. Hd. Set Screw	2
N	946-33-66	Crosstube, Push Button	1	AS	4-54	Hex But. Hd. Cap Screw	14
P	16-36	Fiberlock Nut	15	AT	946-1-173	Crank Support, Left	1
R	25-50	Pop Rivet	16	BC	946-1-50	Ft. End Litter Supt., Mod.	1
S	946-33-67	Crosstube, Knotched	1	BD	946-22-11	Push Button Cover	1
W	946-1-30	Ft. End Litter Support	1	BE	23-11	Pan Hd. Mach. Screw	2
AA	946-34-24	Calf Section Rest, Rt.	1	BF	946-35-33	Litter Supt. Ass'y	2
AC	946-1-36	Supt. Tube & Roller Ass'y	2	BH	946-35-30	Fowler Supt. Bracket	2

## **Litter Assembly, Manual Fowler, Stationary Foot End**

Assembly part number 926-32/926-132 (reference only)



# Litter Assembly, Manual Fowler, Stationary Foot End

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## 926-32 (Non-X-Ray)

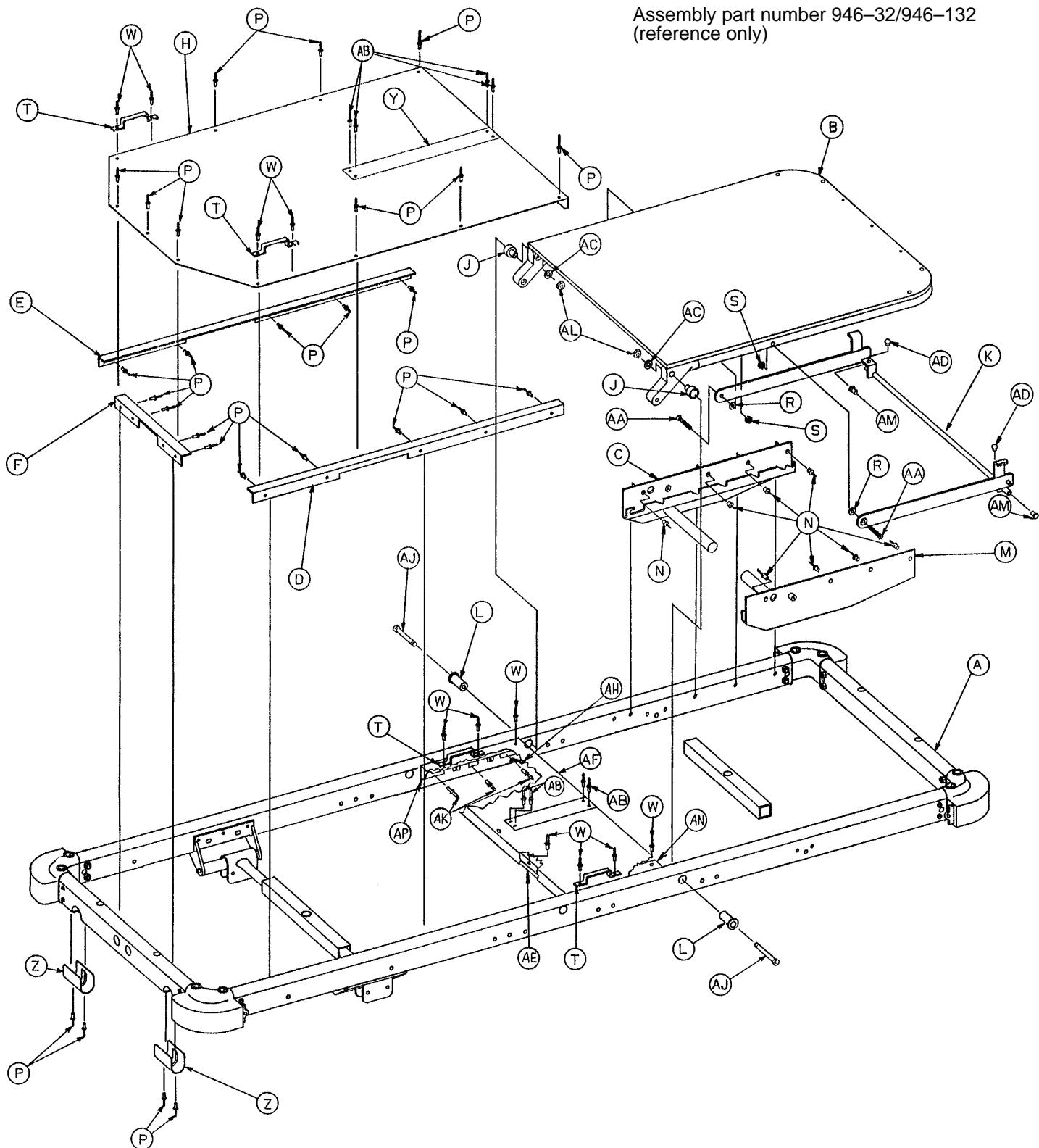
Item	Part No.	Part Name	Qty.
A	(page 32)	Basic Frame Ass'y	1
B	(page 40)	Fowler Assembly	1
C	946-332-27	Position Bracket, Rt.	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	926-332-26	Brace Assembly	1
L	966-34-41	Pivot Nut	2
M	946-332-28	Position Bracket, Lt.	1
N	25-79	Pop Rivet	8
P	25-55	Pop Rivet	23
R	14-19	Nylon Washer	2
S	946-1-285	Ground Cable	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	10
Y	7900-1-102	Velcro Pile Tape	A/R
Z	16-11	Hex Nut	2
AA	1-49	Flat Hd. Mach. Screw	2
AB	25-40	Pop Rivet	8
AC	11-108	Washer	2
AD	650-1-48	Bumper	2
AE	25-50	Pop Rivet	6
AF	926-1-46	Support Angle	2
AH	8-31	Shoulder Bolt	2
AJ	16-36	Nylock Nut	2
AK	946-332-31	Hole Plug	2
AL	926-33-39	Midsection Skin	1

## 926-132 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 32)	Basic Frame Ass'y	1
B	(page 41)	Fowler Assembly	1
C	946-332-27	Position Bracket, Rt.	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	926-332-26	Brace Assembly	1
L	966-34-41	Pivot Nut	2
M	946-332-28	Position Bracket, Lt.	1
N	25-79	Pop Rivet	8
P	25-55	Pop Rivet	23
R	14-19	Nylon Washer	2
S	946-1-285	Ground Cable	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	13
Y	7900-1-102	Velcro Pile Tape	A/R
Z	926-32-70	Manual Fowler Nut	2
AA	1-56	Flat Hd. Mach. Screw	2
AB	25-40	Pop Rivet	4
AC	11-108	Washer	2
AD	650-1-48	Bumper	2
AE	25-50	Pop Rivet	6
AF	946-1-45	Support Angle, Rt.	1
AH	8-31	Shoulder Bolt	2
AJ	16-36	Nylock Nut	2
AK	946-332-31	Hole Plug	2
AL	926-33-21	Midsection Skin	1
AM	946-1-44	Support Angle, Lt.	1
AN	926-33-22	Support Angle	1

# Litter Assembly, Manual Fowler/Stationary Foot End

Assembly part number 946-32/946-132  
(reference only)



# Litter Assembly, Manual Fowler, Stationary Foot End

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## 946-32 (Non-X-Ray)

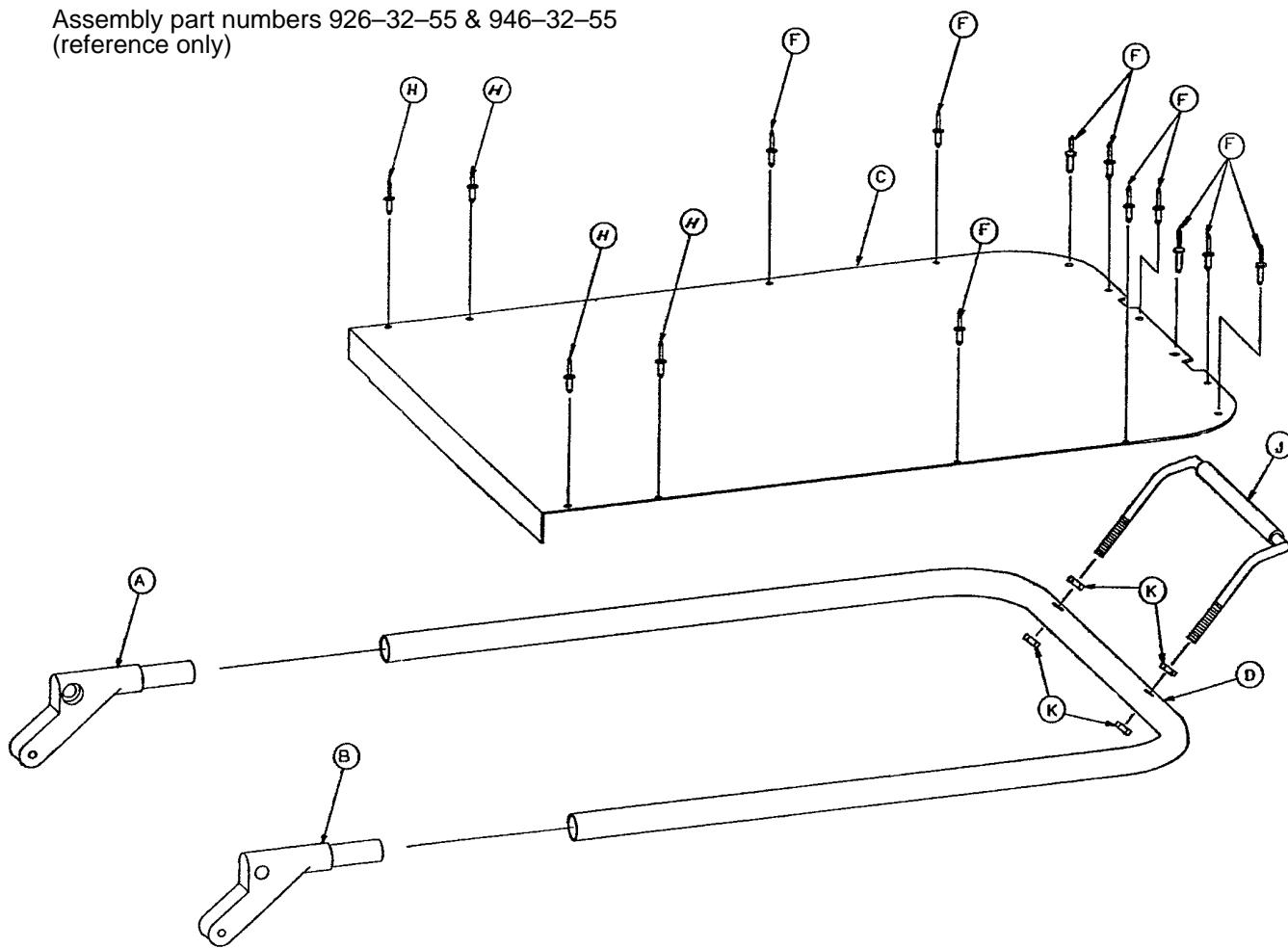
Item	Part No.	Part Name	Qty.
A	(page 34)	Basic Frame Ass'y	1
B	(page 40)	Fowler Assembly	1
C	946-332-27	Position Bracket, Rt.	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	946-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	946-332-26	Brace Assembly	1
L	966-34-41	Pivot Nut	2
M	946-332-28	Position Bracket, Lt.	1
N	25-79	Pop Rivet	8
P	25-55	Pop Rivet	27
R	14-19	Nylon Washer	2
S	16-11	Hex Castle Nut	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	10
Y	7900-1-102	Velcro Pile Tape	A/R
Z	946-1-162	Oval Insert	2
AA	1-49	Flat Hd. Mach. Screw	2
AB	25-40	Pop Rivet	8
AC	11-108	Washer	2
AD	650-1-48	Bumper	2
AF	946-33-39	Midsection Skin	1
AH	946-1-285	Ground Cable	2
AJ	8-31	Shoulder Bolt	2
AK	25-50	Pop Rivet	6
AL	16-36	Nylock Nut	2
AM	946-332-31	Hole Plug	2
AN	926-1-46	Support Angle	2

## 946-132 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 34)	Basic Frame Ass'y	1
B	(page 41)	Fowler Assembly	1
C	946-332-27	Position Bracket, Rt.	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	946-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	946-332-26	Brace Assembly	1
L	966-34-41	Pivot Nut	2
M	946-332-28	Position Bracket, Lt.	1
N	25-79	Pop Rivet	8
P	25-55	Pop Rivet	27
R	14-19	Nylon Washer	2
S	16-11	Hex Castle Nut	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	13
Y	7900-1-102	Velcro Pile Tape	A/R
Z	946-1-162	Oval Insert	2
AA	1-49	Flat Hd. Mach. Screw	2
AB	25-40	Pop Rivet	4
AC	11-108	Washer	2
AD	650-1-48	Bumper	2
AE	946-34-43	Support Angle	1
AF	946-33-40	Midsection Skin	1
AH	946-1-285	Ground Cable	2
AJ	8-31	Shoulder Bolt	2
AK	25-50	Pop Rivet	6
AL	16-36	Nylock Nut	2
AM	946-332-31	Hole Plug	2
AN	946-1-44	Support Angle, Lt.	1
AP	946-1-45	Support Angle, Rt.	1

# Manual Fowler Assembly

Assembly part numbers 926-32-55 & 946-32-55  
(reference only)



## 926-32-55

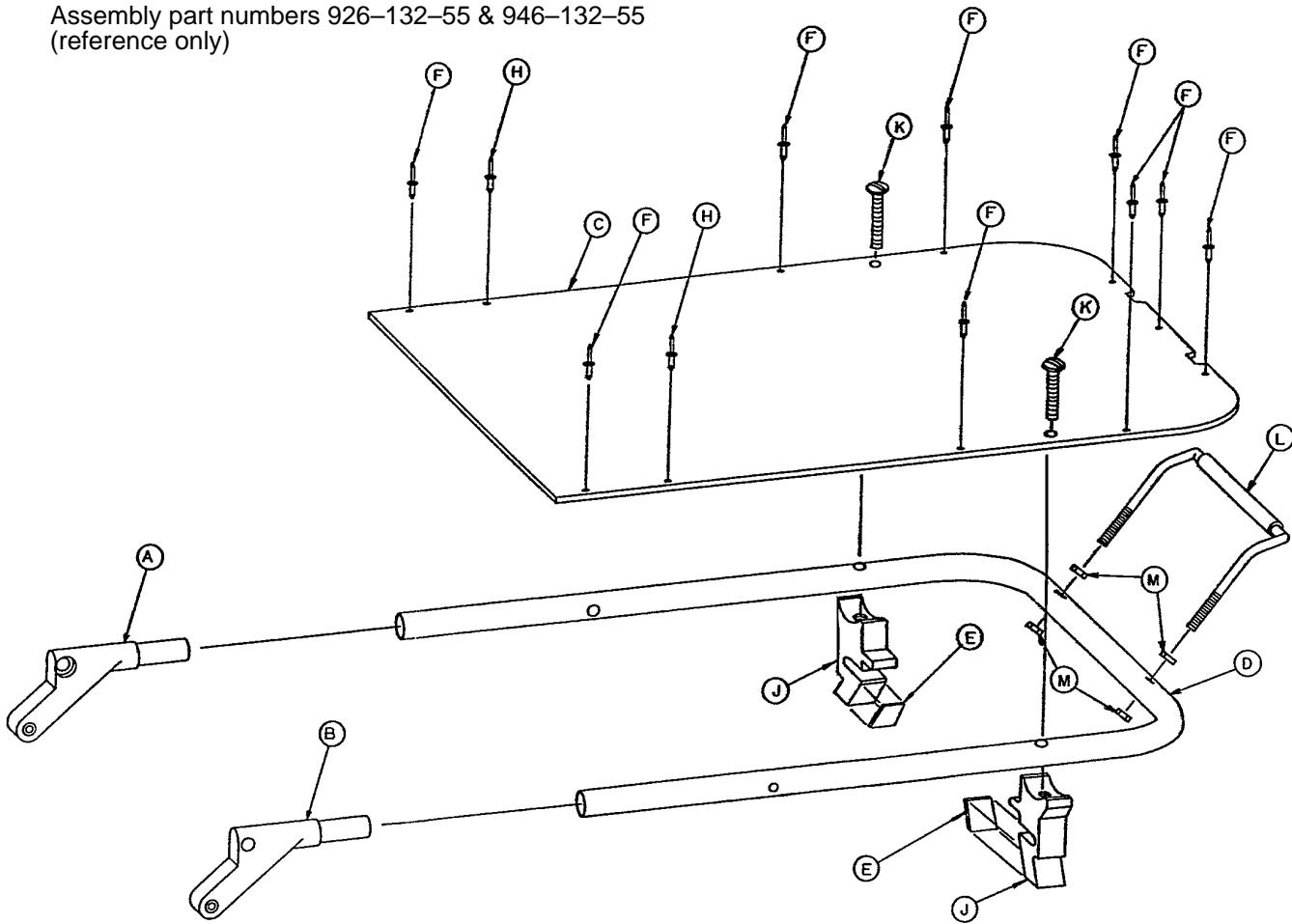
Item	Part No.	Part Name	Qty.
A	926-32-28	Fowler Plug, Right	1
B	926-32-27	Fowler Plug, Left	1
C	926-33-38	Fowler Skin, Alum.	1
D	926-33-57	Fowler Tube	1
F	25-55	Pop Rivet	10
H	25-77	Pop Rivet	4
J	460-4-39	Handle	1
K	15-12	Jam Nut	4

## 946-32-55

Item	Part No.	Part Name	Qty.
A	926-32-28	Fowler Plug, Right	1
B	926-32-27	Fowler Plug, Left	1
C	946-33-38	Fowler Skin, Alum.	1
D	946-33-56	Fowler Tube	1
F	25-55	Pop Rivet	10
H	25-77	Pop Rivet	4
J	460-4-39	Handle	1
K	15-12	Jam Nut	4

## Manual Fowler Assembly, X-Ray

Assembly part numbers 926-132-55 & 946-132-55  
(reference only)



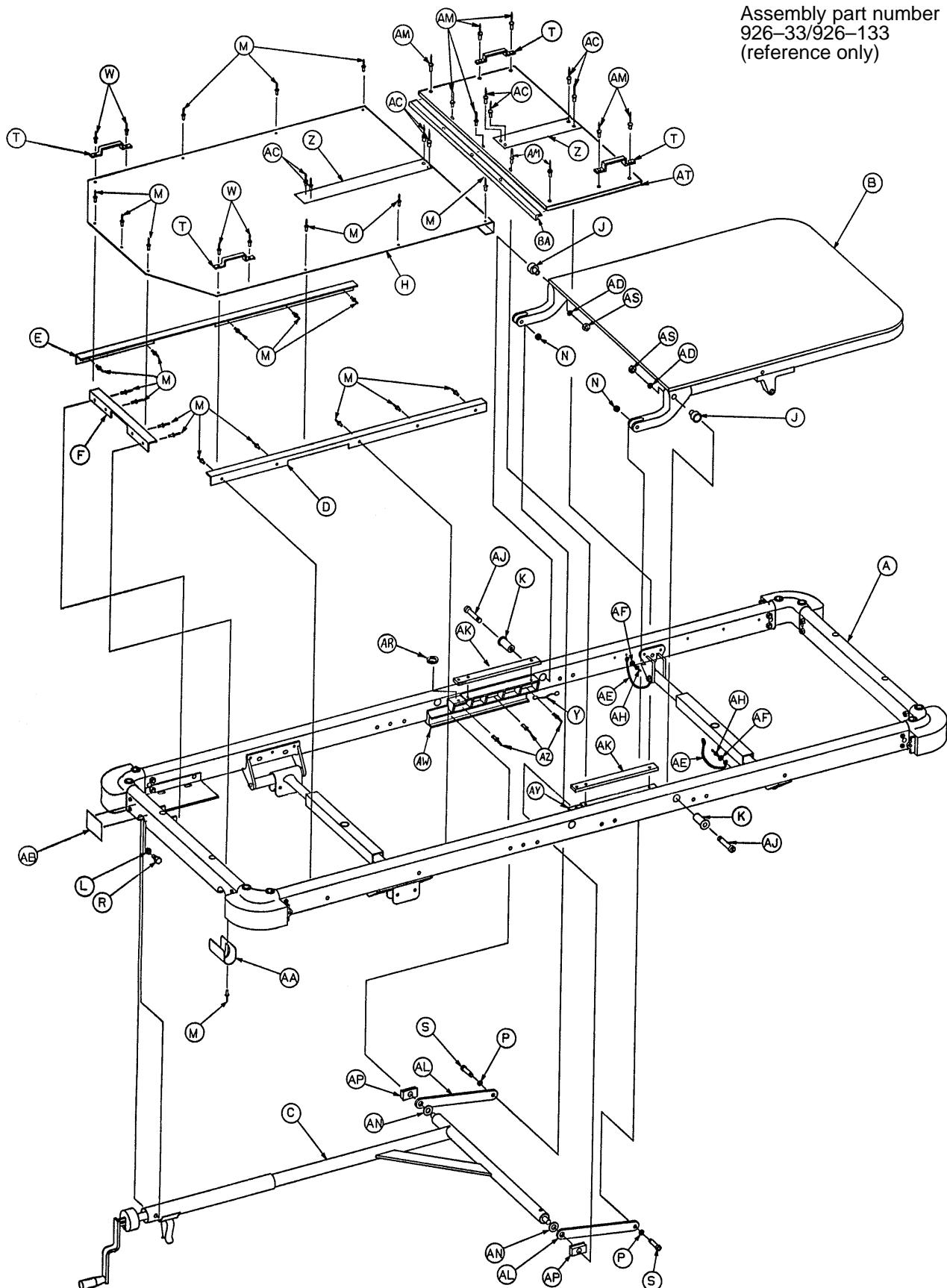
926-132-55

Item	Part No.	Part Name	Qty.
A	926-32-28	Fowler Plug, Right	1
B	926-32-27	Fowler Plug, Left	1
C	926-133-21	Fowler Skin	1
D	926-33-58	Fowler Tube	1
E	926-23-72	Shim	2
F	25-77	Pop Rivet	9
H	25-69	Pop Rivet	2
J	946-332-32	Cassette Hanger	2
K	7-20	Truss Hd. Mach. Screw	2
L	460-4-39	Handle	1
M	15-12	Jam Nut	4

946-132-55

Item	Part No.	Part Name	Qty.
A	926-32-28	Fowler Plug, Right	1
B	926-32-27	Fowler Plug, Left	1
C	946-133-21	Fowler Skin	1
D	946-33-56	Fowler Tube	1
E	926-23-72	Shim	2
F	25-77	Pop Rivet	9
H	25-69	Pop Rivet	2
J	946-332-32	Cassette Hanger	2
K	7-20	Truss Hd. Mach. Screw	2
L	460-4-39	Handle	1
M	15-12	Jam Nut	4

# Litter Assembly, Crank Fowler, Stationary Foot End



# Litter Assembly, Crank Fowler, Stationary Foot End

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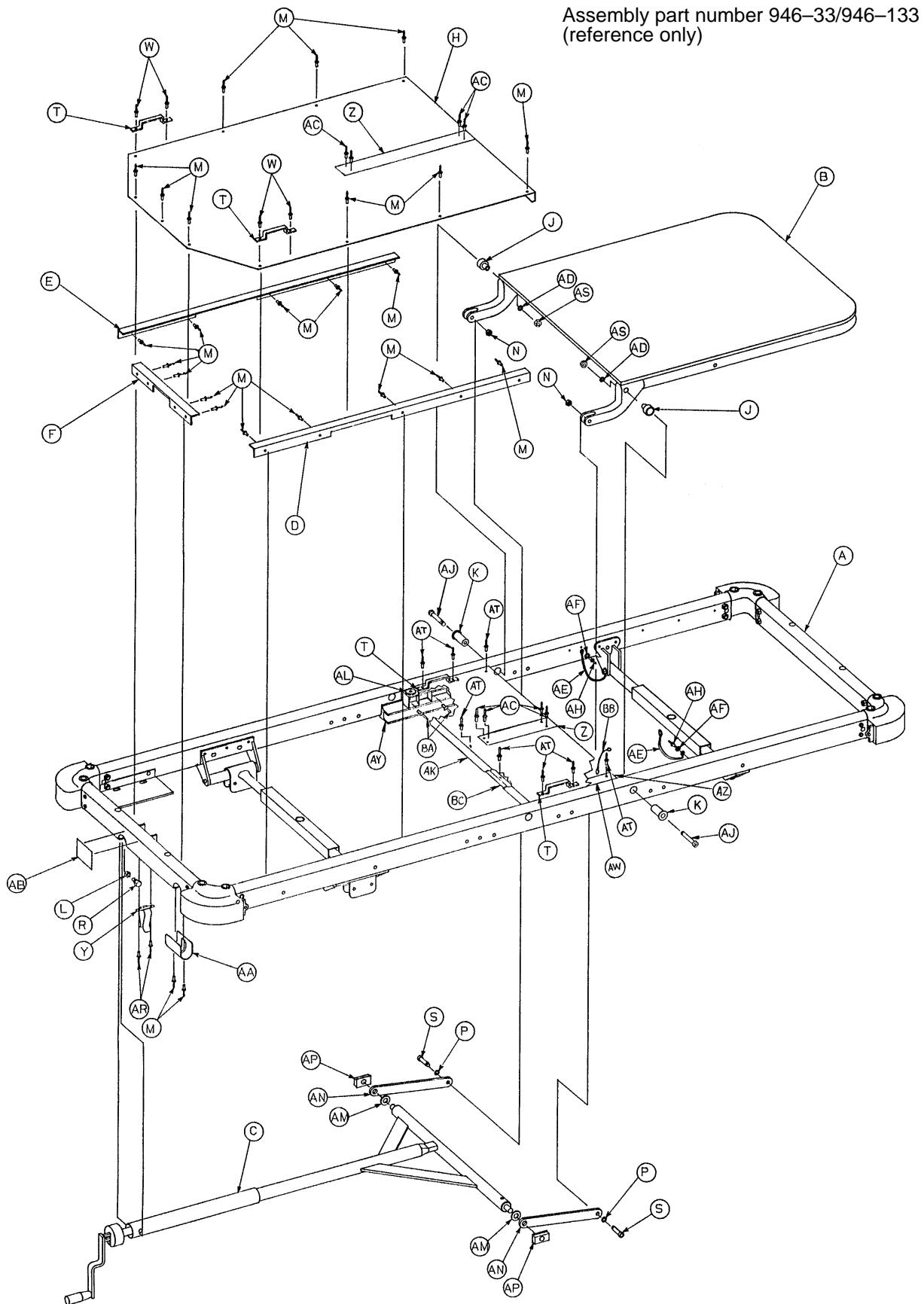
## 926-33 (Non-X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 32 & 33)	Basic Frame Ass'y	1
B	(page 46)	Fowler Assembly	1
C	(page 49)	Crankscrew Ass'y	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	966-34-41	Pivot Nut	2
L	15-13	Hex Nut	1
M	25-55	Pop Rivet	24
N	16-11	Hex Castle Nut	2
P	14-21	Washer	2
R	938-1-166	Modified Bolt	1
S	8-24	Hex Soc. Shoulder Bolt	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	4
Y	946-1-285	Ground Cable	2
Z	7900-1-102	Velcro Pile Tape	A/R
AA	926-1-162	Oval Insert	1
AB	946-1-64	Label, Fowler	1
AC	25-40	Pop Rivet	8
AD	11-108	Flat Washer	2
AE	460-2-32	Grounding Strap	2
AF	11-64	Flat Washer	2
AH	25-69	Pop Rivet	2
AJ	8-31	Shoulder Bolt	2
AK	926-1-37	Midsection Spacer	2
AL	946-33-26	Pivot Linkage	2
AM	25-75	Pop Rivet	6
AN	926-33-17	Spacer	2
AP	926-33-26	Bearing	2
AR	52-6	Spacer	2
AS	16-36	Nylock Nut	2
AT	926-33-39	Midsection Skin	1
AW	926-1-39	Angle Supt., Rt.	1
AY	926-1-40	Angle Supt., Lt.	1
AZ	25-50	Pop Rivet	6

## 926-133 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 32 & 33)	Basic Frame Ass'y	1
B	(page 48)	Fowler Assembly	1
C	(page 49)	Crankscrew Ass'y	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	966-34-41	Pivot Nut	2
L	15-13	Hex Nut	1
M	25-55	Pop Rivet	24
N	16-11	Hex Castle Nut	2
P	14-21	Washer	2
R	938-1-166	Modified Bolt	1
S	8-24	Hex Soc. Shoulder Bolt	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	4
Y	946-1-285	Ground Cable	2
Z	7900-1-102	Velcro Pile Tape	A/R
AA	926-1-162	Oval Insert	1
AB	946-1-64	Label, Fowler	1
AC	25-50	Pop Rivet	4
AD	11-108	Washer	2
AE	460-2-32	Grounding Strap	2
AF	11-64	Flat Washer	2
AH	25-69	Pop Rivet	2
AJ	8-31	Shoulder Bolt	2
AL	946-33-26	Pivot Linkage	2
AM	25-75	Pop Rivet	9
AN	926-33-17	Spacer	2
AP	926-33-26	Bearing	2
AS	16-36	Nylock Nut	2
AT	926-33-21	Midsection Skin	1
AW	926-1-39	Angle Supt., Rt.	1
AY	926-1-40	Angle Supt., Lt.	1
AZ	25-50	Pop Rivet	6
BA	926-33-22	Angle Support	1

## **Litter Assembly, Crank Fowler, Stationary Foot End**



# Litter Assembly, Crank Fowler, Stationary Foot End

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## 946-33 (Non-X-Ray)

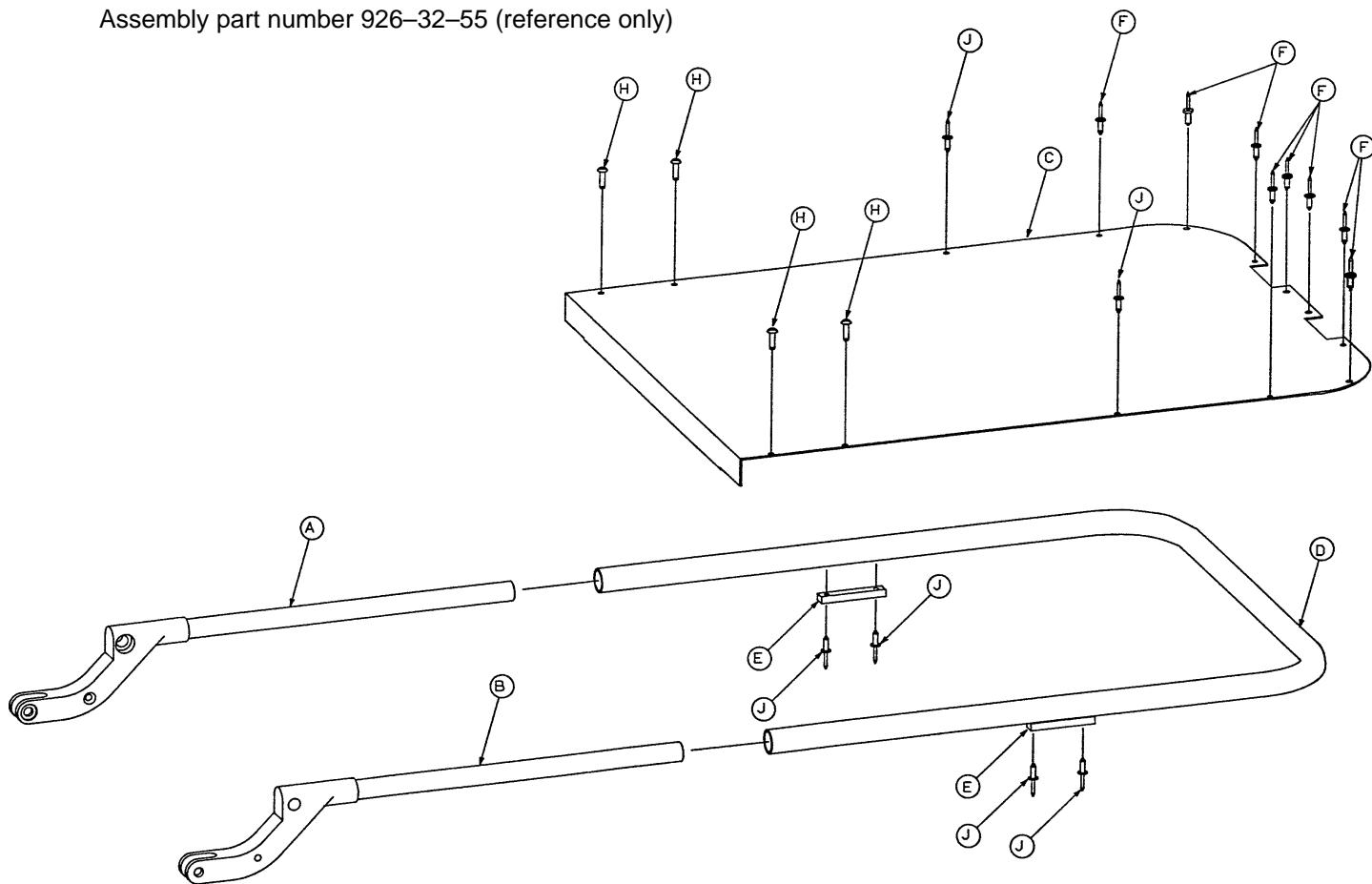
Item	Part No.	Part Name	Qty.
A	(page 34 & 35)	Basic Frame Ass'y	1
B	(page 47)	Fowler Assembly	1
C	(page 49)	Crankscrew Ass'y	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	946-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	966-34-41	Pivot Nut	2
L	15-13	Hex Nut	1
M	25-55	Pop Rivet	25
N	16-11	Hex Castle Nut	2
P	14-21	Washer	2
R	938-1-166	Modified Bolt	1
S	8-24	Hex Soc. Shoulder Bolt	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	4
Y	946-33-33	Clip	1
Z	7900-1-102	Velcro Pile Tape	A/R
AA	926-1-162	Oval Insert	1
AB	946-1-64	Label, Fowler	1
AC	25-40	Pop Rivet	8
AD	11-108	Flat Washer	2
AE	460-2-32	Grounding Strap	2
AF	11-64	Flat Washer	2
AH	25-69	Pop Rivet	2
AJ	8-31	Shoulder Bolt	2
AK	946-33-39	Midsection Skin	1
AL	52-6	Spacer	2
AM	926-33-17	Spacer	2
AN	946-33-26	Pivot Linkage	2
AP	926-33-36	Bearing	2
AR	25-38	Pop Rivet	2
AS	16-36	Nylock Nut	2
AT	25-75	Pop Rivet	6
AW	926-1-37	Midsection Skin Spacer	2
AY	926-1-39	Angle Supt., Rt.	1
AZ	926-1-40	Angle Supt., Lt.	1
BA	25-50	Pop Rivet	6
BB	946-1-285	Ground Cable	2

## 946-133 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 34 & 35)	Basic Frame Ass'y	1
B	(page 48)	Fowler Assembly	1
C	(page 49)	Crankscrew Ass'y	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	946-34-31	Foot End Skin	1
J	966-34-40	Pivot Sleeve	2
K	966-34-41	Pivot Nut	2
L	15-13	Hex Nut	1
M	25-55	Pop Rivet	25
N	16-11	Hex Castle Nut	2
P	14-21	Washer	2
R	938-1-166	Modified Bolt	1
S	8-24	Hex Soc. Shoulder Bolt	2
T	393-53-20	Strap Anchor	4
W	25-77	Pop Rivet	4
Y	946-33-33	Clip	1
Z	7900-1-102	Velcro Pile Tape	A/R
AA	946-1-162	Oval Insert	1
AB	946-1-64	Label, Fowler	1
AC	25-40	Pop Rivet	4
AD	11-108	Washer	2
AE	460-2-32	Grounding Strap	2
AF	11-64	Flat Washer	2
AH	25-69	Pop Rivet	2
AJ	8-31	Shoulder Bolt	2
AK	946-33-40	Midsection Skin	1
AM	926-33-17	Spacer	2
AN	946-33-26	Pivot Linkage	2
AP	926-33-36	Bearing	2
AR	25-38	Pop Rivet	2
AS	16-36	Nylock Nut	2
AT	25-75	Pop Rivet	9
AY	926-1-39	Angle Supt., Rt.	1
AZ	926-1-40	Angle Supt., Lt.	1
BA	25-50	Pop Rivet	6
BB	946-1-285	Ground Cable	2
BC	946-34-43	Midsection Support	1

# Crank Fowler Assembly

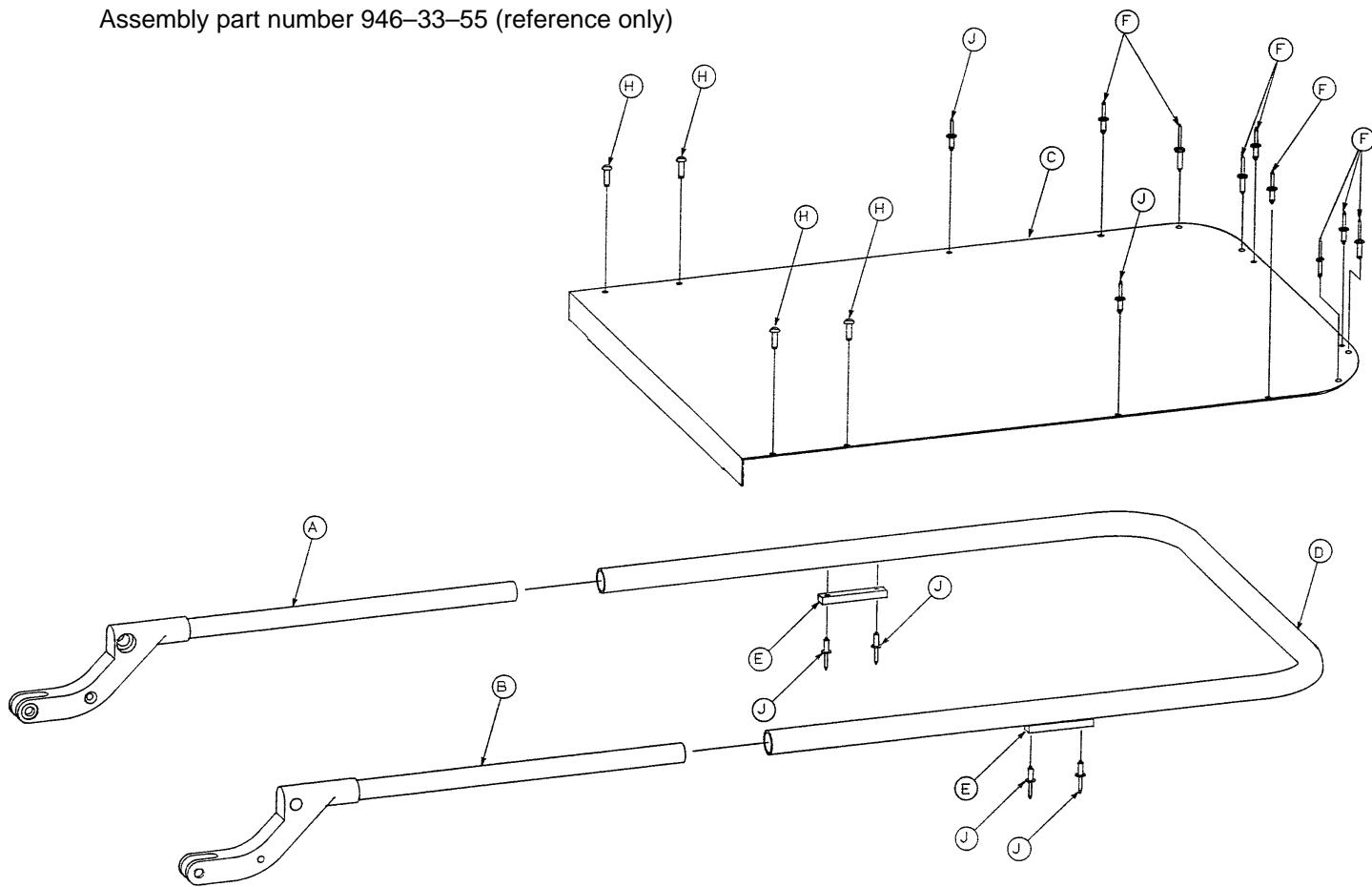
Assembly part number 926-32-55 (reference only)



Item	Part No.	Part Name	Qty.
A	926-33-50	Fowler Pivot Ass'y, Rt.	1
B	926-33-51	Fowler Pivot Ass'y, Lt.	1
C	926-33-38	Fowler Skin, Alum.	1
D	926-33-47	Fowler Tube	1
E	926-32-22	Riser	2
F	25-55	Pop Rivet	8
H	22-11	Drive Screw	4
J	25-69	Pop Rivet	6

# Crank Fowler Assembly

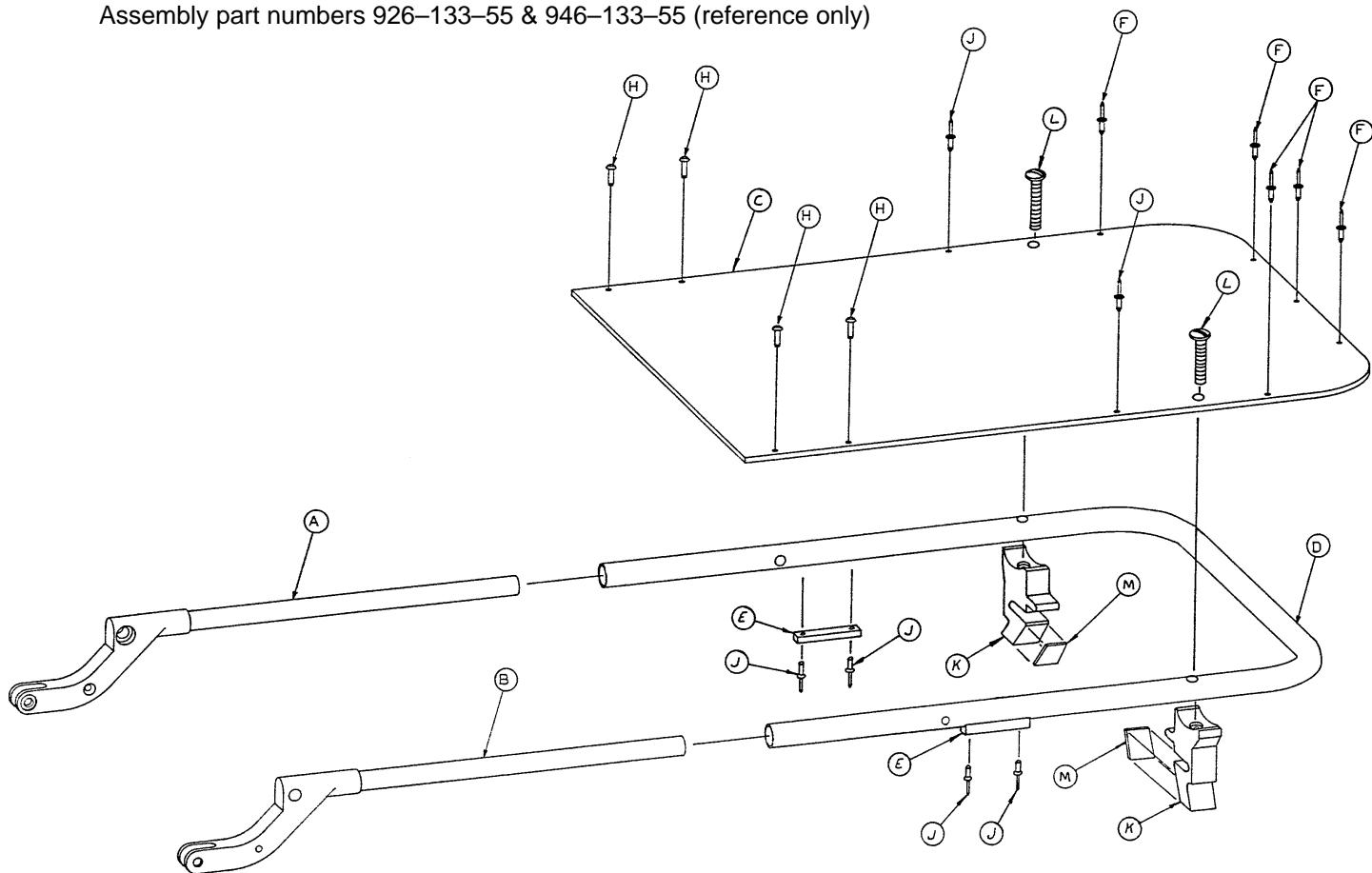
Assembly part number 946-33-55 (reference only)



Item	Part No.	Part Name	Qty.
A	926-33-50	Fowler Pivot Ass'y, Rt.	1
B	926-33-51	Fowler Pivot Ass'y, Lt.	1
C	946-33-38	Fowler Skin, Alum.	1
D	946-33-47	Fowler Tube	1
E	926-32-22	Riser	2
F	25-55	Pop Rivet	8
H	22-11	Drive Screw	4
J	25-69	Pop Rivet	6

# Crank Fowler Assembly, X-Ray

Assembly part numbers 926-133-55 & 946-133-55 (reference only)



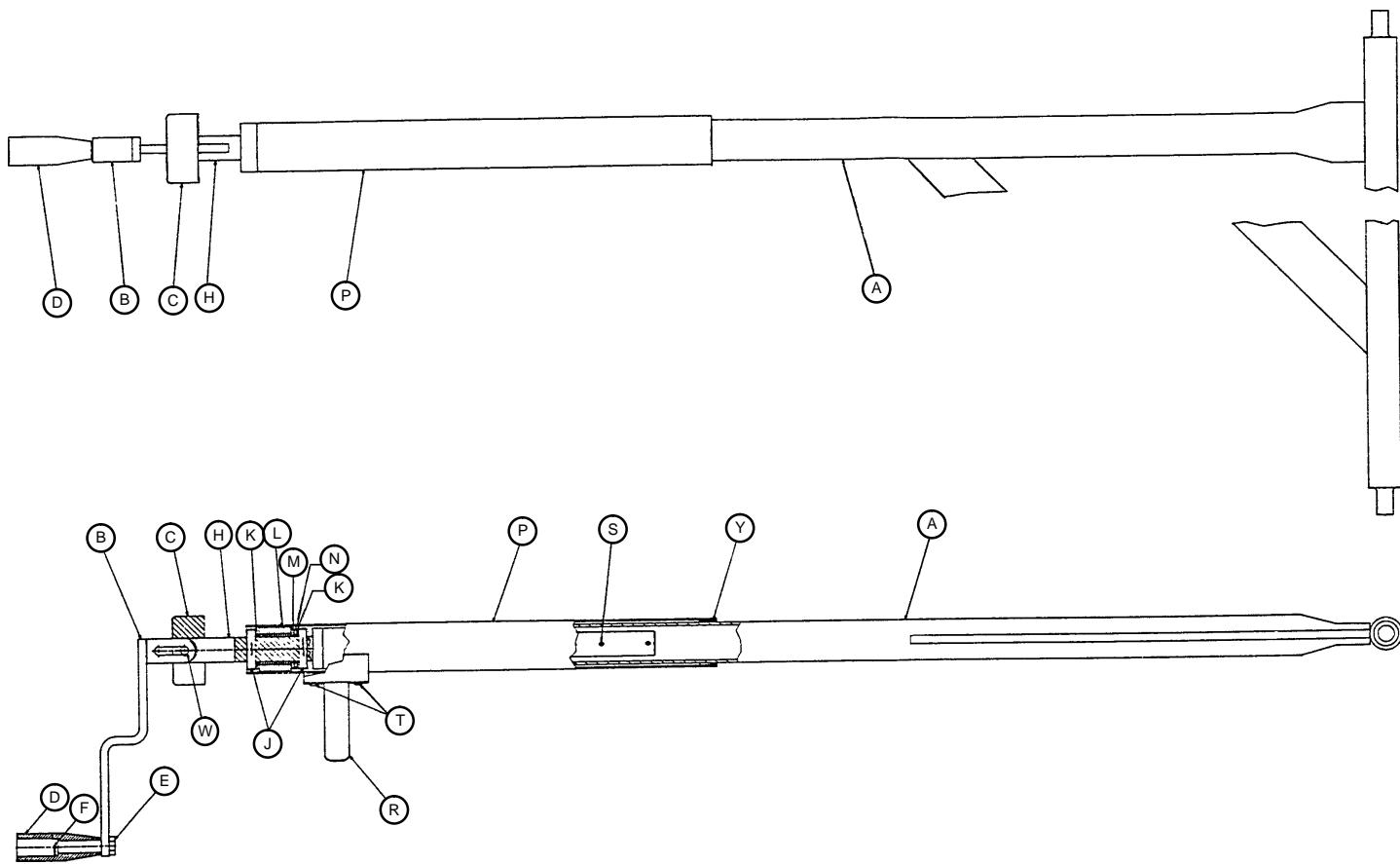
## 926-133-55

Item	Part No.	Part Name	Qty.
A	926-33-50	Fowler Pivot Ass'y, Rt.	1
B	926-33-51	Fowler Pivot Ass'y, Lt.	1
C	926-133-21	Fowler Skin	1
D	926-33-47	Fowler Tube	1
E	926-32-22	Riser	2
F	25-77	Pop Rivet	5
H	22-21	Drive Screw	4
J	25-69	Pop Rivet	6
K	926-23-61	Hanger	2
L	7-20	Truss Hd. Mach. Screw	2
M	926-23-72	Shim	2

## 946-133-55

Item	Part No.	Part Name	Qty.
A	926-33-50	Fowler Pivot Ass'y, Rt.	1
B	926-33-51	Fowler Pivot Ass'y, Lt.	1
C	946-133-21	Fowler Skin	1
D	946-33-47	Fowler Tube	1
E	926-32-22	Riser	2
F	25-77	Pop Rivet	5
H	22-21	Drive Screw	4
J	25-69	Pop Rivet	6
K	926-23-61	Hanger	2
L	7-20	Truss Hd. Mach. Screw	2
M	926-23-72	Shim	2

# 926-33-30 & 946-34-53 Fowler Crankscrew Assembly



926-33-30

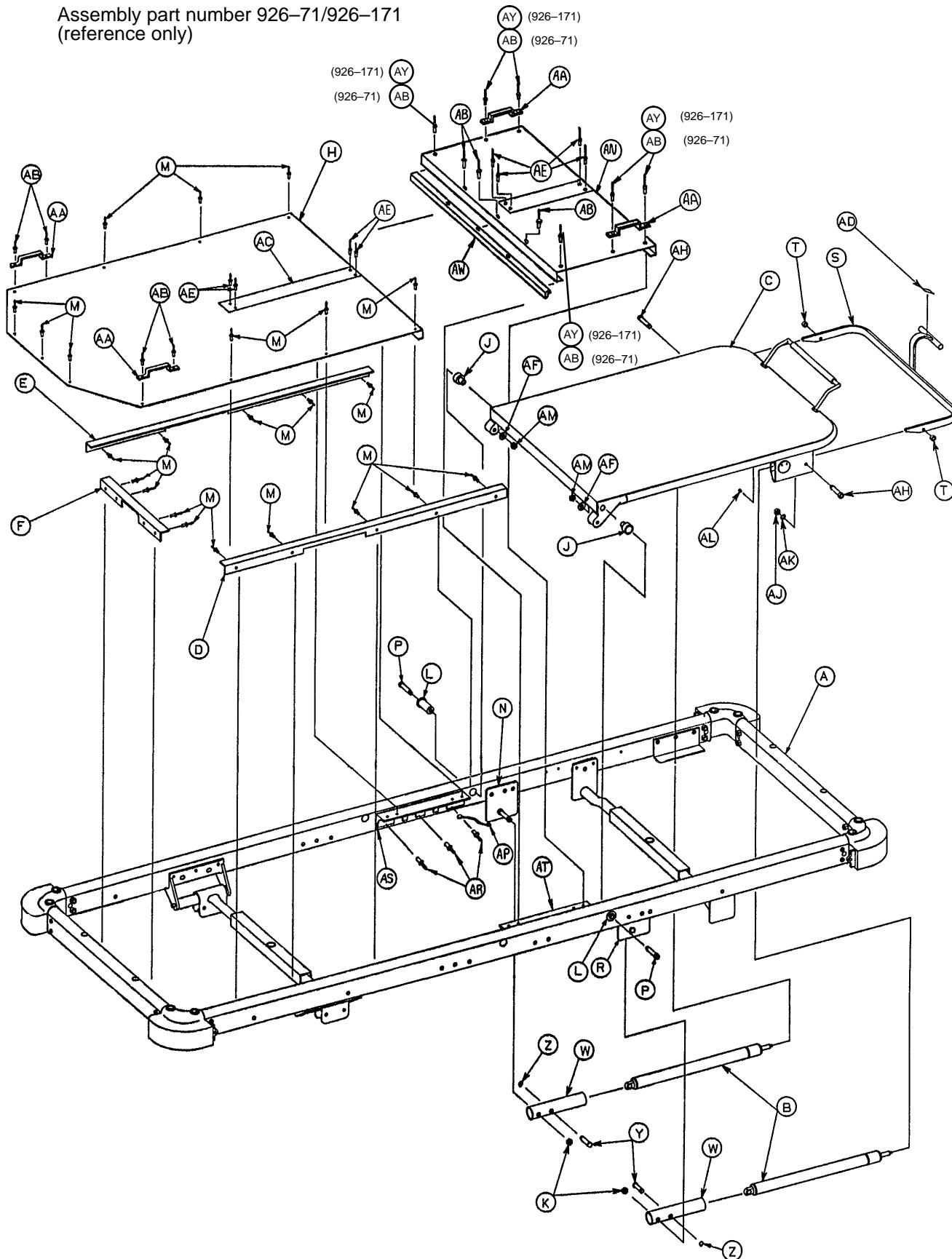
Item	Part No.	Part Name	Qty.
A	926-33-27	Crosstube Assembly	1
B	946-33-28	Crank Assembly	1
C	946-33-18	Crank Disc	1
D	938-1-177	Knob	1
E	16-6	Kep Nut	1
F	378-24-29	Shoulder Bolt	1
H	946-33-35	Fowler Screw	1
J	26-14	Roll Pin	2
K	81-174	Thrust Washer	2
L	938-1-175	Bearing Assembly	1
M	81-176	Thrust Washer	1
N	81-175	Thrust Bearing	1
P	946-33-31	Screw Cover Assembly	1
R	946-33-33	Spring Clip	1
S	26-10	Roll Pin	1
T	25-36	Pop Rivet	2
W	26-45	Roll Pin	1
Y	7900-1-102	Velcro Pile Tape	1

946-34-53

Item	Part No.	Part Name	Qty.
A	946-33-68	Crosstube Assembly	1
B	946-33-28	Crank Assembly	1
C	946-33-18	Crank Disc	1
D	938-1-177	Knob	1
E	16-6	Kep Nut	1
F	378-24-29	Shoulder Bolt	1
H	946-33-35	Fowler Screw	1
J	26-14	Roll Pin	2
K	81-174	Thrust Washer	2
L	938-1-175	Bearing Assembly	1
M	81-176	Thrust Washer	1
N	81-175	Thrust Bearing	1
P	946-34-63	Screw Cover Assembly	1
R	946-33-33	Spring Clip	1
S	26-10	Roll Pin	1
T	25-36	Pop Rivet	2
W	26-45	Roll Pin	1
Y	7900-1-102	Velcro Pile Tape	1

# Litter Assembly, Pneumatic Fowler, Stationary Foot End

Assembly part number 926-71/926-171  
(reference only)



# Litter Assembly, Pneumatic Fowler, Stationary Foot End

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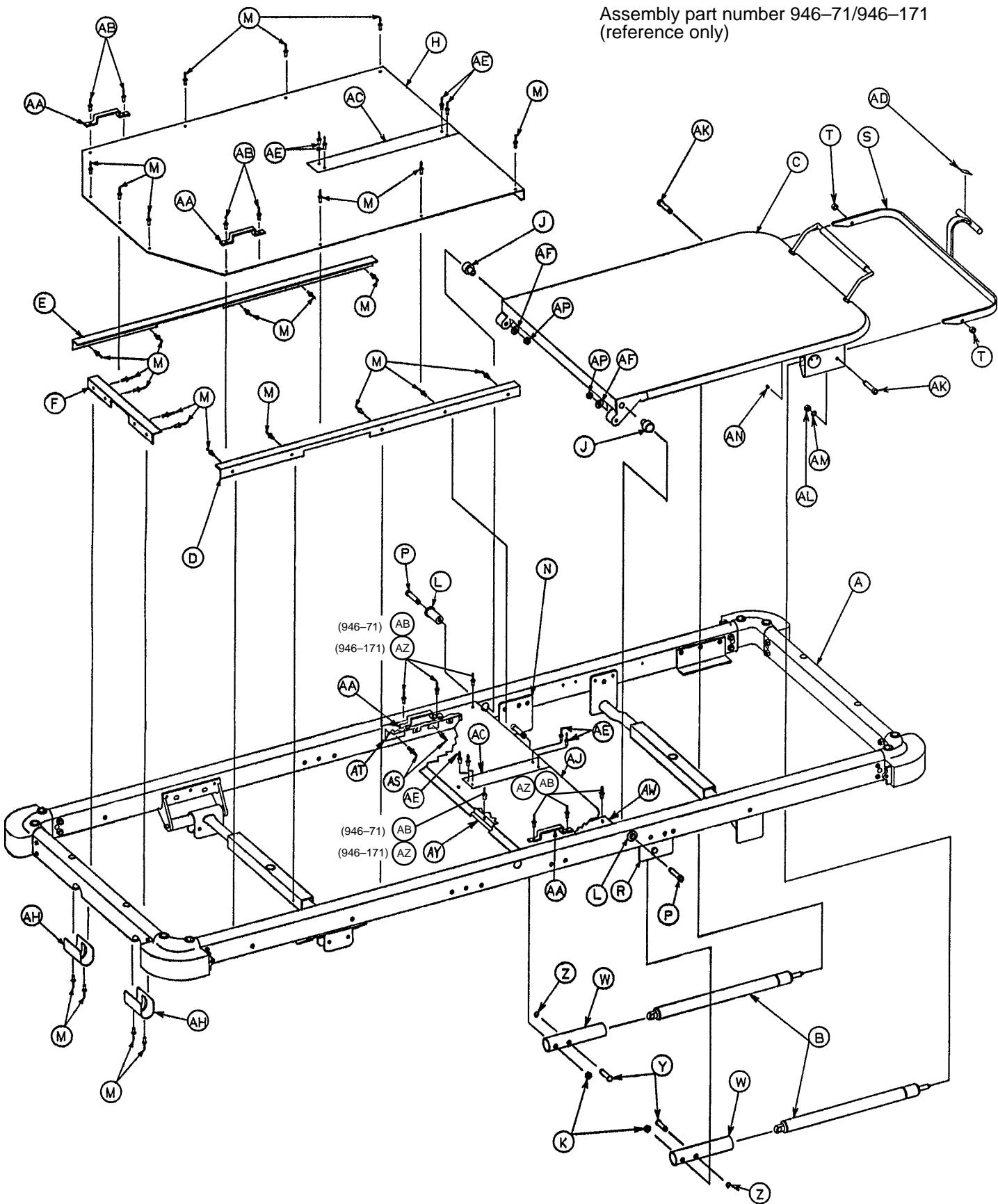
## 926-71 (Non X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 32)	Frame Assembly	1
B	1010-31-78	Gas Cylinder	2
C	(page 54)	Fowler Assembly	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Skin	1
J	966-34-40	Pivot Sleeve	2
K	16-12	Flexlock Nut	2
L	966-34-41	Pivot Nut	2
M	25-55	Pop Rivet	23
N	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
P	8-31	Hex Soc. Shldr. Bolt	2
R	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
S	926-35-47	Handle	1
T	52-15	Spacer	2
W	946-35-38	Cylinder Extension	2
Y	946-35-39	Retention Pin	2
Z	28-77	Retaining Ring	2
AA	393-53-20	Strap Anchor	4
AB	25-77	Pop Rivet	10
AC	7900-1-102	Velcro Pile Tape	A/R
AD	946-35-50	Label	1
AE	25-40	Pop Rivet	8
AF	11-108	Washer	2
AH	8-30	Hex Soc. Shldr. Bolt	2
AJ	16-2	Fiberlock Nut	2
AK	11-1	Washer	2
AL	21-119	Set Screw	2
AM	16-36	Nylock Nut	2
AN	926-33-39	Midsection Skin	1
AP	946-1-285	Ground Cable	2
AR	25-50	Pop Rivet	6
AS	926-1-46	Angle Support	2

## 926-171 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 32)	Frame Assembly	1
B	1010-31-78	Gas Cylinder	2
C	(page 55)	Fowler Assembly	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Skin	1
J	966-34-40	Pivot Sleeve	2
K	16-12	Flexlock Nut	2
L	966-34-41	Pivot Nut	2
M	25-55	Pop Rivet	23
N	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
P	8-31	Hex Soc. Shldr. Bolt	2
R	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
S	926-35-47	Handle	1
T	52-15	Spacer	2
W	946-35-38	Cylinder Extension	2
Y	946-35-39	Retention Pin	2
Z	28-77	Retaining Ring	2
AA	393-53-20	Strap Anchor	4
AB	25-77	Pop Rivet	7
AC	7900-1-102	Velcro Pile Tape	A/R
AD	946-35-50	Label	1
AE	25-40	Pop Rivet	4
AF	11-108	Washer	2
AH	8-30	Hex Soc. Shldr. Bolt	2
AJ	16-2	Fiberlock Nut	2
AK	11-1	Washer	2
AL	21-119	Set Screw	2
AM	16-36	Nylock Nut	2
AN	926-33-21	Midsection Skin	1
AP	946-1-285	Ground Cable	2
AR	25-50	Pop Rivet	6
AS	946-1-45	Angle Support, Rt.	1
AT	946-1-44	Angle Support, Lt.	1
AW	926-33-22	Midsection Supt. Angle	1
AY	25-75	Pop Rivet	6

## **Litter Assembly, Pneumatic Fowler, Stationary Foot End**



# Litter Assembly, Pneumatic Fowler, Stationary Foot End

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## 946-71 (Non X-Ray)

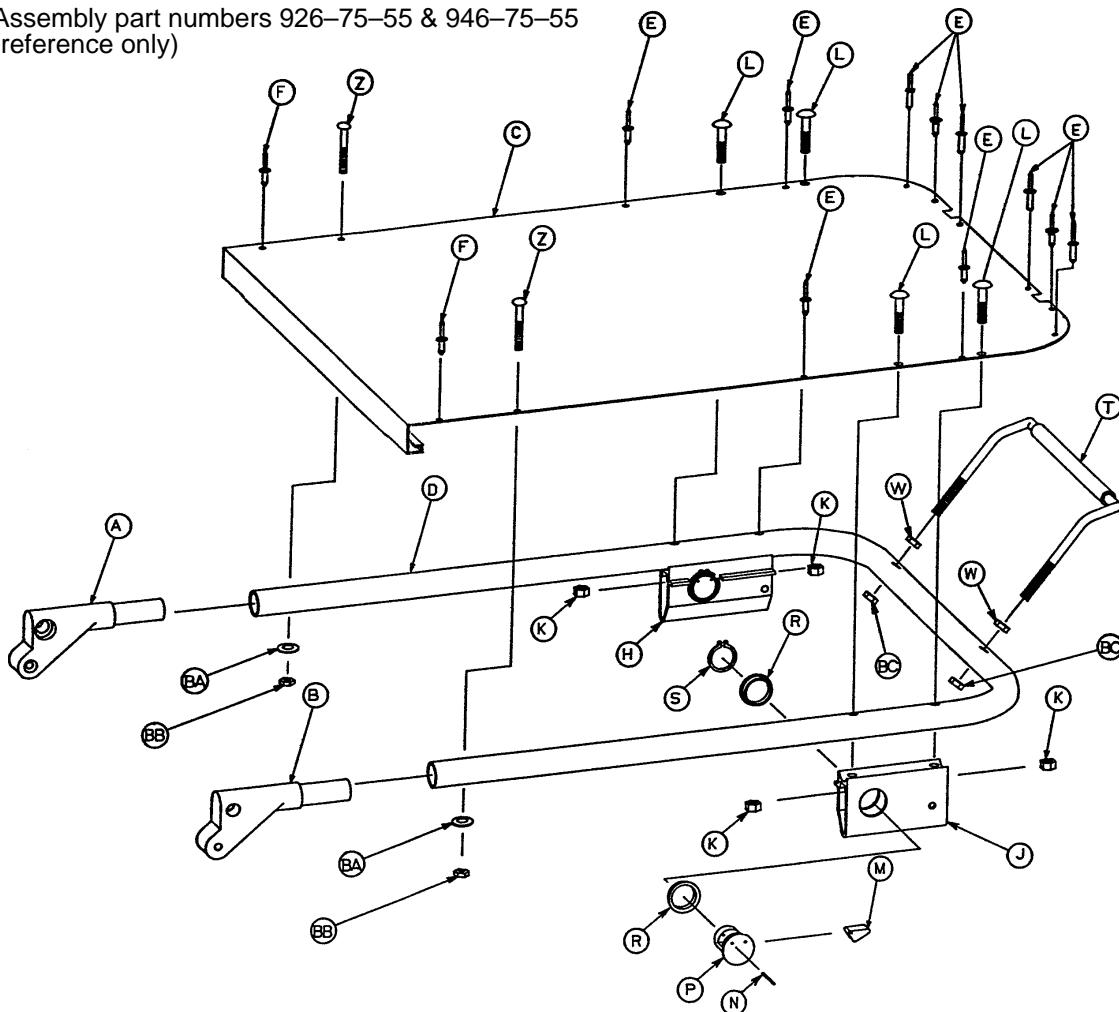
Item	Part No.	Part Name	Qty.
A	(page 34)	Frame Assembly	1
B	1010-31-78	Gas Cylinder	2
C	(page 54)	Fowler Assembly	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Skin	1
J	966-34-40	Pivot Sleeve	2
K	16-12	Flexlock Nut	2
L	966-34-41	Pivot Nut	2
M	25-55	Pop Rivet	27
N	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
P	8-31	Hex Soc. Shldr. Bolt	2
R	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
S	926-35-47	Handle	1
T	52-15	Spacer	2
W	946-35-38	Cylinder Extension	2
Y	946-35-39	Retention Pin	2
Z	28-77	Retaining Ring	2
AA	393-53-20	Strap Anchor	4
AB	25-77	Pop Rivet	10
AC	7900-1-102	Velcro Pile Tape	A/R
AD	946-35-50	Label	1
AE	25-40	Pop Rivet	8
AF	11-108	Washer	2
AH	946-1-162	Oval Insert	2
AJ	946-33-39	Midsection Skin	1
AK	8-30	Hex Soc. Shldr. Bolt	2
AL	16-2	Fiberlock Nut	2
AM	11-1	Washer	2
AN	21-119	Set Screw	2
AP	16-36	Nylock Nut	2
AR	946-1-285	Ground Cable	2
AS	25-50	Pop Rivet	6
AT	926-1-46	Angle Support	2

## 946-171 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 34)	Frame Assembly	1
B	1010-31-78	Gas Cylinder	2
C	(page 55)	Fowler Assembly	1
D	946-34-41	Skin Supt. Angle, Lt.	1
E	946-34-42	Skin Supt. Angle, Rt.	1
F	946-34-40	Skin Supt. Angle, End	1
H	926-34-31	Skin	1
J	966-34-40	Pivot Sleeve	2
K	16-12	Flexlock Nut	2
L	966-34-41	Pivot Nut	2
M	25-55	Pop Rivet	27
N	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
P	8-31	Hex Soc. Shldr. Bolt	2
R	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
S	946-35-47	Handle	1
T	52-15	Spacer	2
W	946-35-38	Cylinder Extension	2
Y	946-35-39	Retention Pin	2
Z	28-77	Retaining Ring	2
AA	393-53-20	Strap Anchor	4
AB	25-77	Pop Rivet	6
AC	7900-1-102	Velcro Pile Tape	A/R
AD	946-35-50	Label	1
AE	25-40	Pop Rivet	4
AF	11-108	Washer	2
AH	946-1-162	Oval Insert	2
AJ	946-33-40	Midsection Skin	1
AK	8-30	Hex Soc. Shldr. Bolt	2
AL	16-2	Fiberlock Nut	2
AM	11-1	Washer	2
AN	21-119	Set Screw	2
AP	16-36	Nylock Nut	2
AR	946-1-285	Ground Cable	2
AS	25-50	Pop Rivet	6
AT	946-1-45	Angle Support, Rt.	1
AW	946-1-44	Angle Support, Lt.	1
AY	946-34-43	Midsection Supt. Angle	1
AZ	25-75	Pop Rivet	6

# Pneumatic Fowler Assembly

Assembly part numbers 926-75-55 & 946-75-55  
(reference only)



926-75-55

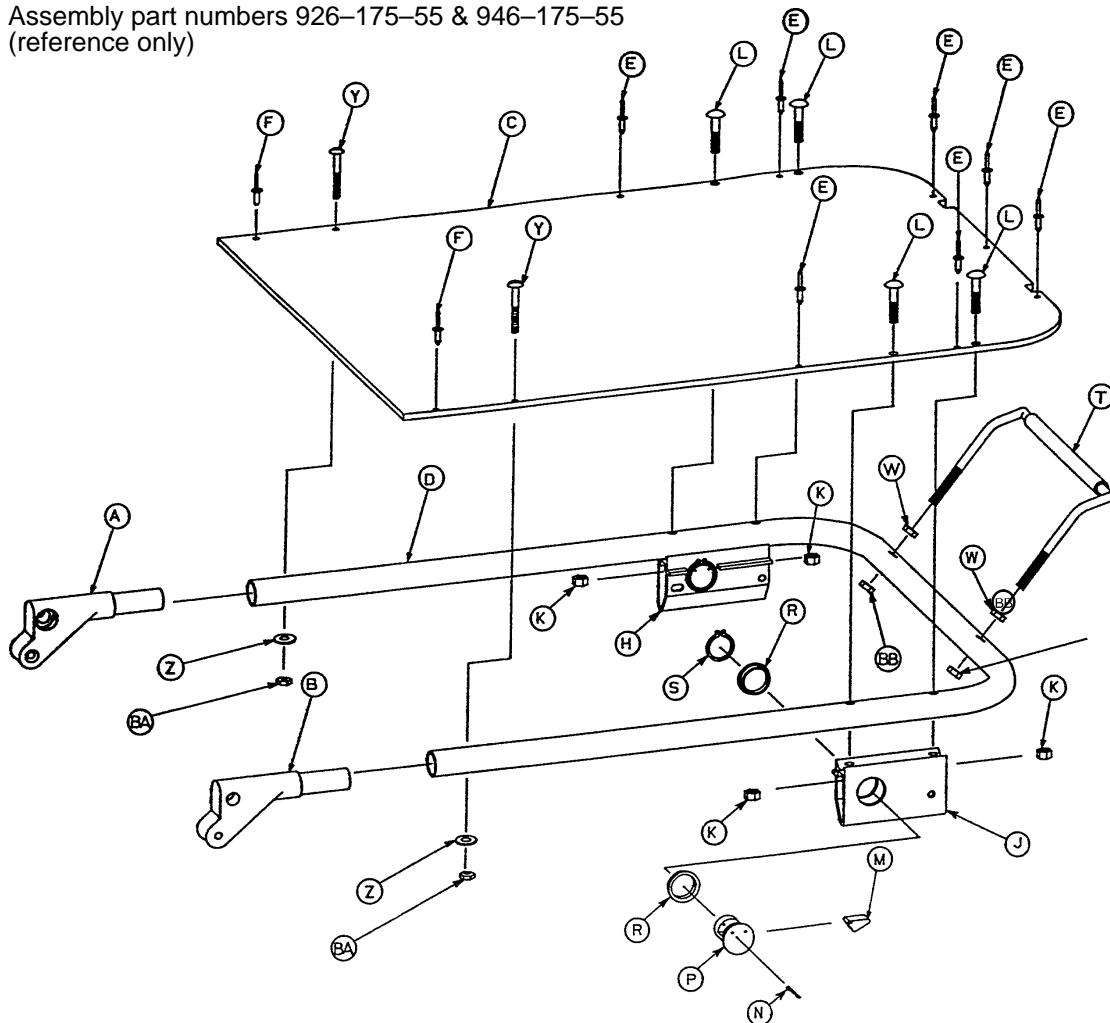
Item	Part No.	Part Name	Qty.
A	926-32-27	Fowler Plug, Right	1
B	926-32-28	Fowler Plug, Left	1
C	926-33-38	Fowler Skin, Alum.	1
D	926-33-60	Fowler Tube	1
E	25-55	Pop Rivet	10
F	25-77	Pop Rivet	2
H	946-35-51	Yoke Housing, Rt.	1
J	946-35-52	Yoke Housing, Lt.	1
K	16-36	Nylock Hex Nut	4
L	7-25	Truss Hd. Mach. Screw	4
M	946-35-23	Cam	2
N	26-137	Groove Pin	2
P	946-35-24	Yoke	2
R	946-35-25	Liner	4
S	28-76	Retaining Ring	2
T	946-35-43	Handle Assembly	1
W	15-27	Hex Jam Nut	2
Z	2-36	Rd. Hd. Mach Screw	2
BA	11-1	Flat Washer	2
BB	16-3	Nylock Nut	2
BC	16-35	Nylock Nut	2

946-75-55

Item	Part No.	Part Name	Qty.
A	926-32-27	Fowler Plug, Right	1
B	926-32-28	Fowler Plug, Left	1
C	946-33-38	Fowler Skin, Alum.	1
D	946-33-60	Fowler Tube	1
E	25-55	Pop Rivet	10
F	25-77	Pop Rivet	2
H	946-35-51	Yoke Housing, Rt.	1
J	946-35-52	Yoke Housing, Lt.	1
K	16-36	Nylock Hex Nut	4
L	7-25	Truss Hd. Mach. Screw	4
M	946-35-23	Cam	2
N	26-137	Groove Pin	2
P	946-35-24	Yoke	2
R	946-35-25	Liner	4
S	28-76	Retaining Ring	2
T	946-35-43	Handle Assembly	1
W	15-27	Hex Jam Nut	2
Z	2-36	Rd. Hd. Mach Screw	2
BA	11-1	Flat Washer	2
BB	16-3	Nylock Nut	2
BC	16-35	Nylock Nut	2

# Pneumatic Fowler Assembly, X-Ray

Assembly part numbers 926-175-55 & 946-175-55  
(reference only)



926-175-55

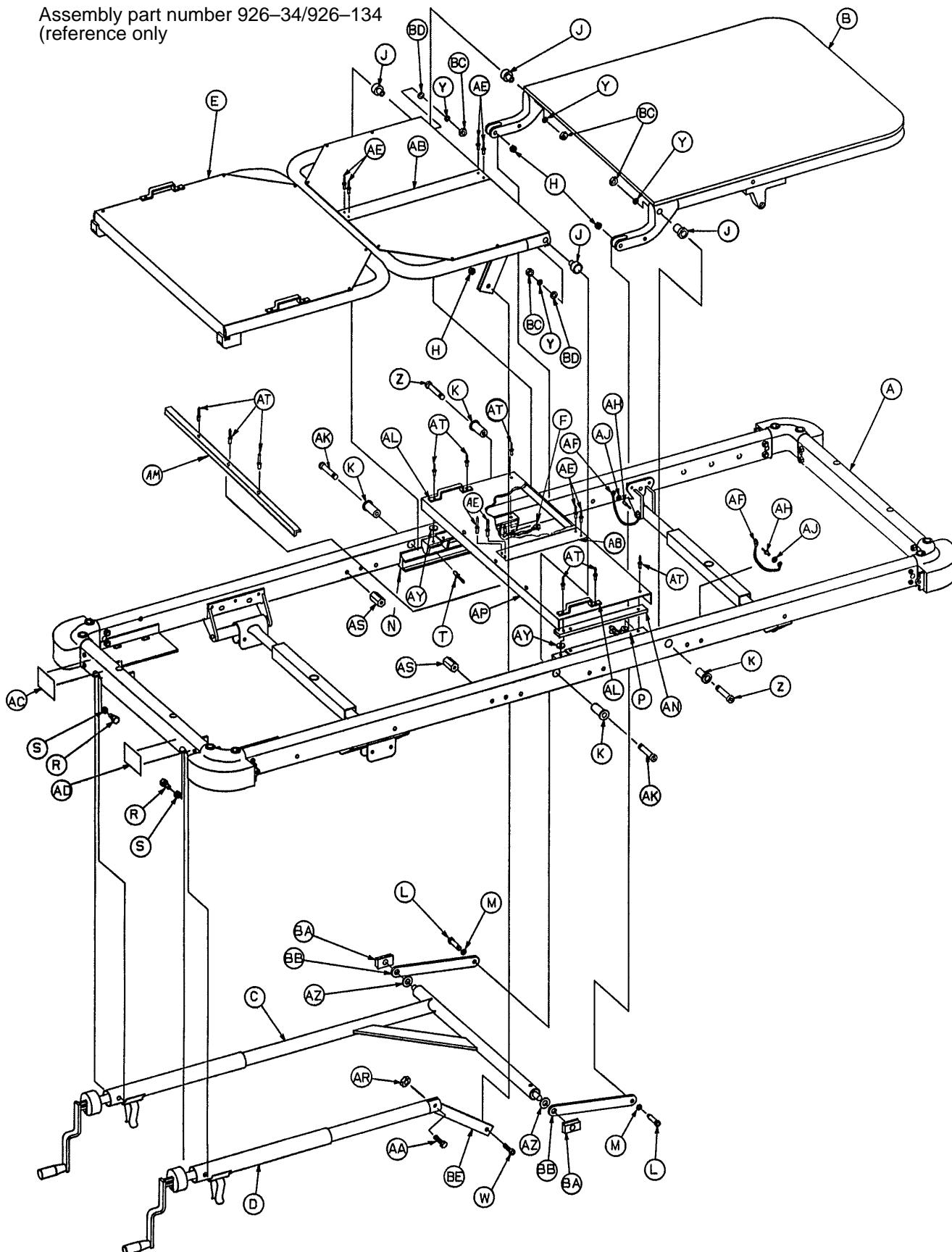
Item	Part No.	Part Name	Qty.
A	926-32-27	Fowler Plug, Right	1
B	926-32-28	Fowler Plug, Left	1
C	926-133-21	Fowler Skin	1
D	926-33-60	Fowler Tube	1
E	25-77	Pop Rivet	10
F	25-69	Pop Rivet	2
H	946-35-21	Yoke Housing, Rt.	1
J	946-35-22	Yoke Housing, Lt.	1
K	16-36	Nylock Hex Nut	4
L	7-27	Truss Hd. Mach. Screw	4
M	946-35-23	Cam	2
N	26-137	Groove Pin	2
P	946-35-24	Yoke	2
R	946-35-25	Liner	4
S	28-76	Retaining Ring	2
T	946-35-43	Handle Assembly	1
W	15-27	Hex Jam Nut	2
Y	2-36	Rd. Hd. Mach Screw	2
Z	11-1	Flat Washer	2
BA	16-3	Nylock Nut	2
BB	16-35	Nylock Nut	2

946-175-55

Item	Part No.	Part Name	Qty.
A	926-32-27	Fowler Plug, Right	1
B	926-32-28	Fowler Plug, Left	1
C	946-133-21	Fowler Skin	1
D	946-33-60	Fowler Tube	1
E	25-77	Pop Rivet	7
F	25-69	Pop Rivet	2
H	946-35-21	Yoke Housing, Rt.	1
J	946-35-22	Yoke Housing, Lt.	1
K	16-36	Nylock Hex Nut	4
L	7-27	Truss Hd. Mach. Screw	4
M	946-35-23	Cam	2
N	26-137	Groove Pin	2
P	946-35-24	Yoke	2
R	946-35-25	Liner	4
S	28-76	Retaining Ring	2
T	946-35-43	Handle Assembly	1
W	15-27	Hex Jam Nut	2
Y	2-36	Rd. Hd. Mach Screw	2
Z	11-1	Flat Washer	2
BA	16-3	Nylock Nut	2
BB	16-35	Nylock Nut	2

# Litter Assembly, Crank Fowler, Crank Knee Gatch

Assembly part number 926-34/926-134  
(reference only)



# Litter Assembly, Crank Fowler, Crank Knee Gatch

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## 926-34 (Non-X-Ray)

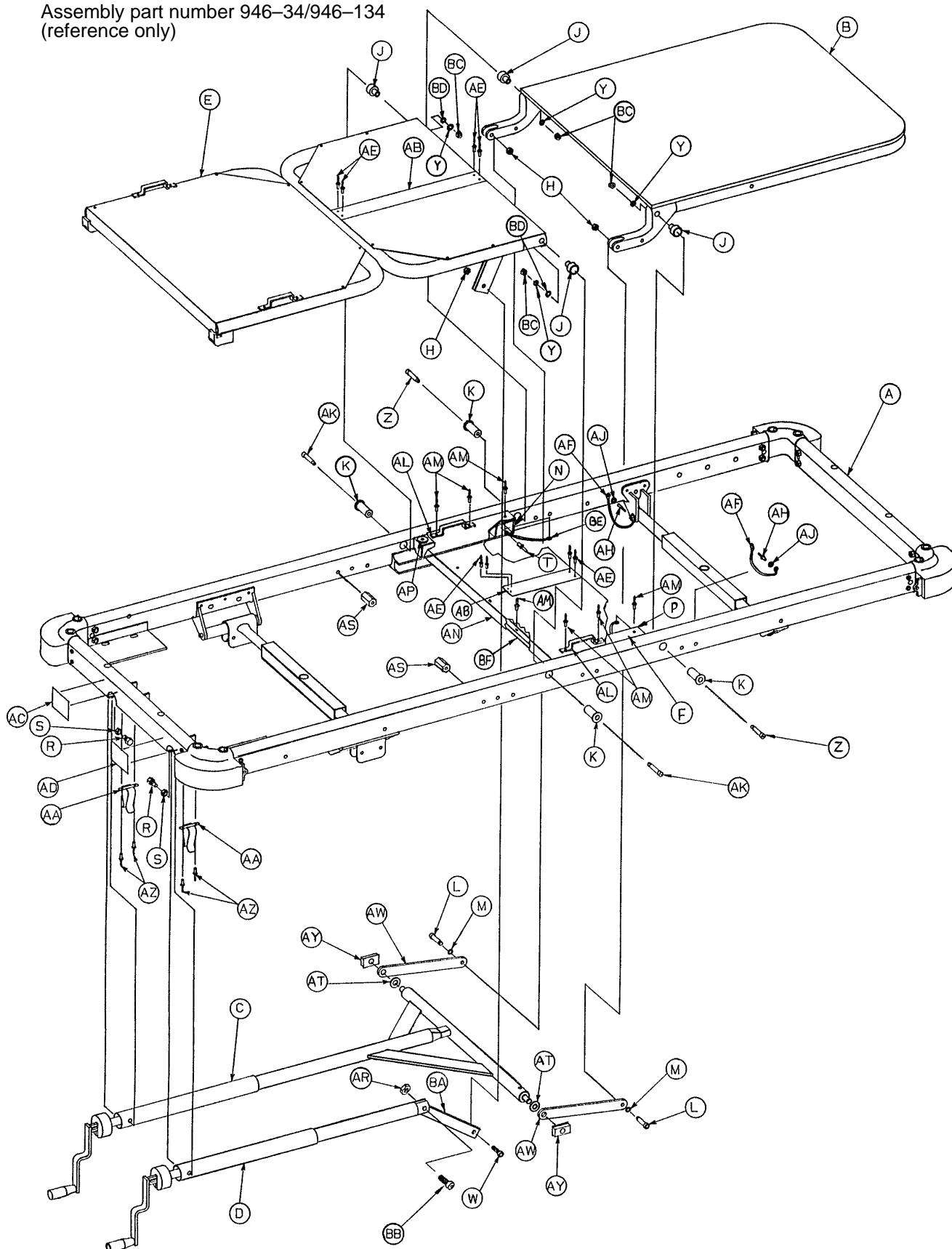
Item	Part No.	Part Name	Qty.
A	(page 32 & 33)	Basic Frame Ass'y	1
B	(page 46)	Fowler Assembly	1
C	(page 49)	Fowler Crankscrew Ass'y	1
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	946-1-285	Ground Cable	2
H	16-11	Hex Castle Nut	3
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot	4
L	8-24	Hex Soc. Shoulder Bolt	2
M	14-21	Washer	2
N	926-1-39	Bracket, Rt.	1
P	926-1-40	Bracket, Lt.	1
R	938-1-166	Modified Bolt	2
S	15-13	Hex Nut	2
T	25-50	Pop Rivet	6
W	4-39	Soc. Hd. Cap Screw	1
Y	11-108	Flat Washer	4
Z	8-31	Shoulder Bolt	2
AA	4-105	Soc. Hd. Cap Screw	1
AB	7900-1-102	Velcro Pile Tape	As Req'd
AC	946-1-64	Label, Fowler	1
AD	946-1-65	Label, Gatch	1
AE	25-40	Pop Rivet	8
AF	460-2-32	Grounding Cable	2
AH	25-69	Pop Rivet	2
AJ	11-64	Washer	2
AK	8-32	Shoulder Bolt	2
AL	393-53-20	Strap Anchor	2
AN	926-1-37	Midsection Spacer	2
AP	926-33-39	Midsection Skin	1
AR	16-12	Flexlock Nut	1
AS	946-34-18	Support	2
AT	25-75	Pop Rivet	6
AY	52-6	Spacer	2
AZ	926-33-17	Spacer	2
BA	926-33-36	Bearing	2
BB	946-33-26	Pivot Linkage	2
BC	16-36	Nylock Nut	4
BD	52-17	Spacer	2
BE	946-34-12	Lever	1

## 926-134 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 32 & 33)	Basic Frame Ass'y	1
B	(page 48)	Fowler Assembly	1
C	(page 49)	Crankscrew Assembly	1
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	946-1-285	Ground Cable	2
H	16-11	Hex Castle Nut	3
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot	4
L	8-24	Hex Soc. Shoulder Bolt	2
M	14-21	Washer	2
N	926-1-39	Bracket, Rt.	1
P	926-1-40	Bracket, Lt.	1
R	938-1-166	Modified Bolt	2
S	15-13	Hex Nut	2
T	25-50	Pop Rivet	6
W	4-39	Soc. Hd. Cap Screw	1
Y	11-108	Flat Washer	4
Z	8-31	Shoulder Bolt	2
AA	4-105	Soc. Hd. Cap Screw	1
AB	7900-1-102	Velcro Pile Tape	As Req'd
AC	946-1-64	Label, Fowler	1
AD	946-1-65	Label, Gatch	1
AE	25-40	Pop Rivet	4
AF	460-2-32	Grounding Cable	2
AH	25-69	Pop Rivet	2
AJ	11-64	Washer	2
AK	8-32	Shoulder Bolt	2
AL	393-53-20	Strap Anchor	2
AM	926-33-22	Angle Support	1
AP	926-33-21	Midsection Skin	1
AR	16-12	Flexlock Nut	1
AS	946-34-18	Support	2
AT	25-75	Pop Rivet	9
AZ	926-33-17	Spacer	2
BA	926-33-36	Bearing	2
BB	946-33-26	Pivot Linkage	2
BC	16-36	Nylock Nut	4
BD	52-17	Spacer	2
BE	946-34-12	Lever	1

# Litter Assembly, Crank Fowler, Crank Knee Gatch

Assembly part number 946-34/946-134  
(reference only)



# Litter Assembly, Crank Fowler, Crank Knee Gatch

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## 946-34 (Non-X-Ray)

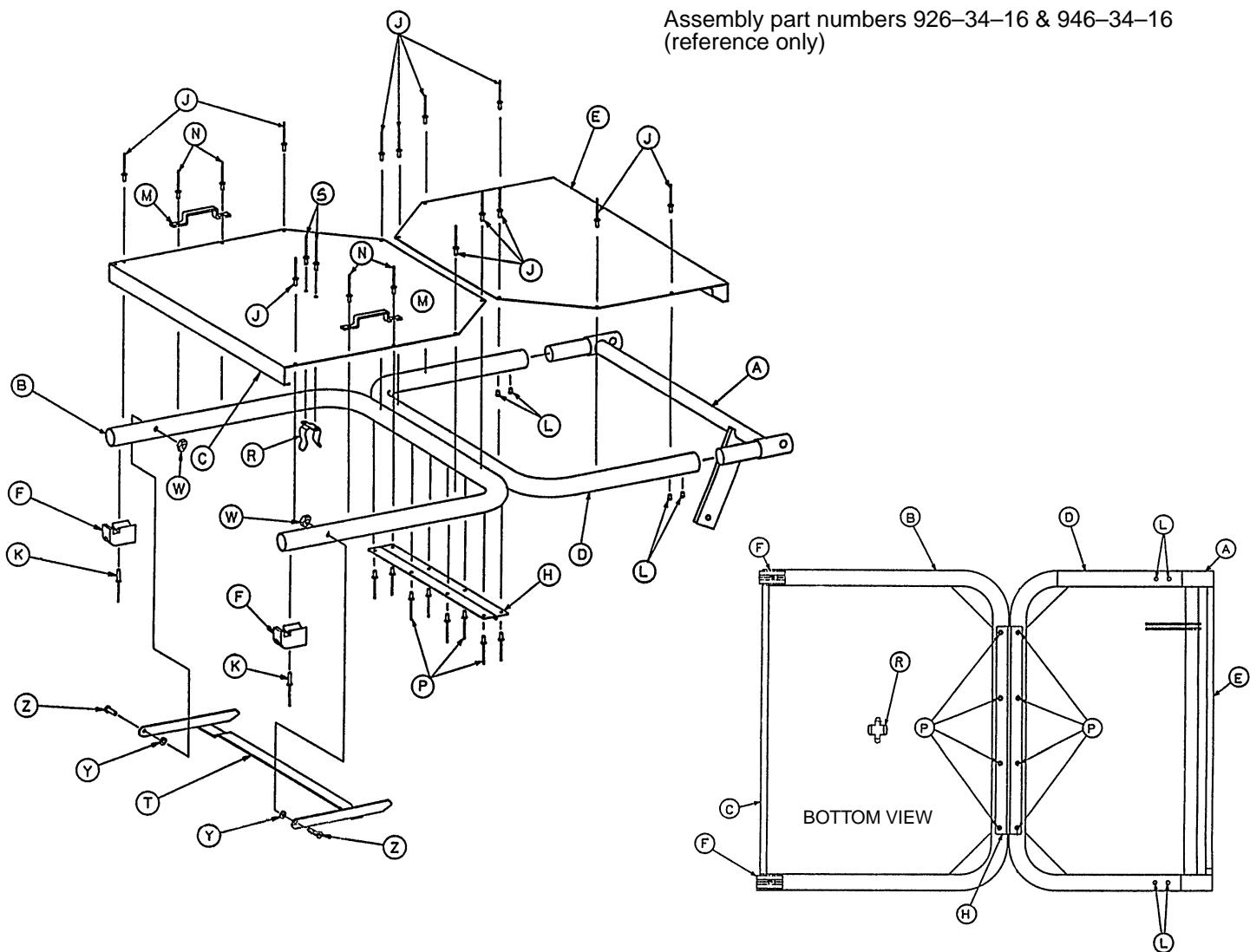
Item	Part No.	Part Name	Qty.
A	(page 34 & 35)	Basic Frame Ass'y	1
B	(page 46)	Fowler Assembly	1
C	(page 49)	Fowler Crankscrew Ass'y	1
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	926-1-37	Midsection Spacer	2
H	16-11	Hex Castle Nut	3
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot	4
L	8-24	Hex Soc. Shoulder Bolt	2
M	14-21	Washer	2
N	926-1-39	Bracket, Rt.	1
P	926-1-40	Bracket, Lt.	1
R	938-1-166	Modified Bolt	2
S	15-13	Hex Nut	2
T	25-50	Pop Rivet	6
W	4-39	Soc. Hd. Cap Screw	1
Y	11-108	Flat Washer	4
Z	8-31	Shoulder Bolt	2
AA	946-33-33	Clip	2
AB	7900-1-102	Velcro Pile Tape	As Req'd
AC	946-1-64	Label, Fowler	1
AD	946-1-65	Label, Gatch	1
AE	25-40	Pop Rivet	8
AF	460-2-32	Grounding Cable	2
AH	25-69	Pop Rivet	2
AJ	11-64	Washer	2
AK	8-32	Shoulder Bolt	2
AL	393-53-20	Strap Anchor	2
AM	25-75	Pop Rivet	6
AN	946-33-39	Midsection Skin	1
AP	52-6	Spacer	2
AR	16-12	Flexlock Nut	1
AS	946-34-18	Support	2
AT	926-33-17	Spacer	2
AW	946-33-26	Pivot Linkage	2
AY	926-33-36	Bearing	2
AZ	25-38	Pop Rivet	4
BA	946-34-12	Lever	1
BB	4-105	Soc. Hd. Cap Screw	1
BC	16-36	Nylock Nut	4
BD	52-17	Spacer	2
BE	946-1-285	Ground Cable	2
	946-1-285	Ground Cable	2

## 946-134 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 34 & 35)	Basic Frame Ass'y	1
B	(page 48)	Fowler Assembly	1
C	(page 49)	Crankscrew Assembly	1
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
H	16-11	Hex Castle Nut	3
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot	4
L	8-24	Hex Soc. Shoulder Bolt	2
M	14-21	Washer	2
N	926-1-39	Bracket, Rt.	1
P	926-1-40	Bracket, Lt.	1
R	938-1-166	Modified Bolt	2
S	15-13	Hex Nut	2
T	25-50	Pop Rivet	6
W	4-39	Soc. Hd. Cap Screw	1
Y	11-108	Flat Washer	4
Z	8-31	Shoulder Bolt	2
AA	946-33-33	Clip	2
AB	7900-1-102	Velcro Pile Tape	As Req'd
AC	946-1-64	Label, Fowler	1
AD	946-1-65	Label, Gatch	1
AE	25-40	Pop Rivet	4
AF	460-2-32	Grounding Cable	2
AH	25-69	Pop Rivet	2
AJ	11-64	Washer	2
AK	8-32	Shoulder Bolt	2
AL	393-53-20	Strap Anchor	2
AM	25-75	Pop Rivet	9
AN	946-33-40	Midsection Skin	1
AR	16-12	Flexlock Nut	1
AS	946-34-18	Support	2
AT	926-33-17	Spacer	2
AW	946-33-26	Pivot Linkage	2
AY	926-33-36	Bearing	2
AZ	25-38	Pop Rivet	4
BA	946-34-12	Lever	1
BB	4-105	Soc. Hd. Cap Screw	1
BC	16-36	Nylock Nut	4
BD	52-17	Spacer	2
BE	946-1-285	Ground Cable	2
BF	946-34-43	Midsection Support	1

# Knee Gatch Assembly

Assembly part numbers 926-34-16 & 946-34-16  
(reference only)



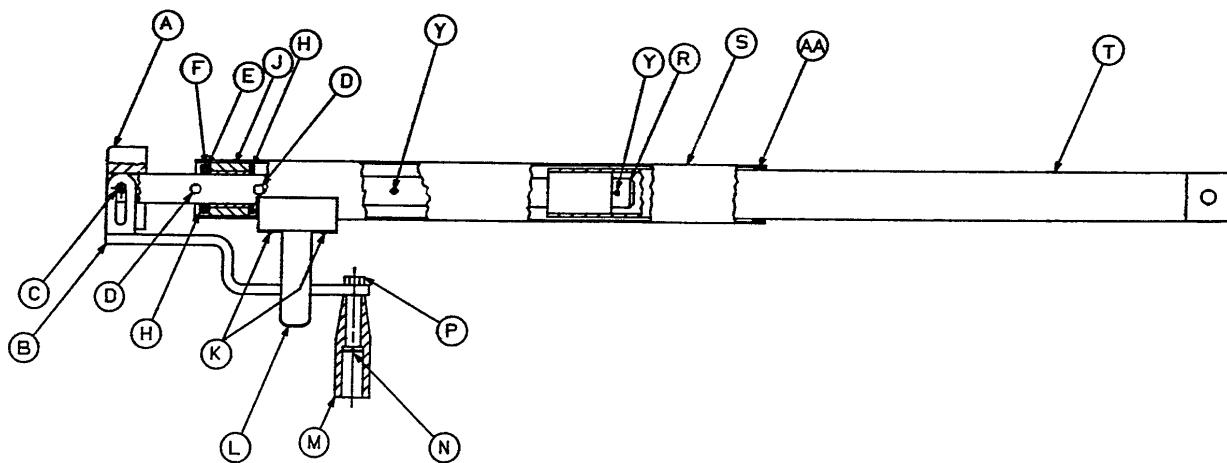
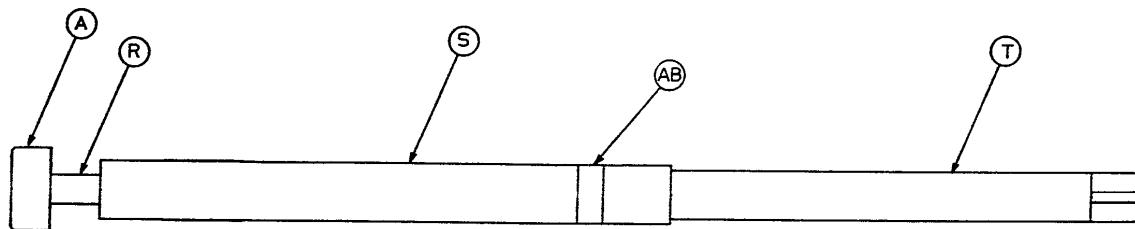
## 926-34-16

Item	Part No.	Part Name	Qty.
A	926-34-30	Lever Assembly	1
B	926-34-45	Calf Section Tube	1
C	926-34-23	Calf Section Skin	1
D	926-34-22	Thigh Section Tube	1
E	926-34-17	Thigh Section Skin	1
F	946-34-26	Guide	2
H	389-32-13	Hinge	1
J	25-55	Pop Rivet	12
K	25-76	Pop Rivet	2
L	22-7	Drive Screw	4
M	393-53-20	Strap Anchor	2
N	25-77	Pop Rivet	4
P	25-79	Pop Rivet	6
R	946-34-33	Stand Clip	1
S	25-38	Pop Rivet	2
T	926-34-29	Stand Assembly	1
W	16-16	Hex Nut	2
Y	14-2	Nylon Washer	2
Z	2-23	Rd. Hd. Mach. Screw	2

## 946-34-16

Item	Part No.	Part Name	Qty.
A	946-34-30	Lever Assembly	1
B	946-34-45	Calf Section Tube	1
C	946-34-23	Calf Section Skin	1
D	946-34-22	Thigh Section Tube	1
E	946-34-17	Thigh Section Skin	1
F	946-34-26	Guide	2
H	389-34-6	Hinge	1
J	25-55	Pop Rivet	12
K	25-76	Pop Rivet	2
L	22-7	Drive Screw	4
M	393-53-20	Strap Anchor	2
N	25-77	Pop Rivet	4
P	25-79	Pop Rivet	8
R	946-34-33	Stand Clip	1
S	25-38	Pop Rivet	2
T	946-34-29	Stand Assembly	1
W	16-16	Hex Nut	2
Y	14-2	Nylon Washer	2
Z	2-23	Rd. Hd. Mach. Screw	2

# 946-34-10 & 946-34-52 Knee Gatch Crankscrew Ass'y

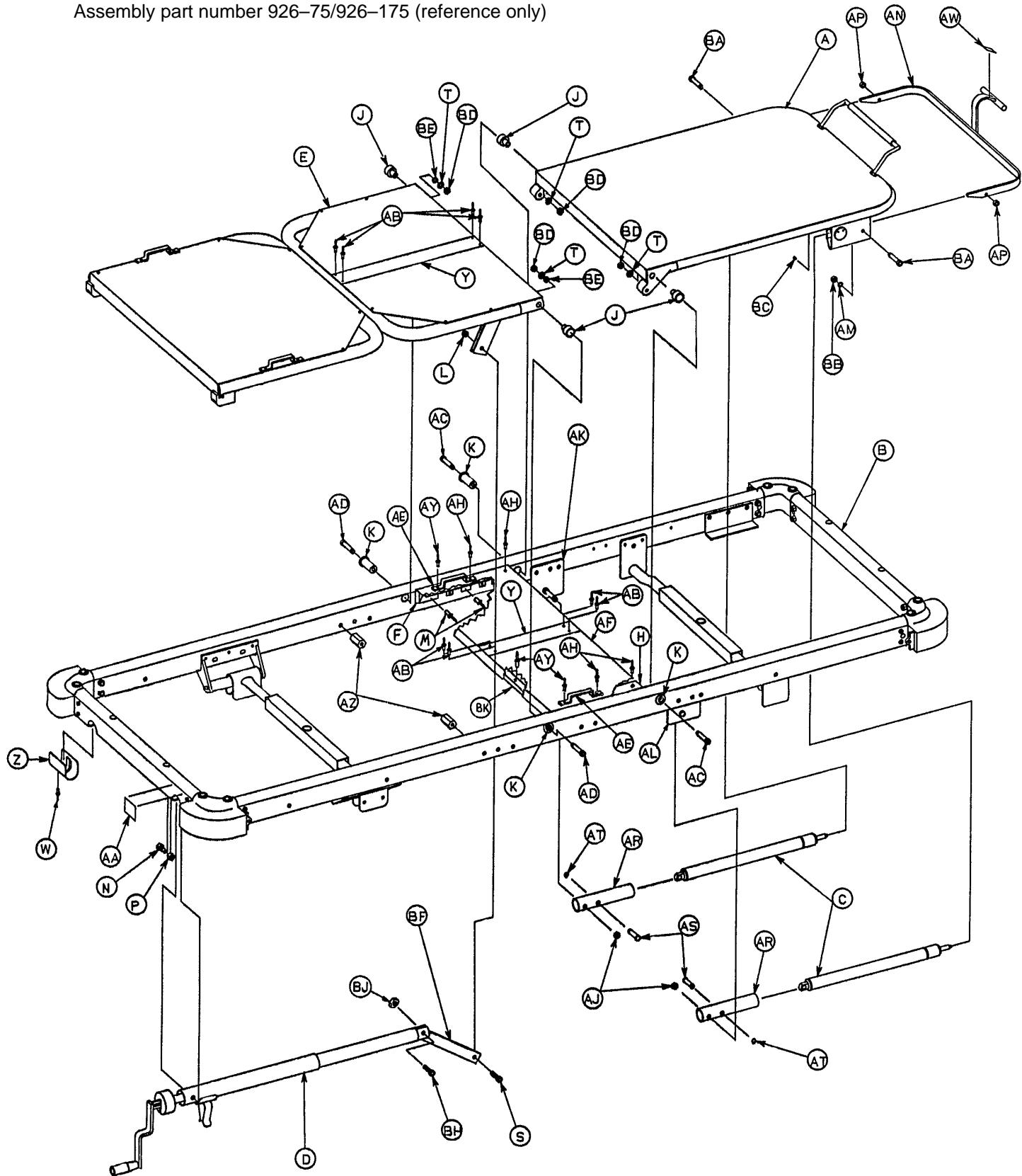


**946-34-10 (used on 926 stretchers)**

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-33-18	Crank Disc	1	A	946-33-18	Crank Disc	1
B	946-33-28	Crank Assembly	1	B	946-33-28	Crank Assembly	1
C	26-45	Roll Pin	1	C	26-45	Roll Pin	1
D	26-14	Roll Pin	2	D	26-14	Roll Pin	2
E	81-176	Thrust Washer	1	E	81-176	Thrust Washer	1
F	81-175	Thrust Bearing	1	F	81-175	Thrust Bearing	1
H	81-174	Thrust Washer	2	H	81-174	Thrust Washer	2
J	938-1-175	Bearing Assembly	1	J	938-1-175	Bearing Assembly	1
K	25-36	Pop Rivet	2	K	25-36	Pop Rivet	2
L	946-33-33	Clip	1	L	946-33-33	Clip	1
M	938-1-177	Knob	1	M	938-1-177	Knob	1
N	378-24-29	Shoulder Bolt	1	N	378-24-29	Shoulder Bolt	1
P	16-6	Kep Nut	1	P	16-6	Kep Nut	1
R	946-34-25	Knee Gatch Screw	1	R	946-34-25	Knee Gatch Screw	1
S	946-33-31	Screw Cover Assembly	1	S	946-34-64	Screw Cover Assembly	1
T	946-34-32	Extension Tube Ass'y	1	T	946-34-32	Extension Tube Ass'y	1
Y	26-10	Roll Pin	2	Y	26-10	Roll Pin	2
AA	7900-1-101	Velcro Pile Tape	1	AA	7900-1-101	Velcro Pile Tape	1
AB	946-34-36	Label	1	AB	946-34-67	Label	1

## **Litter Assembly, Pneumatic Fowler, Crank Knee Gatch**

Assembly part number 926-75/926-175 (reference only)



# Litter Assembly, Pneumatic Fowler, Crank Knee Catch

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## 926-75 (Non-X-Ray)

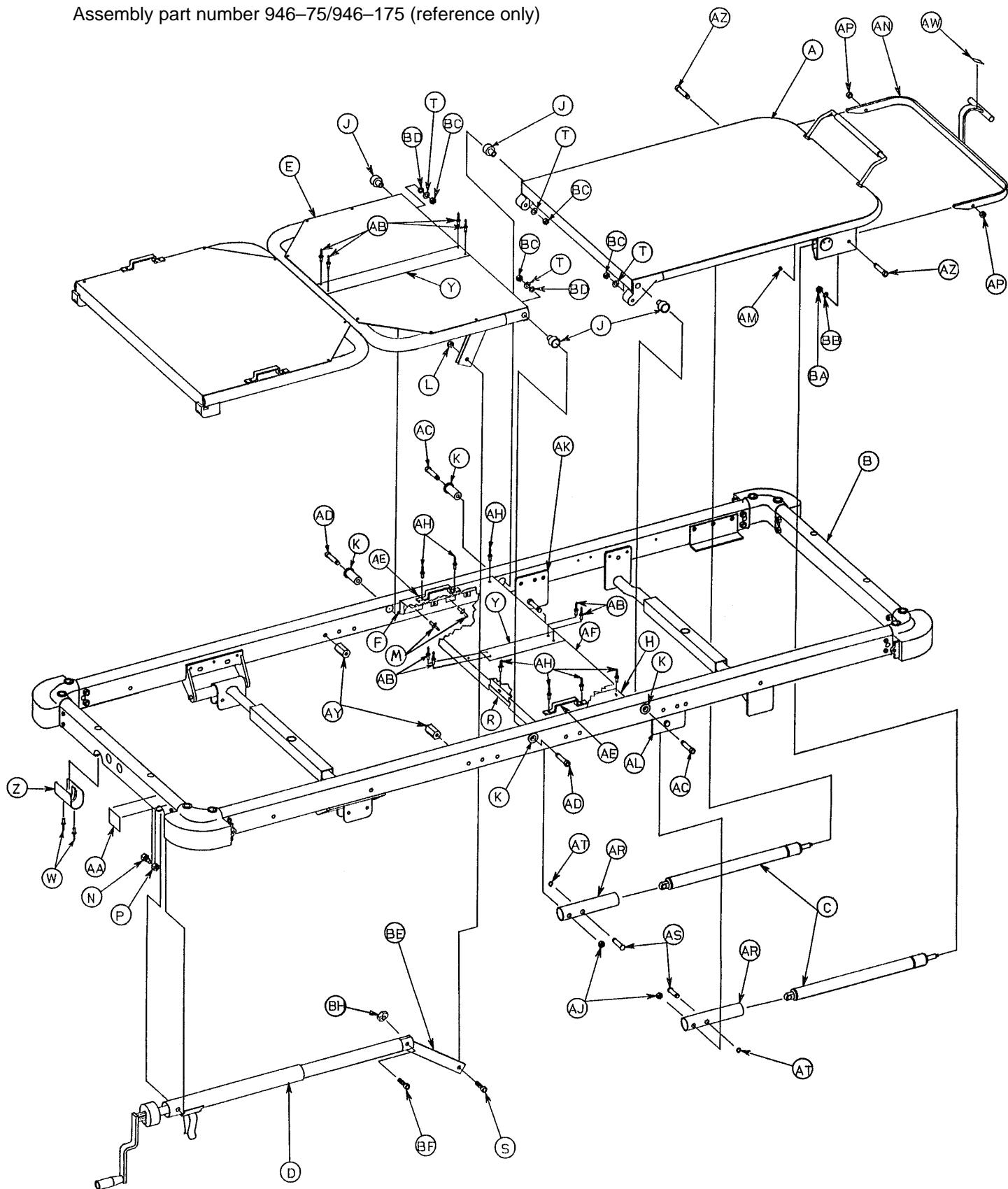
Item	Part No.	Part Name	Qty.
A	(page 54)	Fowler Assembly	1
B	(page 32 & 33)	Basic Frame Ass'y	1
C	1010-31-78	Gas Cylinder	2
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	926-1-46	Angle Support	2
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot Nut	4
L	16-11	Hex Castle Nut	1
M	25-50	Pop Rivet	6
N	938-1-166	Modified Bolt	1
P	15-13	Hex Nut	1
R	946-1-285	Ground Cable	2
S	4-39	Soc. Hd. Cap Screw	1
T	11-108	Flat Washer	4
W	25-55	Pop Rivet	1
Y	7900-1-102	Velcro Pile Tape	A/R
Z	926-1-162	Oval Insert	1
AA	946-1-65	Knee Gatch Label	1
AB	25-40	Pop Rivet	8
AC	8-31	Shoulder Bolt	2
AD	8-32	Shoulder Bolt	2
AE	393-53-20	Strap Anchor	2
AF	926-33-39	Midsection Skin	1
AH	25-77	Pop Rivet	4
AJ	16-12	Flexlock Nut	2
AK	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
AL	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
AM	11-1	Washer	2
AN	926-35-47	Handle	1
AP	52-15	Spacer	2
AR	946-35-38	Cylinder Extension	2
AS	946-35-39	Retention Pin	2
AT	28-77	Retaining Ring	2
AW	946-35-50	Label	1
AY	25-76	Pop Rivet	2
AZ	946-34-18	Support	2
BA	8-30	Shoulder Bolt	2
BB	16-2	Fiberlock Nut	2
BC	21-119	Set Screw	2
BD	16-36	Nylock Nut	2
BE	52-17	Spacer	2
BF	946-34-12	Lever	1
BH	4-105	Soc. Hd. Cap Screw	1
BJ	16-12	Flexlock Nut	1

## 926-175 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 55)	Fowler Assembly	1
B	(page 32 & 33)	Basic Frame Ass'y	1
C	1010-31-78	Gas Cylinder	2
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	946-1-45	Angle Support, Rt.	1
H	946-1-44	Angle Support, Lt.	1
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot Nut	4
L	16-11	Hex Castle Nut	1
M	25-50	Pop Rivet	6
N	938-1-166	Modified Bolt	1
P	15-13	Hex Nut	1
R	946-1-285	Ground Cable	2
S	4-39	Soc. Hd. Cap Screw	1
T	11-108	Flat Washer	4
W	25-55	Pop Rivet	1
Y	7900-1-102	Velcro Pile Tape	A/R
Z	926-1-162	Oval Insert	1
AA	946-1-65	Knee Gatch Label	1
AB	25-40	Pop Rivet	4
AC	8-31	Shoulder Bolt	2
AD	8-32	Shoulder Bolt	2
AE	393-53-20	Strap Anchor	2
AF	926-33-21	Midsection Skin	1
AH	25-77	Pop Rivet	4
AJ	16-12	Flexlock Nut	2
AK	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
AL	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
AM	11-1	Washer	2
AN	926-35-47	Handle	1
AP	52-15	Spacer	2
AR	946-35-38	Cylinder Extension	2
AS	946-35-39	Retention Pin	2
AT	28-77	Retaining Ring	2
AW	946-35-50	Label	1
AY	25-76	Pop Rivet	5
AZ	946-34-18	Support	2
BA	8-30	Shoulder Bolt	2
BB	16-2	Fiberlock Nut	2
BC	21-119	Set Screw	2
BD	16-36	Nylock Nut	2
BE	52-17	Spacer	2
BF	946-34-12	Lever	1
BH	4-105	Soc. Hd. Cap Screw	1
BJ	16-12	Flexlock Nut	1
BK	926-33-22	Midsection Supt. Angle	1

# Litter Assembly, Pneumatic Fowler, Crank Knee Gatch

Assembly part number 946-75/946-175 (reference only)



# Litter Assembly, Pneumatic Fowler, Crank Knee Catch

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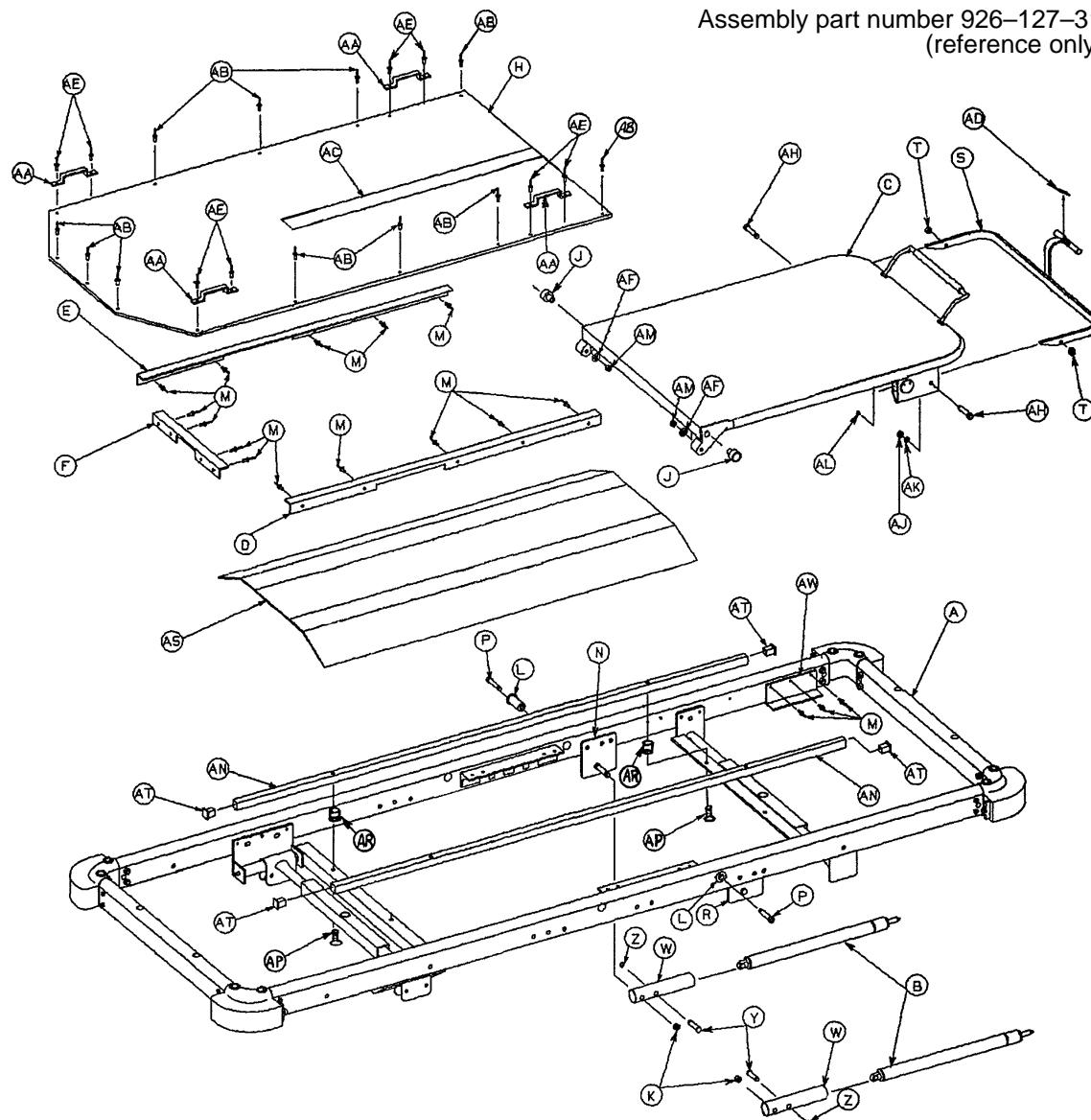
## 946-75 (Non-X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 54)	Fowler Assembly	1
B	(page 34 & 35)	Basic Frame Ass'y	1
C	1010-31-78	Gas Cylinder	2
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	926-1-46	Angle Support	2
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot Nut	4
L	16-11	Hex Castle Nut	1
M	25-50	Pop Rivet	6
N	938-1-166	Modified Bolt	1
P	15-13	Hex Nut	1
S	4-39	Soc. Hd. Cap Screw	1
T	11-108	Flat Washer	4
W	25-55	Pop Rivet	2
Y	7900-1-102	Velcro Pile Tape	A/R
Z	946-1-162	Oval Insert	1
AA	946-1-65	Knee Gatch Label	1
AB	25-40	Pop Rivet	8
AC	8-31	Shoulder Bolt	2
AD	8-32	Shoulder Bolt	2
AE	393-53-20	Strap Anchor	2
AF	946-33-39	Midsection Skin	1
AH	25-77	Pop Rivet	6
AJ	16-12	Flexlock Nut	2
AK	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
AL	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
AM	21-119	Set Screw	2
AN	946-35-47	Handle	1
AP	52-15	Spacer	2
AR	946-35-38	Cylinder Extension	2
AS	946-35-39	Retention Pin	2
AT	28-77	Retaining Ring	2
AW	946-35-50	Label	1
AY	946-34-18	Support	2
AZ	8-30	Shoulder Bolt	2
BA	16-2	Fiberlock Nut	2
BB	11-1	Washer	2
BC	16-36	Nylock Nut	4
BD	52-17	Spacer	2
BE	946-34-12	Lever	1
BF	4-105	Soc. Hd. Cap Screw	1
BH	16-12	Flexlock Nut	1
BJ	946-1-285	Ground Cable	2

## 946-175 (X-Ray)

Item	Part No.	Part Name	Qty.
A	(page 55)	Fowler Assembly	1
B	(page 34 & 35)	Basic Frame Ass'y	1
C	1010-31-78	Gas Cylinder	2
D	(page 61)	Gatch Crankscrew Ass'y	1
E	(page 60)	Gatch Assembly	1
F	946-1-45	Angle Support, Rt.	1
H	946-1-44	Angle Support, Lt.	1
J	966-34-40	Pivot Sleeve	4
K	966-34-41	Pivot Nut	4
L	16-11	Hex Castle Nut	1
M	25-50	Pop Rivet	6
N	938-1-166	Modified Bolt	1
P	15-13	Hex Nut	1
R	946-34-43	Midsection Skin Supt.	1
S	4-39	Soc. Hd. Cap Screw	1
T	11-108	Flat Washer	4
W	25-55	Pop Rivet	2
Y	7900-1-102	Velcro Pile Tape	A/R
Z	946-1-162	Oval Insert	1
AA	946-1-65	Knee Gatch Label	1
AB	25-40	Pop Rivet	4
AC	8-31	Shoulder Bolt	2
AD	8-32	Shoulder Bolt	2
AE	393-53-20	Strap Anchor	2
AF	946-33-40	Midsection Skin	1
AH	25-77	Pop Rivet	9
AJ	16-12	Flexlock Nut	2
AK	946-35-36	Cylinder Mtg. Ass'y, Rt.	1
AL	946-35-37	Cylinder Mtg. Ass'y, Lt.	1
AM	21-119	Set Screw	2
AN	946-35-47	Handle	1
AP	52-15	Spacer	2
AR	946-35-38	Cylinder Extension	2
AS	946-35-39	Retention Pin	2
AT	28-77	Retaining Ring	2
AW	946-35-50	Label	1
AY	946-34-18	Support	2
AZ	8-30	Shoulder Bolt	2
BA	16-2	Fiberlock Nut	2
BB	11-1	Washer	2
BC	16-36	Nylock Nut	4
BD	52-17	Spacer	2
BE	946-34-12	Lever	1
BF	4-105	Soc. Hd. Cap Screw	1
BH	16-12	Flexlock Nut	1
BJ	946-1-285	Ground Cable	2

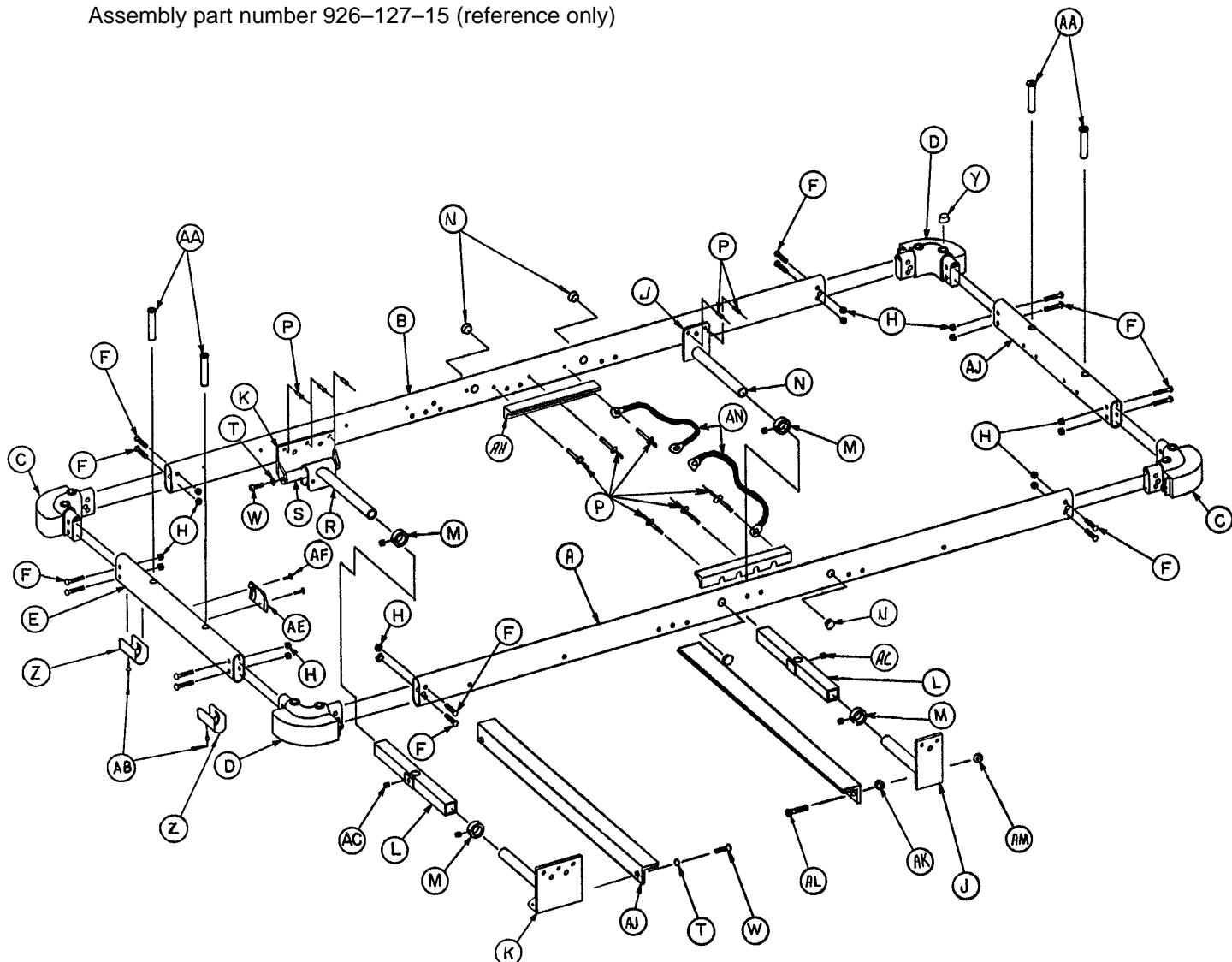
# Litter Assembly, Full-Length X-Ray, Pneumatic Fowler



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 67)	Basic Frame Ass'y	1	Z	28-77	Retaining Ring	2
B	1010-31-78	Gas Cylinder	2	AA	393-53-20	Strap Anchor	4
C	(page 55)	Fowler Assembly	1	AB	25-69	Pop Rivet	11
D	946-34-41	Skin Supt. Angle, Lt.	1	AC	7900-1-102	Velcro Pile Tape	25"
E	946-34-42	Skin Supt. Angle, Rt.	1	AD	946-35-50	Label	1
F	946-34-40	Skin Supt. Angle, End	1	AE	25-76	Pop Rivet	8
H	926-128-59	Fiberresin Skin	1	AF	11-108	Flat Washer	2
J	966-34-40	Pivot Sleeve	2	AH	8-30	Shoulder Bolt	2
K	16-35	Nylock Nut	2	AJ	16-2	Nylock Nut	2
L	966-34-41	Pivot Nut	2	AK	11-1	Flat Washer	2
M	25-55	Pop Rivet	20	AL	21-119	Set Screw	2
N	946-35-36	Cyl. Mtg. Ass'y, Rt.	1	AM	16-36	Nylock Nut	2
P	8-31	Shoulder Bolt	2	AN	926-128-50	Roller Rail	2
R	946-35-37	Cyl. Mtg. Ass'y, Lt.	1	AP	3-2	Hex Hd. Cap Screw	4
S	926-35-47	Handle	1	AR	55-8	Threaded Insert	4
T	52-15	Spacer	2	AS	(page 70)	Tray Assembly	1
W	946-35-38	Cylinder Extension	2	AT	37-22	Hole Plug	4
Y	946-35-39	Retention Pin	2	AW	946-35-30	Fowler Supt. Brkt.	2

# Litter Frame Ass'y, Full-Length X-Ray, Pneumatic Fowler

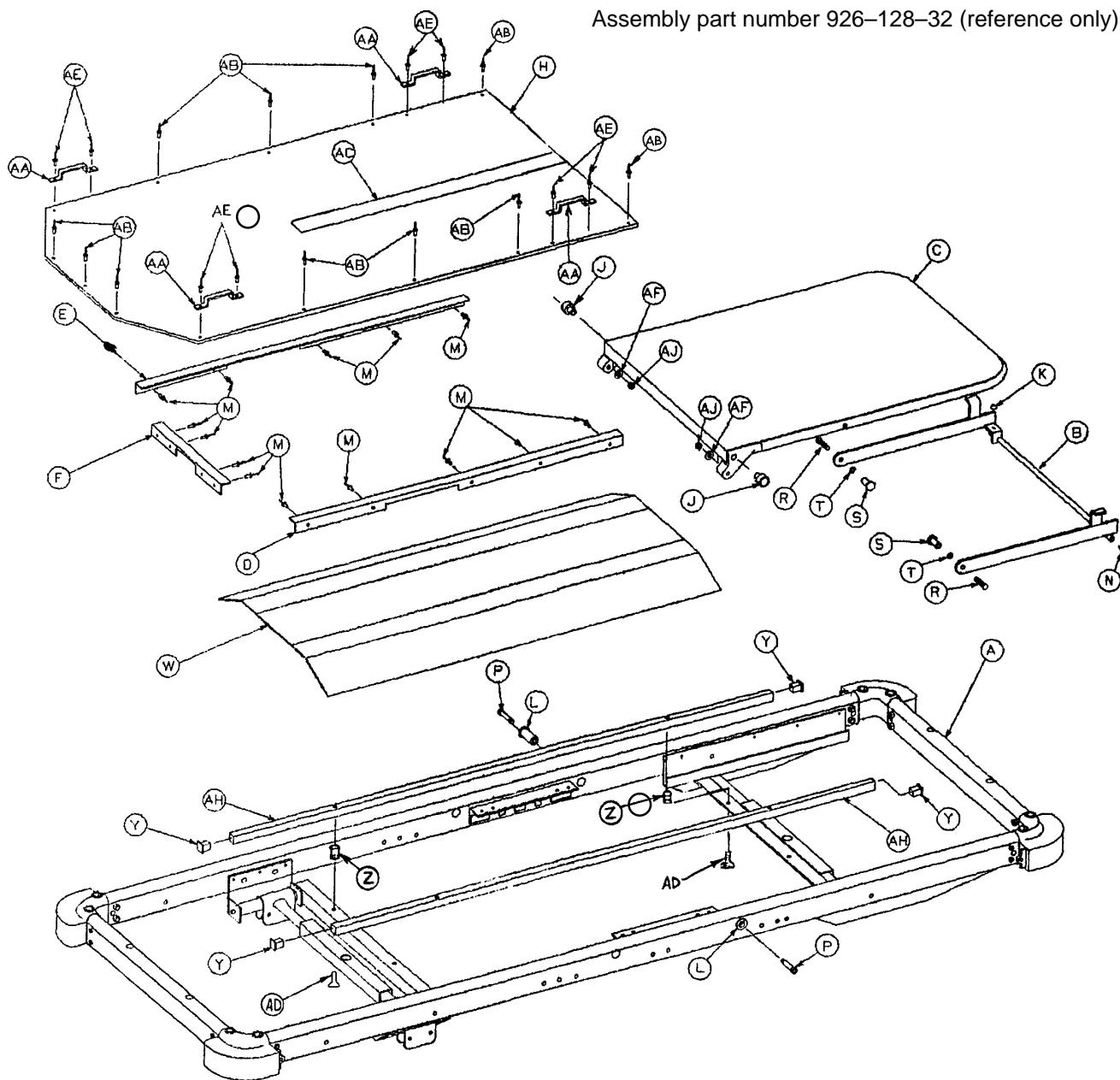
Assembly part number 926-127-15 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-43	Side Tube, Left	1	W	4-51	Soc. Head Cap Screw	4
B	946-1-42	Side Tube, Right	1	Y	30-21	Rubber Cap	4
C	946-1-37	Corner, Head End, Left	2	Z	926-1-162	Oval Insert	2
D	946-1-38	Corner, Head End, Right	2	AA	946-1-35	Board Support	4
E	926-1-26	Crosstube	2	AB	25-55	Pop Rivet	2
F	4-54	Hex Button Cap Screw	16	AC	46-1	Sq. Hd. Set Screw	2
H	16-11	Hex Castle Nut	18	AD	926-1-28	Crosstube, Push But.	1
J	926-128-53	Hd. Standoff Ass'y, Rt.	2	AE	946-22-11	Pushbutton Cover	1
K	926-128-42	Foot End Standoff Ass'y	2	AF	23-11	Pan Hd. Mach. Scr.	2
L	390-9-13	Top Support Tube Ass'y	2	AH	926-1-46	Angle Support	2
M	42-7	Collar Assembly	4	AJ	926-128-60	Support Angle	2
N	37-30	Hole Plug	4	AK	926-128-43	Spacer	2
P	25-50	Pop Rivet	16	AL	3-9	Hex Hd. Cap Screw	2
R	946-1-36	Supt. Tube & Roller Ass'y	2	AM	16-11	Flexlock Nut	2
S	938-1-155	Carrier Tube Support Bar	2	AN	946-1-285	Ground Cable	2
T	11-3	Washer	6				

# Litter Assembly, Full-Length X-Ray, Manual Fowler

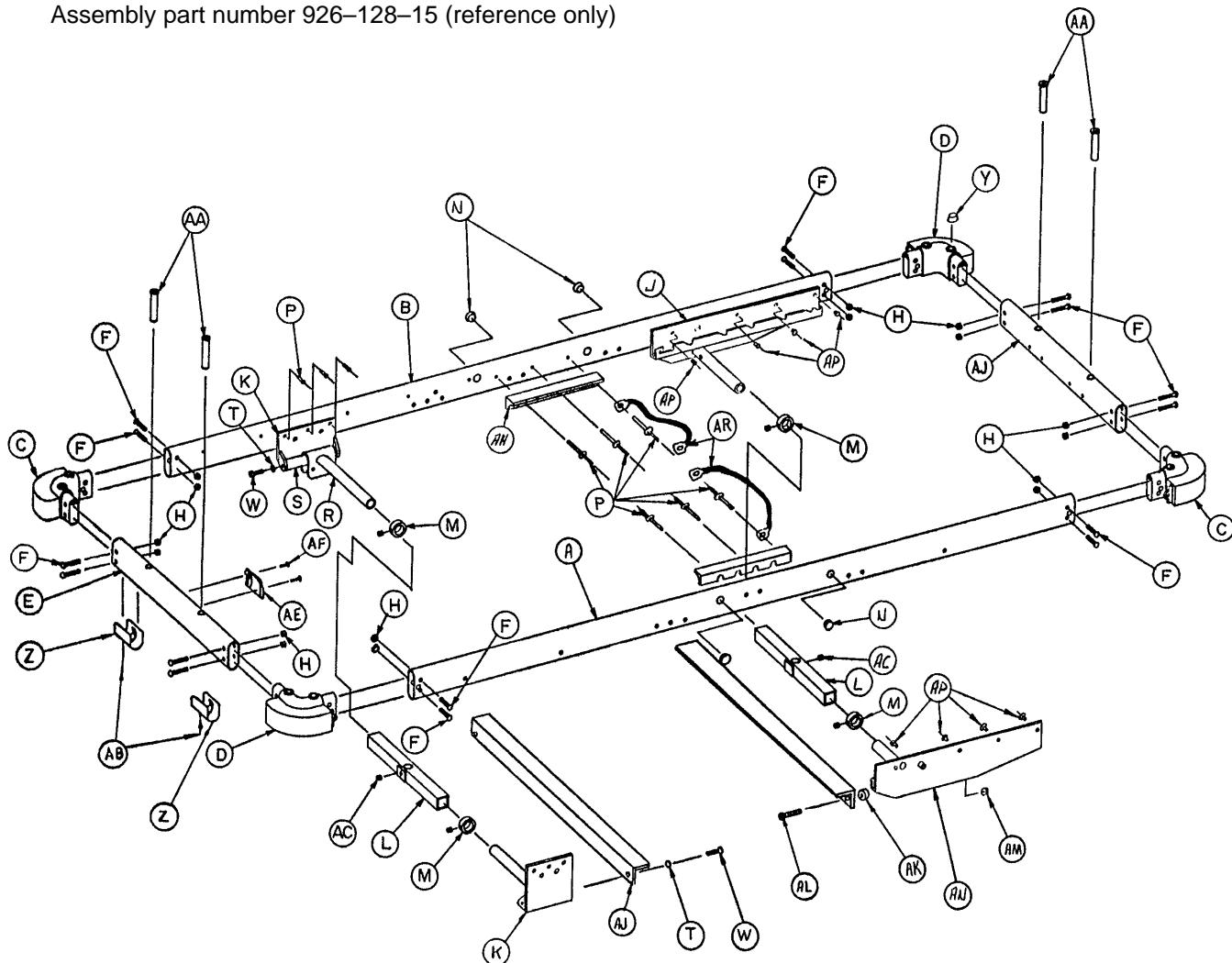
Assembly part number 926-128-32 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 69)	Basic Frame Ass'y	1	S	926-32-70	Manual Fowler Nut	2
B	926-332-26	Brace Assembly	1	T	14-19	Flat Washer	2
C	(page 41)	Fowler Assembly	1	W	(page 70)	Tray Assembly	1
D	946-34-41	Skin Supt. Angle, Lt.	1	Y	37-22	Hole Plug	4
E	946-34-42	Skin Supt. Angle, Rt.	1	Z	55-8	Threaded Insert	4
F	946-34-40	Skin Supt. Angle, End	1	AA	393-53-20	Strap Anchor	4
H	926-128-59	Fiberresin Skin	1	AB	25-69	Pop Rivet	11
J	966-34-40	Pivot Sleeve	2	AC	7900-1-102	Velcro Pile Tape	25"
K	650-1-48	Bumper	2	AD	3-2	Hex Hd. Cap Screw	4
L	966-34-41	Pivot Nut	2	AE	25-76	Pop Rivet	8
M	25-55	Pop Rivet	14	AF	11-108	Flat Washer	2
N	946-332-31	Hole Plug	2	AH	926-128-50	Roller Rail	2
P	8-31	Shoulder Bolt	2	AJ	16-36	Nylock Nut	2
R	1-56	Flat Hd. Mach. Screw	2				

# Litter Frame Assembly, Full-Length X-Ray, Manual Fowler

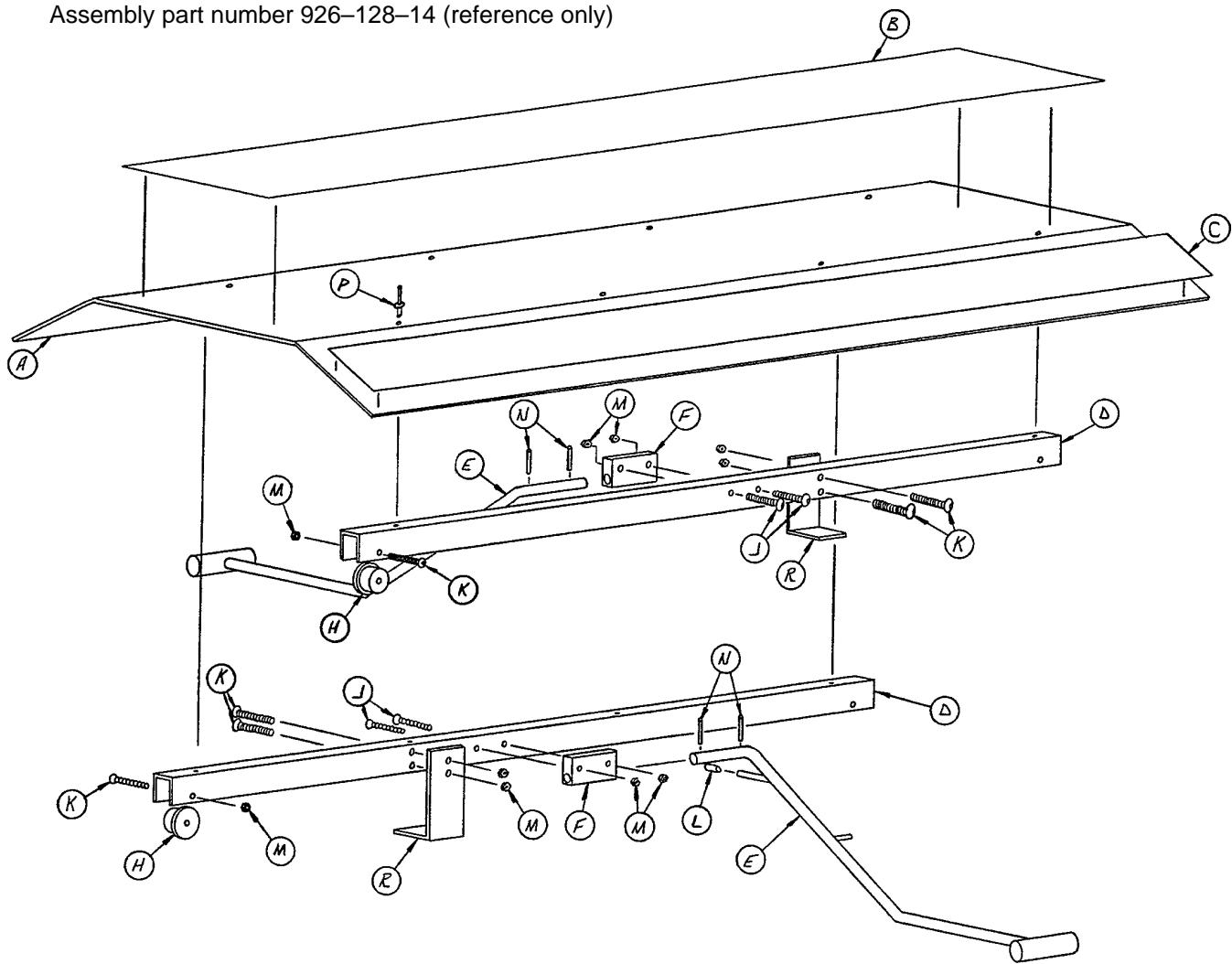
Assembly part number 926-128-15 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-43	Side Tube, Left	1	Y	30-21	Rubber Cap	4
B	946-1-42	Side Tube, Right	1	Z	926-1-162	Oval Insert	2
C	946-1-37	Corner, Hd. End, Lt.	2	AA	946-1-35	Board Support	4
D	946-1-38	Corner, Hd. End, Rt.	2	AB	25-55	Pop Rivet	2
E	926-1-26	Crosstube	2	AC	46-1	Sq. Hd. Set Screw	2
F	4-54	Hex But. Cap Screw	16	AD	926-1-28	Crosstube, Push But.	1
H	16-11	Hex Castle Nut	18	AE	946-22-11	Push Button Cover	1
J	926-128-64	Man. Fow. Standoff, Rt.	1	AF	23-11	Pan Hd. Mach. Screw	2
K	926-128-42	Foot End Standoff Ass'y	2	AH	926-1-46	Angle Support	2
L	390-9-13	Top Supt. Tube Ass'y	2	AJ	926-128-60	Support Angle	2
M	42-7	Collar Assembly	4	AK	926-128-43	Spacer	2
N	37-30	Hole Plug	4	AL	3-9	Hex Hd. Cap Screw	2
P	25-50	Pop Rivet	16	AM	16-11	Flexlock Nut	2
R	946-1-36	Supt. Tube & Roller Ass'y	2	AN	926-128-62	Man. Fow. Standoff, Lt.	1
S	938-1-155	Carrier Tube Supt. Bar	2	AP	25-79	Pop Rivet	8
T	11-3	Washer	6	AR	946-1-285	Ground Cable	2
W	4-51	Soc. Hd. Cap Screw	4				

# Full-Length X-Ray Tray Assembly

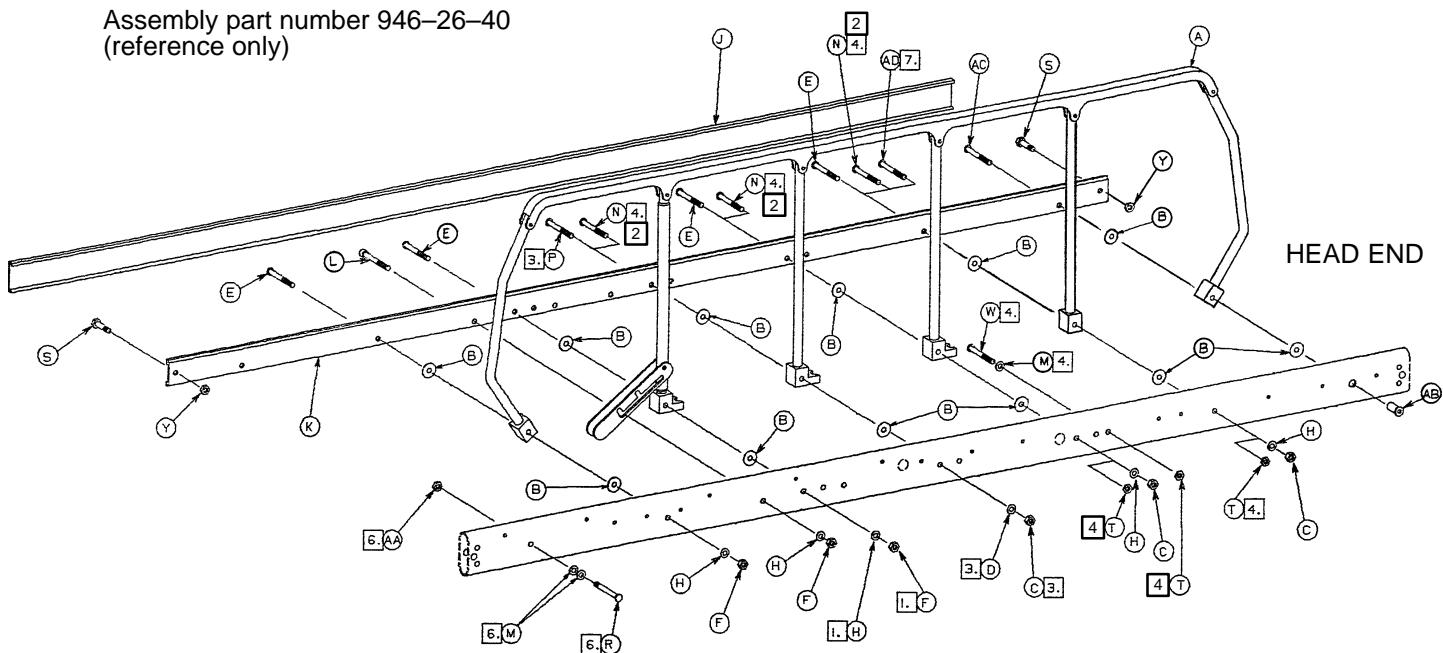
Assembly part number 926-128-14 (reference only)



Item	Part No.	Part Name	Qty.
A	926-128-56	Tray	1
B	926-128-61	Adhesive Mat	1
C	926-28-53	Label	2
D	926-128-54	U Channel	2
E	926-128-49	Lever Arm	2
F	926-128-55	Pivot Block	2
H	926-128-57	Roller	4
J	2-85	Rd. Hd. Mach. Screw	4
K	2-36	Rd. Hd. Mach. Screw	8
L	921-20-24	Cap	2
M	16-3	Fiberlock Nut	12
N	26-4	Roll Pin	4
P	25-70	Pop Rivet	8
R	926-128-44	Retaining Tab	2

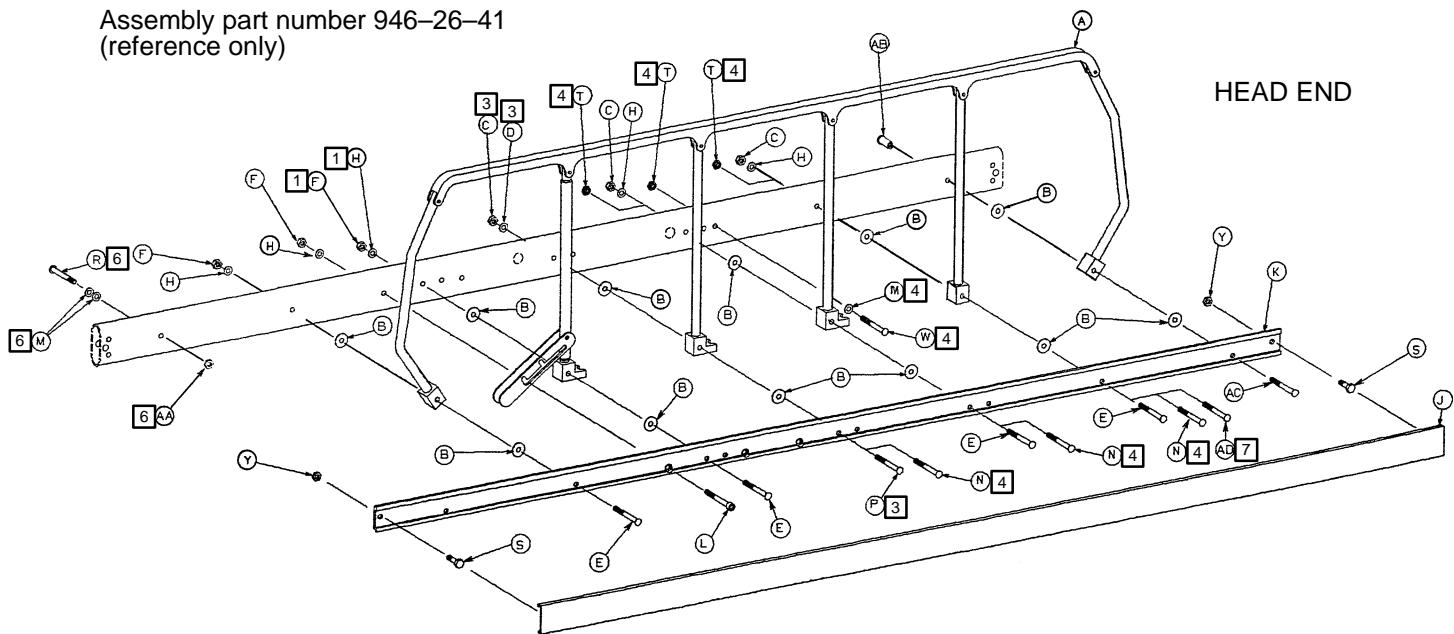
# Folddown Siderail & Bumper Assembly, Right

Assembly part number 946-26-40  
(reference only)



# Folddown Siderail & Bumper Assembly, Left

Assembly part number 946-26-41  
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 74)	Siderail Assembly, Left	1
B	14-19	Washer	12
C	16-11	Flexlock Nut	1
D	14-17	Washer	1
E	4-53	Button Hd. Cap Screw	4
F	16-11	Flexlock Nut	5
H	14-17	Washer	5
J	946-1-41	Cap	1
K	919-1-72	Bumper, Left	1
L	4-56	Soc. Hd. Cap Screw	1
M	11-3	Washer	3
N	4-76	Button Hd. Cap Screw	3
P	4-53	Button Hd. Cap Screw	1
S	3-2	Hex Hd. Cap Screw	2
T	946-35-26	Modified Hex Nut	3
W	4-94	Button Hd. Cap Screw	2
Y	16-16	Fiberlock Nut	2
AA	946-31-12	Pivot	1
AB	946-26-37	Pivot Nut	1
AC	4-52	Button Hd. Cap Screw	1
AD	4-129	Button Hd. Cap Screw	1

① Indicated items 4 required when used with Knee Gatch only.

② Indicated items used with crank Fowler only.

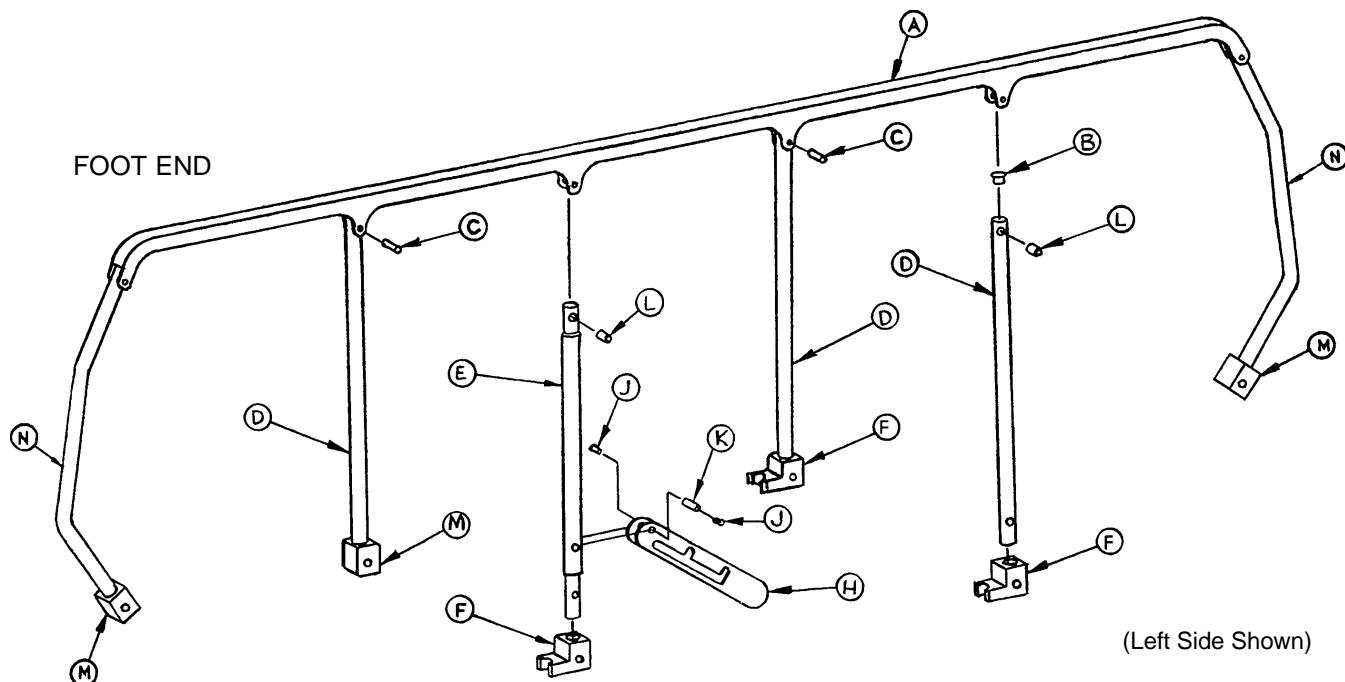
③ Indicated items used with pneumatic and manual Fowlers only.

④ Indicated items used with pneumatic Fowler only.

⑤ Indicated items used with Knee Gatch only.

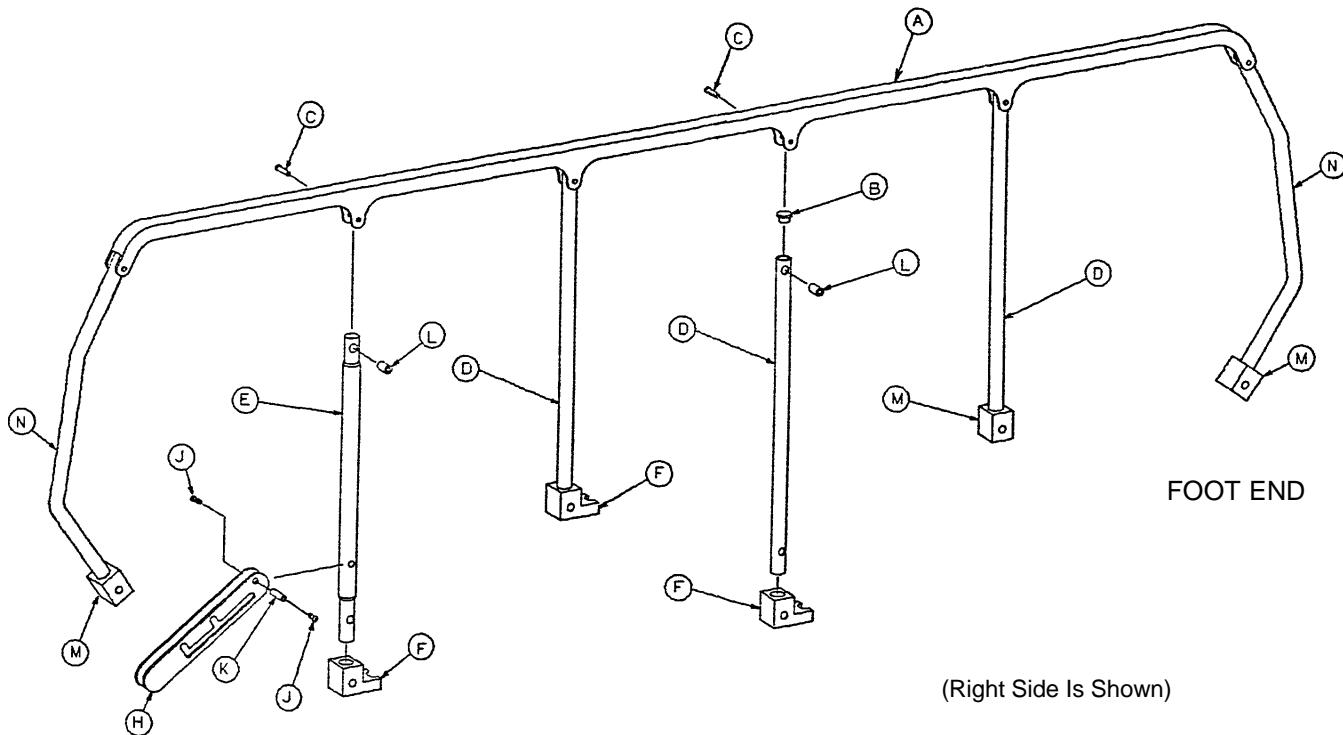
⑥ Indicated items used with manual Fowler option only.

# 926-126-42/43 Foldown Siderail Assembly, Right/Left



Item	Part No.	Part Name	Qty.
A	946-26-22	Top Rail	1
B	721-26-84	Round Hole Plug	5
C	25-61	Semi-Tubular Rivet	6
D	946-26-24	Upright	3
E	946-26-25	Lock Upright	1
F	946-26-12	Siderail Pivot	3
H	946-26-29	Siderail Lock Assembly	1
J	1-22	Flat Hd. Mach. Screw	2
K	946-26-35	Pivot Sleeve	1
L	399-31-16	Sleeve Bearing	6
M	946-26-26	Siderail Pivot	3
N	946-26-23	Upright, Curved	2

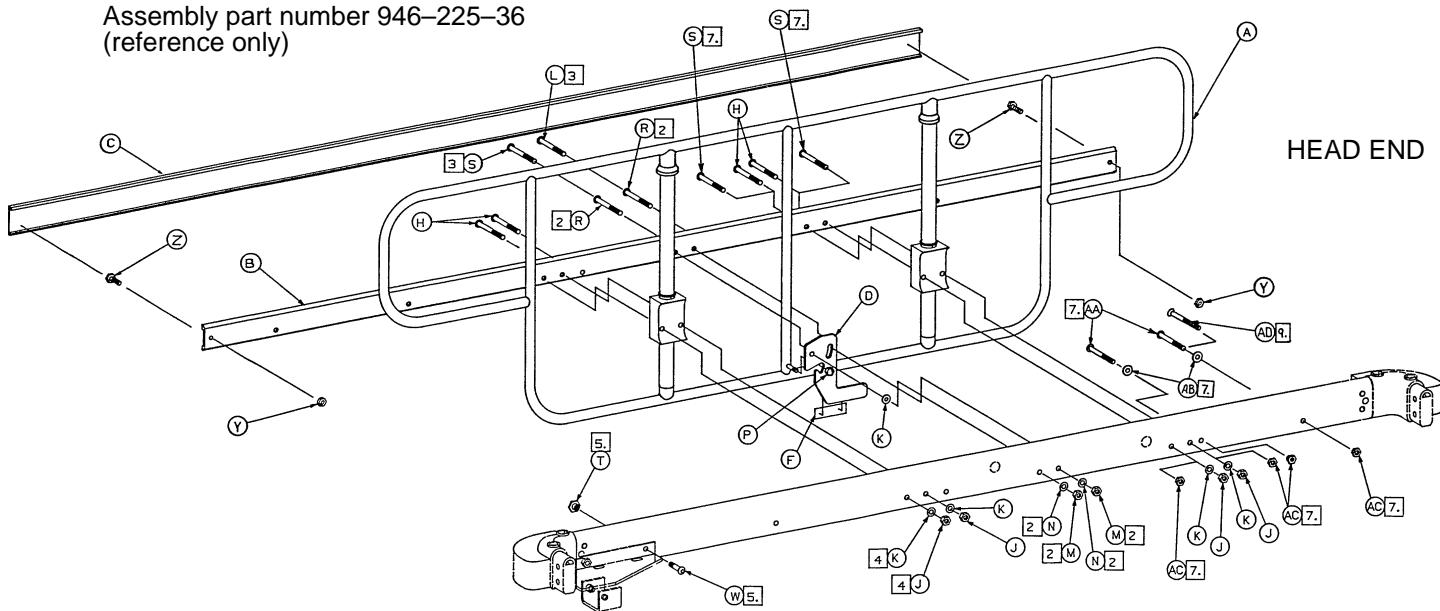
# 946-26-42/43 Foldown Siderail Assembly, Right/Left



Item	Part No.	Part Name	Qty.
A	946-26-22	Top Rail	1
B	721-26-84	Round Hole Plug	5
C	25-61	Semi-Tubular Rivet	6
D	946-26-24	Upright	3
E	946-26-25	Lock Upright	1
F	946-26-12	Siderail Pivot	3
H	946-26-29	Siderail Lock Assembly	1
J	1-22	Flat Hd. Mach. Screw	2
K	946-26-35	Pivot Sleeve	1
L	399-31-16	Sleeve Bearing	6
M	946-26-26	Siderail Pivot	3
N	946-26-23	Upright, Curved	2

# Cribstyle Siderail & Bumper Assembly, Right

Assembly part number 946-225-36  
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 77)	Siderail Assembly	1
B	919-1-71	Bumper, Right	1
C	946-1-41	Cap	1
D	946-225-35	Latch Assembly, Right	1
F	946-1-70	Label	1
H	4-53	Button Hd. Cap Screw	4
J	16-11	Flexlock Nut	4
K	14-19	Washer	5
L	4-129	But. Hd. Cap Screw, Modified	1
M	16-11	Flex Nut	2
N	14-19	Washer	2
P	17-4	Acorn Nut	1
R	4-53	Button Hd. Cap Screw	2
S	4-76	But. Hd. Cap Screw, Modified	3
T	946-31-12	Pivot	1
W	4-94	But. Hd. Cap Screw, Modified	1
Y	16-16	Fiberlock Nut	2
Z	3-2	Hex Hd. Cap Screw	2
AA	4-94	Button Hd. Cap Screw	2
AB	11-3	Washer	2
AC	946-35-26	Modified Hex Nut	4
AD	4-130	Button Hd. Cap Screw	1

<sup>2</sup> Indicated items used with pneumatic and manual Fowlers only.

<sup>3</sup> Indicated items used with crank Fowler only.

<sup>4</sup> Indicated items 4 required when used with Knee Gatch only.

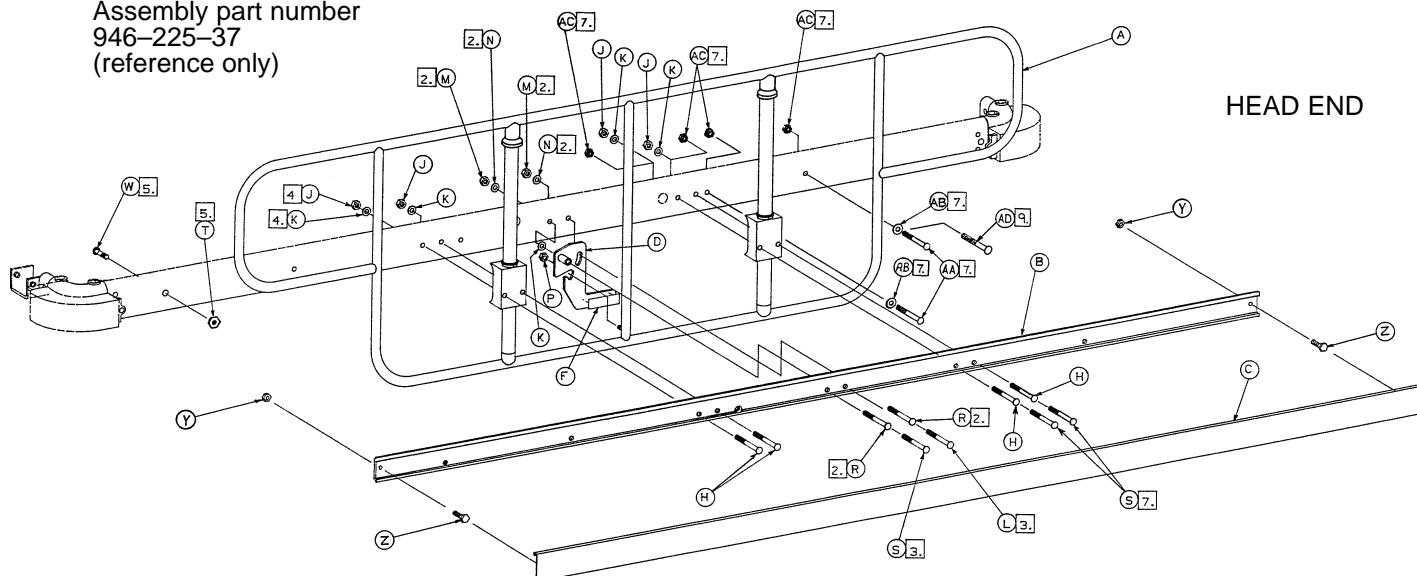
<sup>5</sup> Indicated items used with Knee Gatch only.

<sup>7</sup> Indicated items used with pneumatic Fowler only.

<sup>9</sup> Indicated items used with manual Fowler only.

# 946-225-37 Cribstyle Siderail & Bumper Ass'y, Left

Assembly part number  
946-225-37  
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 77)	Siderail Assembly	1
B	919-1-72	Bumper, Left	1
C	946-1-41	Cap	1
D	946-225-25	Latch Assembly, Left	1
F	946-1-70	Label	1
H	4-53	Button Hd. Cap Screw	4
J	16-11	Flexlock Nut	4
K	14-19	Washer	5
L	4-129	But. Hd. Cap Screw, Modified	1
M	16-11	Flex Nut	2
N	14-19	Washer	2
P	17-4	Acorn Nut	1
R	4-53	Button Hd. Cap Screw	2
S	4-76	But. Hd. Cap Screw, Modified	3
T	946-31-12	Pivot	1
W	4-94	But. Hd. Cap Screw, Modified	1
Y	16-16	Fiberlock Nut	2
Z	3-2	Hex Hd. Cap Screw	2
AA	4-94	Button Hd. Cap Screw	2
AB	11-3	Washer	2
AC	946-35-26	Modified Hex Nut	4
AD	4-130	Button Hd. Cap Screw	1

② Indicated items used with pneumatic and manual Fowlers only.

③ Indicated items used with crank Fowler only.

④ Indicated items 4 required when used with Knee Gatch only.

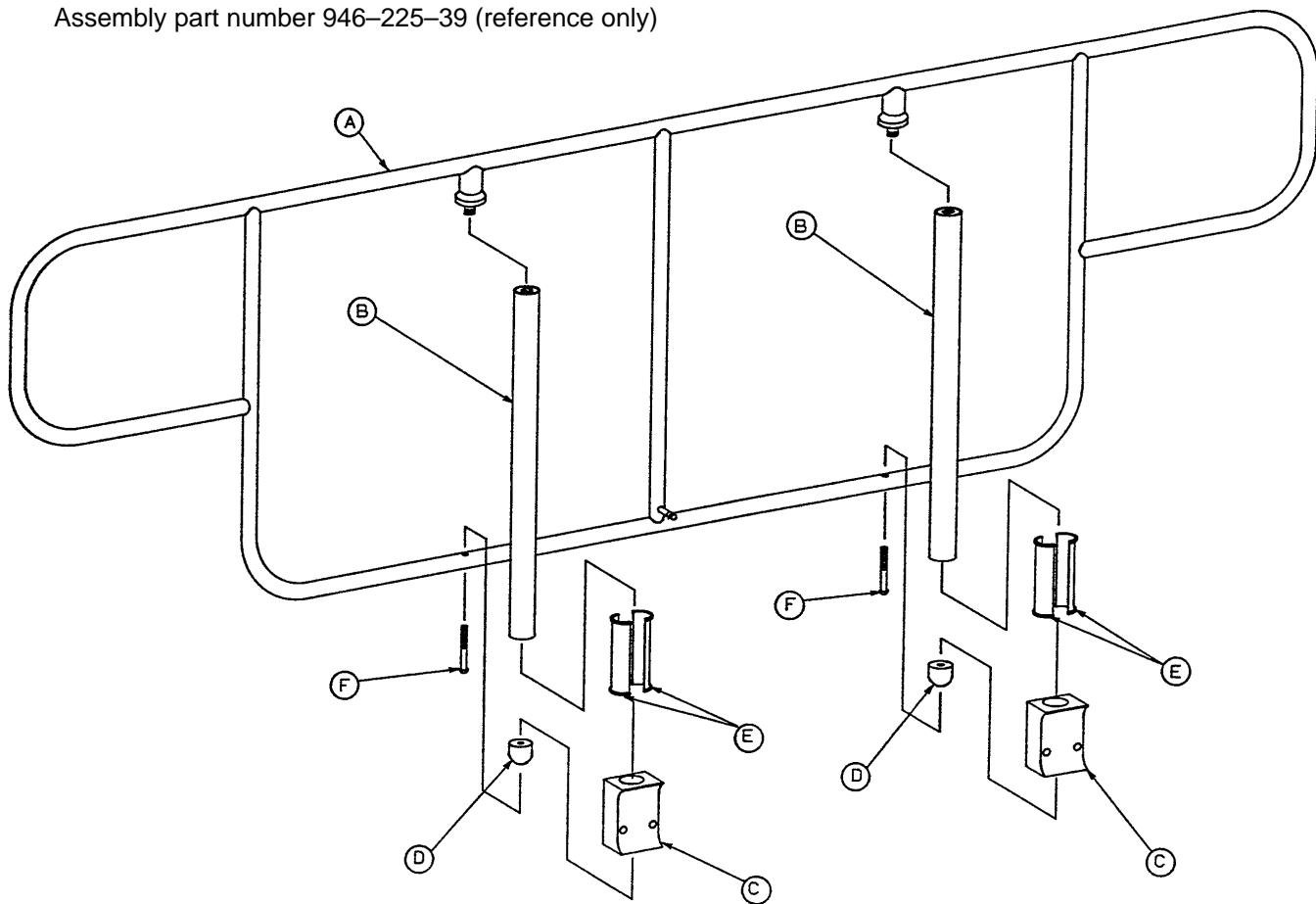
⑤ Indicated items used with Knee Gatch only.

⑦ Indicated items used with pneumatic Fowler only.

⑨ Indicated items used with manual Fowler only.

# Cribstyle Siderail Assembly

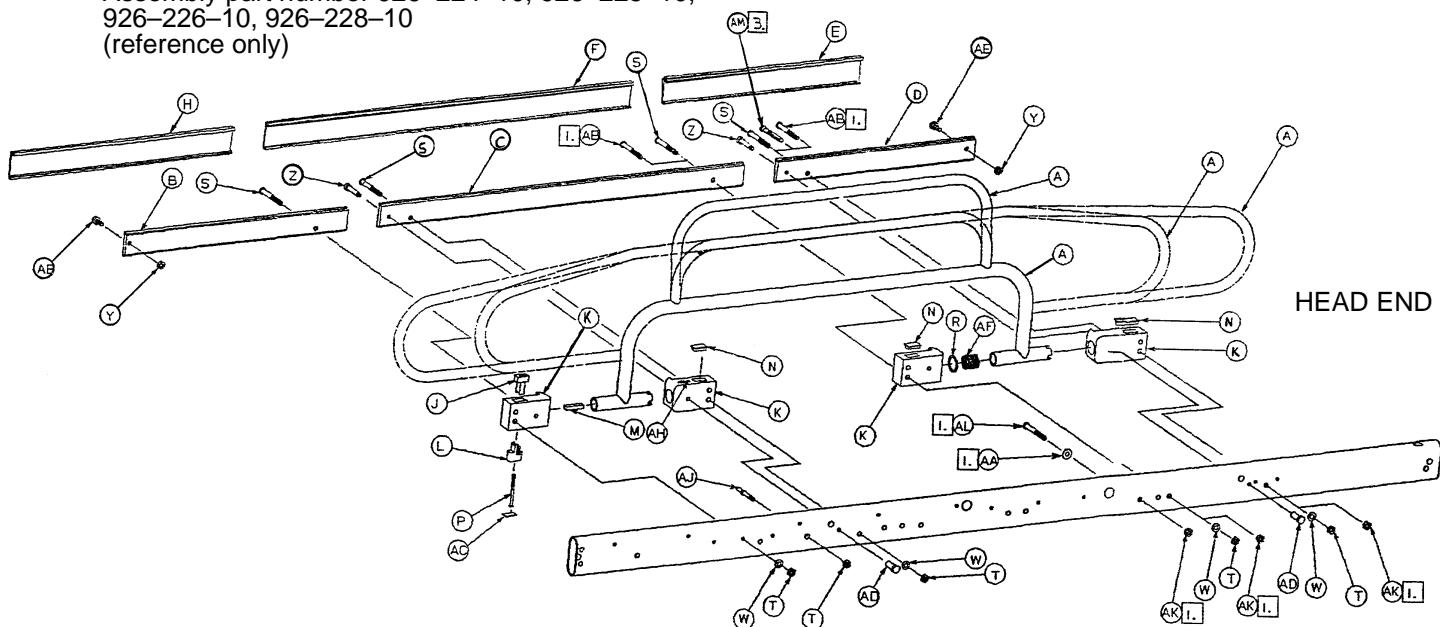
Assembly part number 946-225-39 (reference only)



Item	Part No.	Part Name	Qty.
A	946-225-33	Rail Assembly	1
B	946-225-38	Upright Assembly	2
C	946-25-32	Support	2
D	946-225-30	Retainer	2
E	399-16-14	Support Tube Liner	4
F	50-10	Pan Hd. Mach. Screw	2

# Swingdown Siderail and Bumper Assembly, Right

Assembly part number 926-224-10, 926-225-10,  
926-226-10, 926-228-10  
(reference only)



**926-224-10 1/3 SWINGDOWN SIDERAIL**

Item	Part No.	Part Name	Qty.
A	926-24-222	1/3 Swingdown Ass'y	1
B	926-24-29	Bumper, Right, Foot	1
C	926-24-28	Bumper, Right, Center	1
D	926-24-27	Bumper, Right	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	16-16	Fiberlock Nut	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	3-2	Hex Hd. Cap Screw	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

**926-225-10 3/4 SWINGDOWN SIDERAIL**

Item	Part No.	Part Name	Qty.
A	926-25-214	3/4 Swingdown Ass'y	1
B	926-24-29	Bumper, Right, Foot	1
C	926-24-28	Bumper, Right, Center	1
D	926-24-27	Bumper, Right	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	16-16	Fiberlock Nut	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	3-2	Hex Hd. Cap Screw	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

① Indicated items to be used with pneumatic Fowler only.

③ Indicated items to be used with manual Fowler only.

# Swingdown Siderail and Bumper Assembly, Right

## 926-226-10 FULL SWINGDOWN SIDERAIL

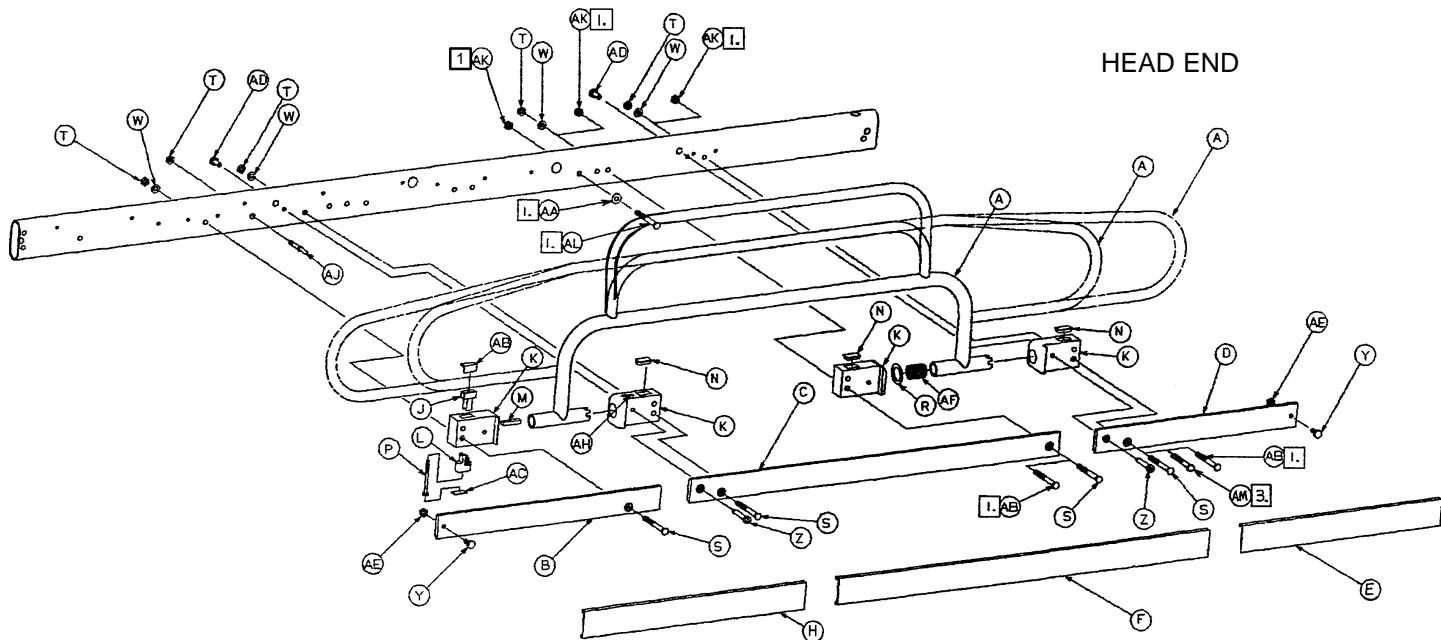
Item	Part No.	Part Name	Qty.
A	926-26-212	Full Swingdown Ass'y	1
B	926-24-29	Bumper, Right, Foot	1
C	926-24-28	Bumper, Right, Center	1
D	926-24-27	Bumper, Right	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	16-16	Fiberlock Nut	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	3-2	Hex Hd. Cap Screw	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1
A	926-28-215	3/4 Swingdown Ass'y	1
B	926-24-29	Bumper, Right, Foot	1
C	926-24-28	Bumper, Right, Center	1
D	926-24-27	Bumper, Right	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	16-16	Fiberlock Nut	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	3-2	Hex Hd. Cap Screw	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

① Indicated items to be used with pneumatic Fowler only.

③ Indicated items to be used with manual Fowler only.

# Swingdown Siderail and Bumper Assembly, Left

Assembly part number 926-224-11, 926-225-11, 926-226-11, 926-228-11 (reference only)



**926-224-11 1/3 SWINGDOWN SIDERAIL**

Item	Part No.	Part Name	Qty.
A	926-24-222	1/3 Swingdown Ass'y	1
B	926-24-26	Bumper, Left, Foot	1
C	926-24-25	Bumper, Left, Center	1
D	926-24-24	Bumper, Left	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	3-2	Hex Hd. Cap Screw	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	16-16	Fiberlock Nut	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

**926-225-11 3/4 SWINGDOWN SIDERAIL**

Item	Part No.	Part Name	Qty.
A	926-25-214	3/4 Swingdown Ass'y	1
B	926-24-26	Bumper, Left, Foot	1
C	926-24-25	Bumper, Left, Center	1
D	926-24-24	Bumper, Left	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	3-2	Hex Hd. Cap Screw	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	16-16	Fiberlock Nut	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

1 Indicated items to be used with pneumatic Fowler only.

3 Indicated items to be used with manual Fowler only.

# Swingdown Siderail and Bumper Assembly, Left

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## 926-226-11 FULL SWINGDOWN SIDERAIL

Item	Part No.	Part Name	Qty.
A	926-26-212	Full Swingdown Ass'y	1
B	926-24-26	Bumper, Left, Foot	1
C	926-24-25	Bumper, Left, Center	1
D	926-24-24	Bumper, Left	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	3-2	Hex Hd. Cap Screw	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	16-16	Fiberlock Nut	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

## 926-228-11 X-HIGH SWINGDOWN SIDERAIL

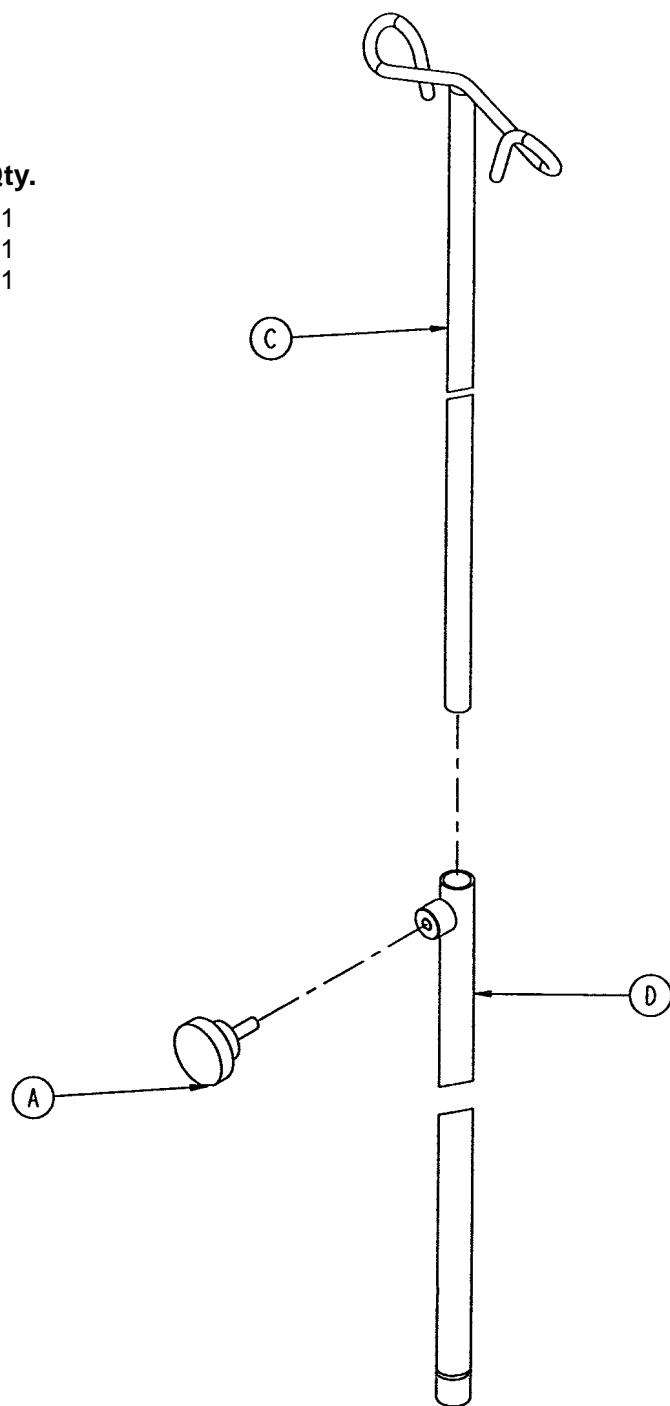
Item	Part No.	Part Name	Qty.
A	926-28-215	3/4 Swingdown Ass'y	1
B	926-24-26	Bumper, Left, Foot	1
C	926-24-25	Bumper, Left, Center	1
D	926-24-24	Bumper, Left	1
E	926-24-6	Cap	1
F	926-24-5	Cap, Long	1
H	926-24-4	Cap	1
J	926-26-42	Top Button Assembly	1
K	926-26-13	Mounting Block	4
L	926-26-19	Bottom Button	1
M	926-26-20	Locking Bar	1
N	926-26-38	Plug	3
P	9-25	Button Hd. Cap Screw	1
R	11-53	Flat Washer	1
S	4-53	Button Hd. Cap Screw	4
T	16-11	Flexlock Nut	4
W	14-19	Washer	4
Y	3-2	Hex Hd. Cap Screw	2
Z	8-29	Hex Soc. Hd. Shld. Bolt	2
AA	11-3	Flat Washer	1
AB	4-76	But. Hd. Cap Screw, Mod.	2
AC	926-26-35	Label, Bottom Button	1
AD	926-26-40	Modified Nut	2
AE	16-16	Fiberlock Nut	2
AF	38-141	Spring	1
AH	946-1-71	Label	1
AJ	926-26-39	Pin	1
AK	946-35-26	Modified Hex Nut	3
AL	4-94	H. Soc. But. Hd. Cap Scr.	1
AM	4-129	Button Hd. Cap Screw	1

1 Indicated items to be used with pneumatic Fowler only.

3 Indicated items to be used with manual Fowler only.

## 390-25 Standard, Removable I.V. Pole Assembly

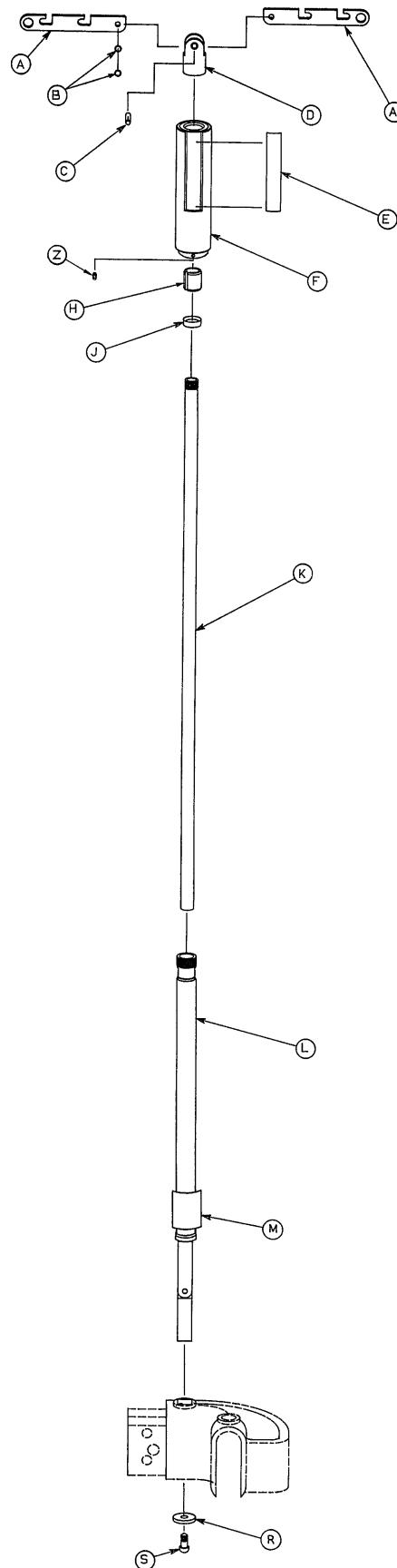
Item	Part No.	Part Name	Qty.
A	24-23	Plastic Knob	1
C	390-3-53	Double I.V. Ass'y	1
D	393-3-43	Tube Assembly	1



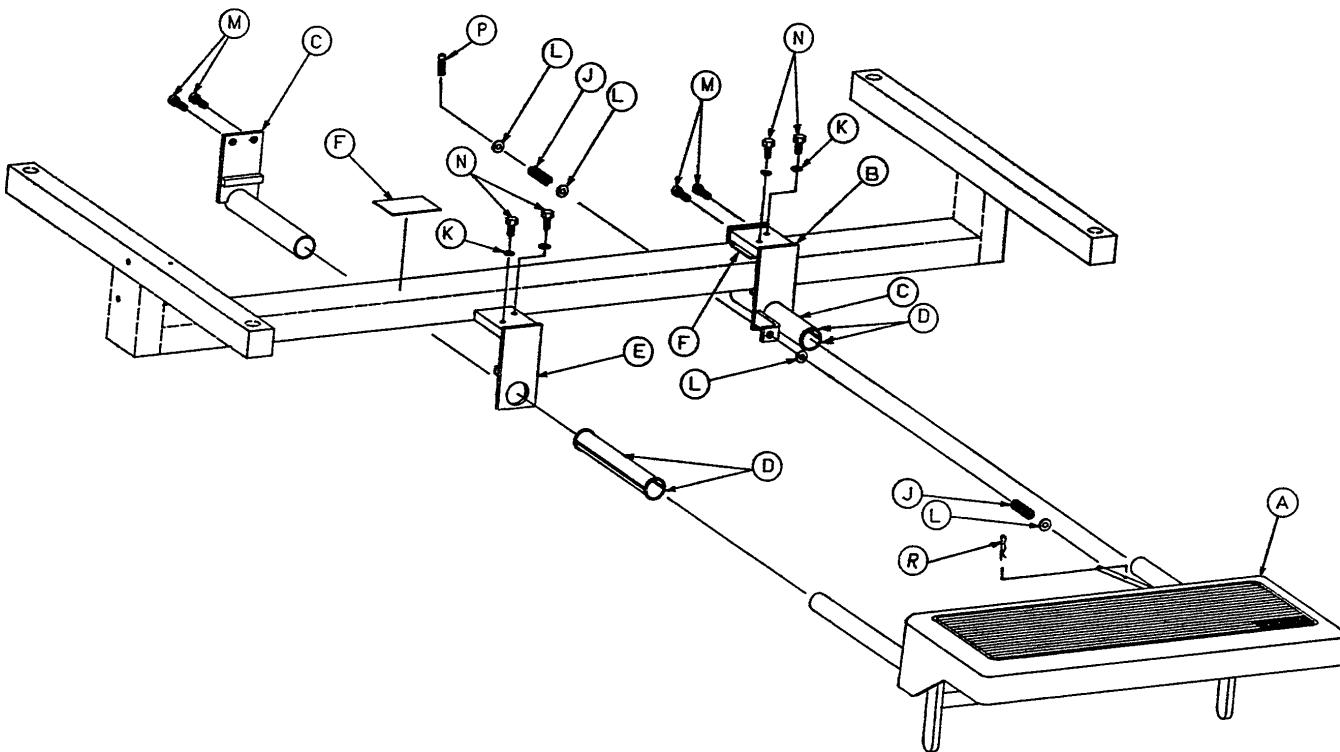
# 946-224-200 Folding I.V. Holder Assembly

Assembly part number 946-224-10 (reference only)

Item	Part No.	Part Name	Qty.
A	946-224-1	Hanger	2
B	14-16	Washer	2
C	26-147	Groove Pin	1
D	946-224-2	Top Bracket, Mach'd	1
E	946-224-18	Label	2
F	946-224-33	Grip Assembly	1
H	946-224-4	Lock	1
J	946-224-5	Ring	1
K	946-224-3	Inner Tube	1
L	946-224-30	Hinge & Outer Tube Ass'y	1
M	946-224-19	Label	1
R	11-158	Washer	1
S	4-113	But. Hd. Cap Screw	1
T	25-86	Pop Rivet	2
W	946-224-22	Rest	2
Z	21-107	Set Screw	1

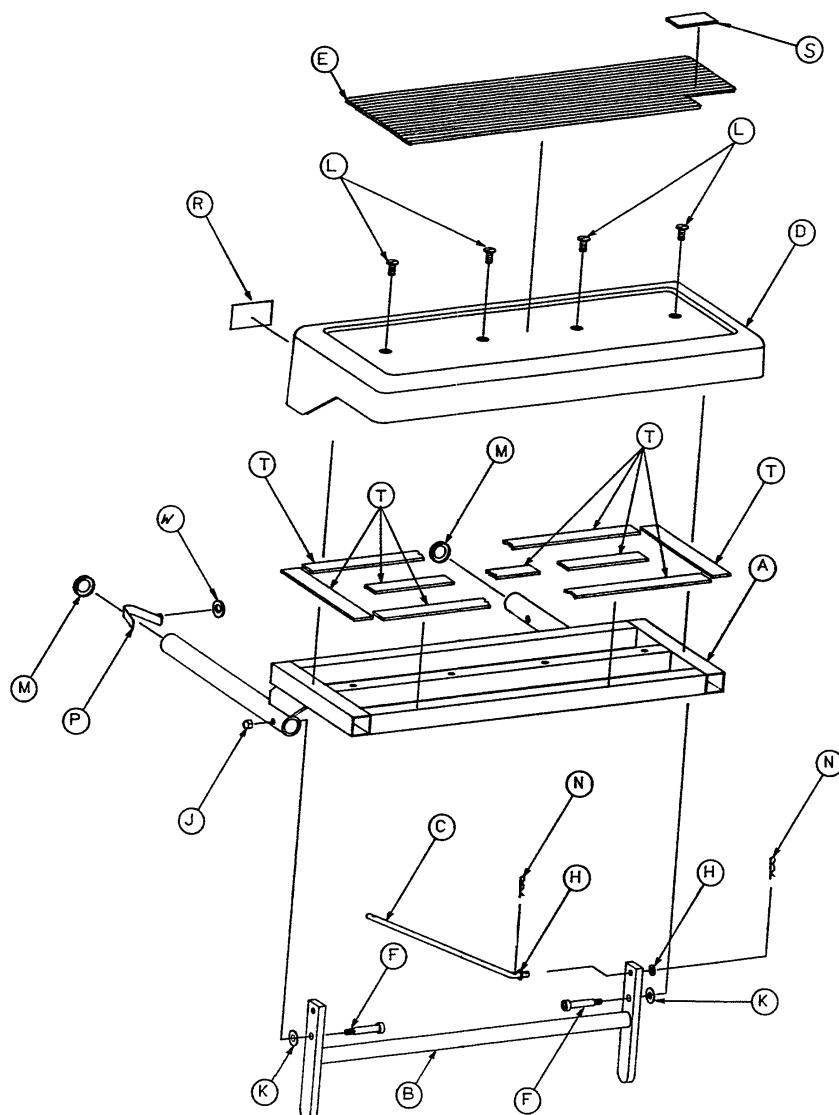


# 946-40-100 Step Stool Kit Assembly



Item	Part No.	Part Name	Qty.
A	(page 85)	Step Stool Assembly	1
B	946-40-106	Stop Assembly	1
C	946-40-86	Backup Plate Assembly	2
D	946-40-92	Support Tube Liner	4
E	946-40-107	Captive Plate Assembly	1
F	946-40-54	Pressure Relief Plate	2
J	38-131	Spring	2
K	12-21	Lock Washer	4
L	11-2	Washer	4
M	4-64	Soc. Hd. Cap Screw	4
N	3-2	Hex Hd. Cap Screw	4
P	26-63	Groove Pin	1
R	27-9	Hair Pin Cotter	1

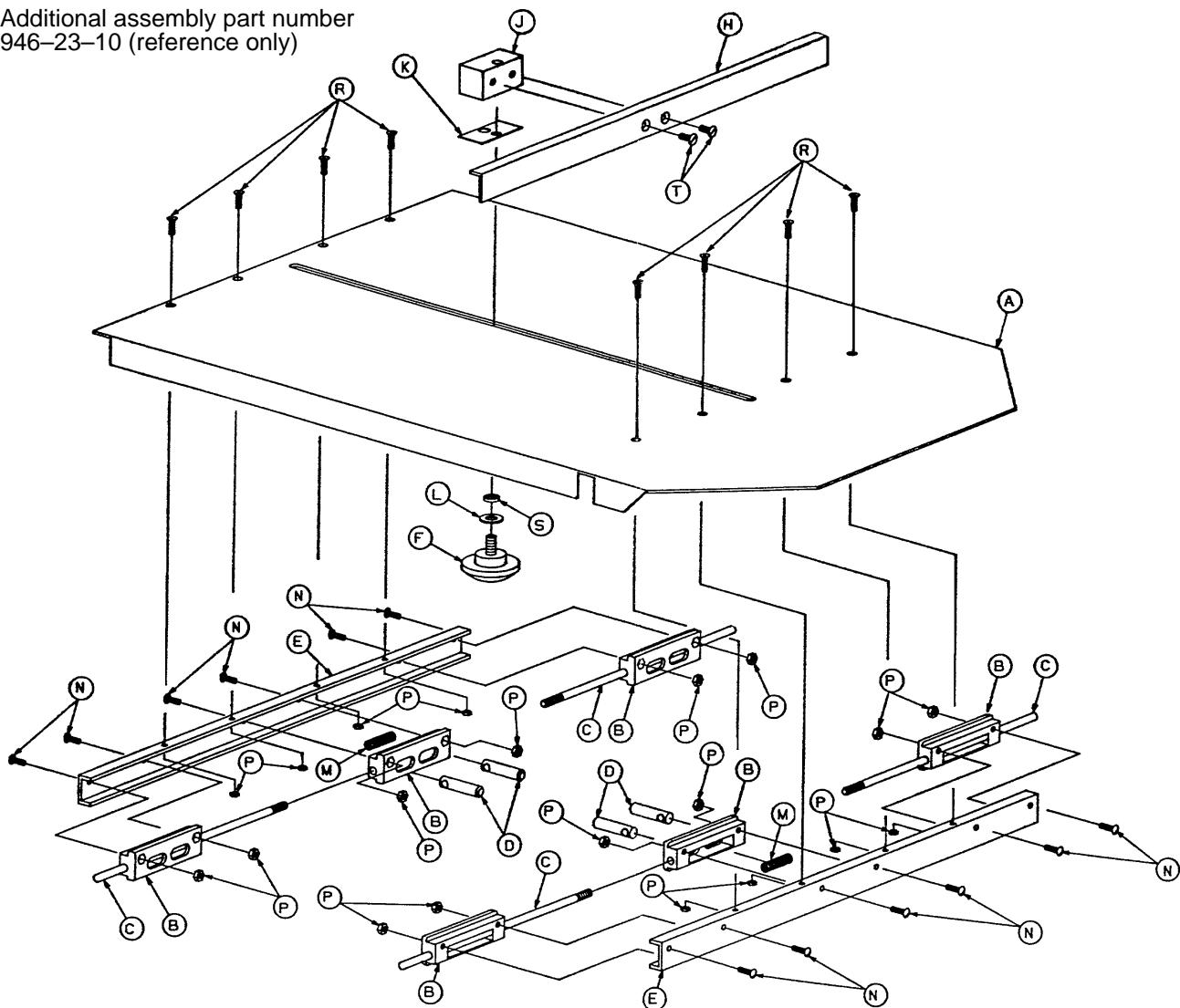
# 946-40-10 Step Stool Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-40-91	Step Assembly	1	L	17-13	Clip	4
B	946-40-88	Leg Assembly	1	M	37-30	End Cap	2
C	946-40-93	Leg Retractor	1	N	27-8	Hair Pin Cotter	2
D	946-40-99	Cover	1	P	946-40-110	Lock Clip	1
E	946-40-97	Tread	1	R	946-40-109	Label	1
F	8-18	Soc. Hd. Shoulder Bolt	2	S	946-40-111	Label	1
H	11-2	Washer	2	T	44-23	Tape	A/R
J	16-16	Fiberlock Nut	2	W	14-4	Washer	1
K	11-3	Washer	2				

# 926-23-10 Fowler X-Ray Cassette Assembly

Additional assembly part number  
946-23-10 (reference only)



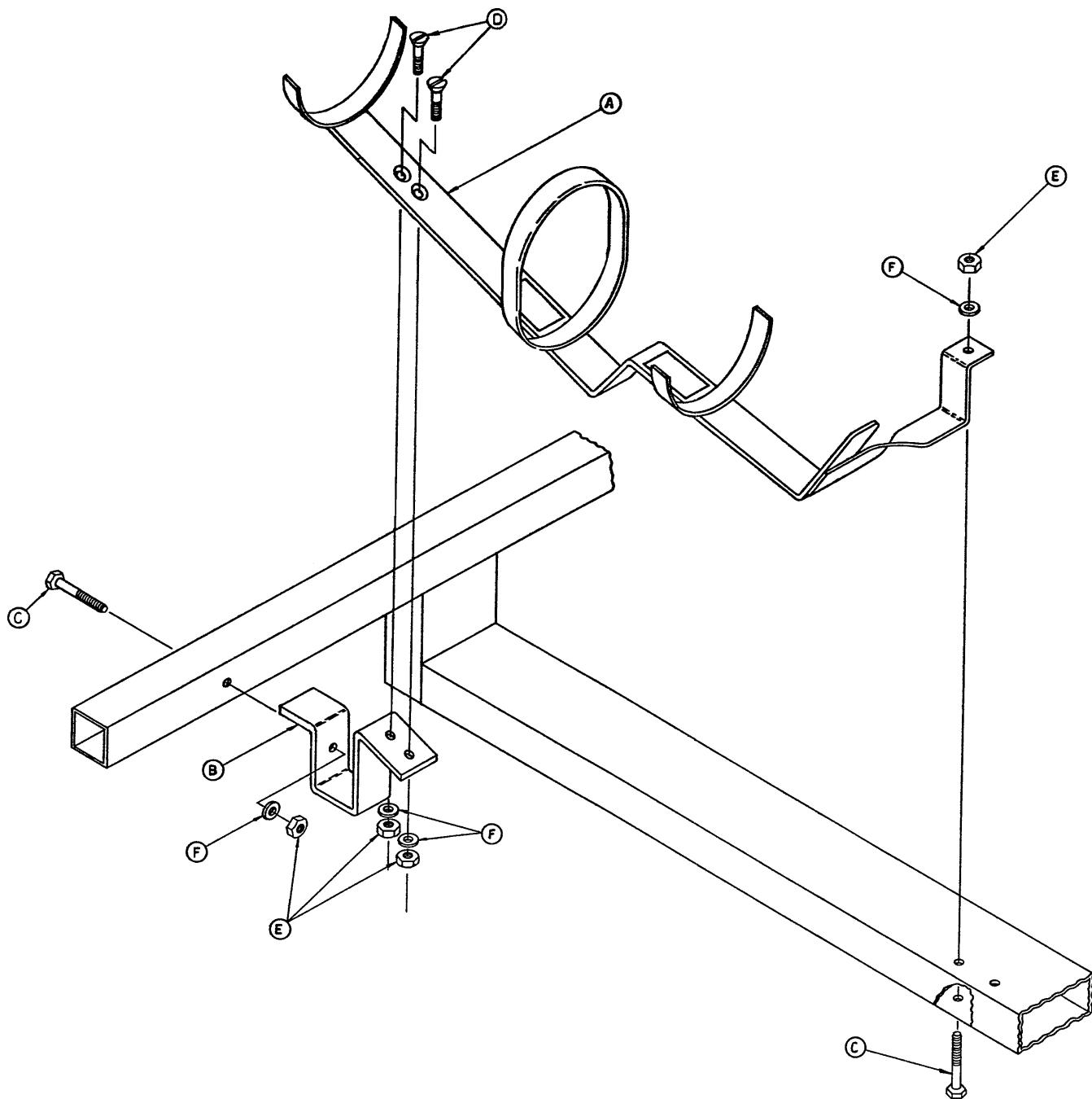
926-23-10

Item	Part No.	Part Name	Qty.
A	926-23-60	Tray	1
B	926-23-62	Post Housing	6
C	926-23-63	Actuating Rod	4
D	926-23-64	Post	4
E	926-23-65	Bearing Housing	2
F	24-10	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	2
N	2-10	Rd. Hd. Mach. Screw	12
P	16-14	Fiberlock Nut	20
R	1-22	Flat Hd. Mach. Screw	8
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	926-23-58	Specification Label	1
Y	926-23-59	Operation Label	1

946-23-10

Item	Part No.	Part Name	Qty.
A	926-23-60	Tray	1
B	926-23-62	Post Housing	6
C	946-23-45	Actuating Rod	4
D	926-23-64	Post	4
E	946-23-65	Bearing Housing	2
F	24-10	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	2
N	2-10	Rd. Hd. Mach. Screw	12
P	16-14	Fiberlock Nut	20
R	1-22	Flat Hd. Mach. Screw	8
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	946-23-70	Specification Label	1
Y	946-23-71	Operation Label	1

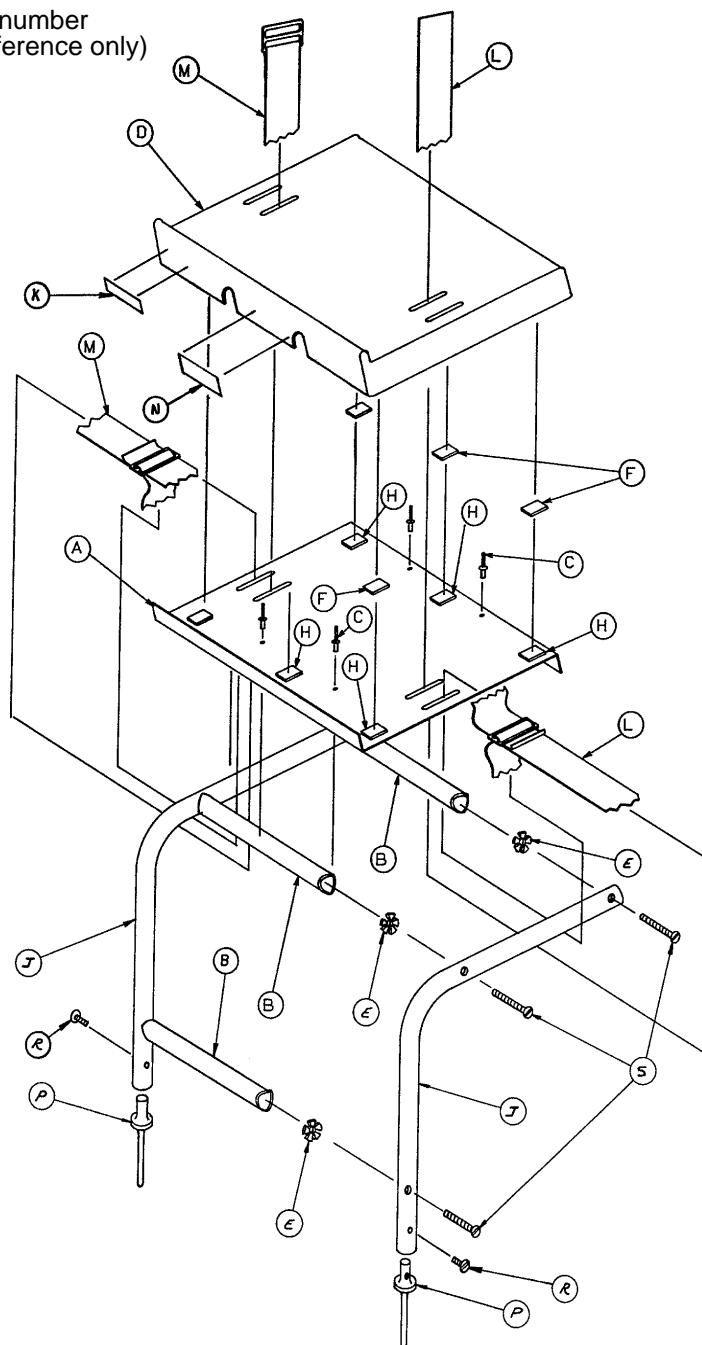
# 926-29-100 Oxygen Bottle Holder Assembly



Item	Part No.	Part Name	Qty.
A	926-29-10	Holder Bar	1
B	926-29-19	Bracket	1
C	3-32	Hex Hd. Cap Screw	2
D	1-25	Flat Hd. Mach. Screw	2
E	15-5	Hex Nut	4
F	11-63	Washer	4

# 926-39 Optional Defibrillator Tray Assembly

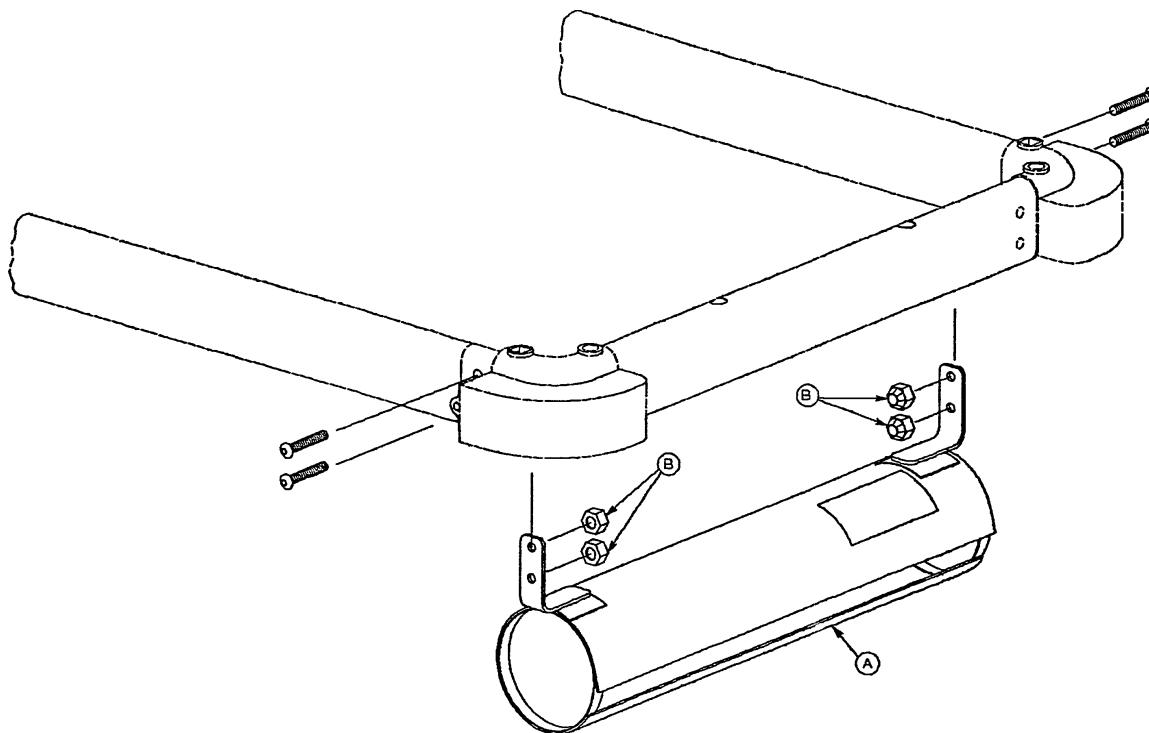
Assembly part number  
926-39-10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-39-4	Tray	1	K	926-1-82	Label	1
B	926-39-16	Crosstube	3	L	390-57-12	Long Strap	1
C	25-55	Rivet	4	M	390-57-13	Short Strap	1
D	926-39-9	Cover	1	N	946-1-283	Label	1
E	18-6	Umbrella Nut	6	P	926-39-15	Holder	2
F	29-8	Dual Lock	6	R	2-44	Screw	2
H	29-10	Dual Lock	6	S	2-105	Rd. Hd. Mach. Screw	6
J	946-39-3	Support Tube	2				

## 926-55-100 Paper Roll Dispenser Assembly

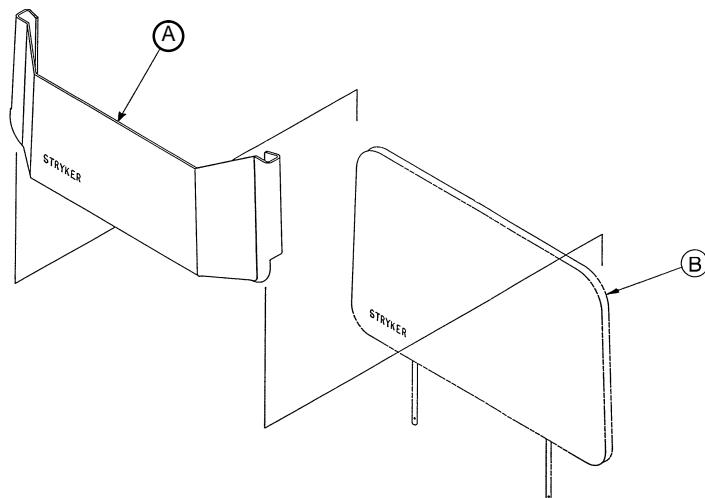
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Item	Part No.	Part Name	Qty.
A	926-55-12	Dispenser Assembly	1
B	16-11	Hex Castle Nut	4
C	300-20	Wax Paper Roll (not shown)	A/R

## 926-40-100 Foot Board/Chartholder Assembly

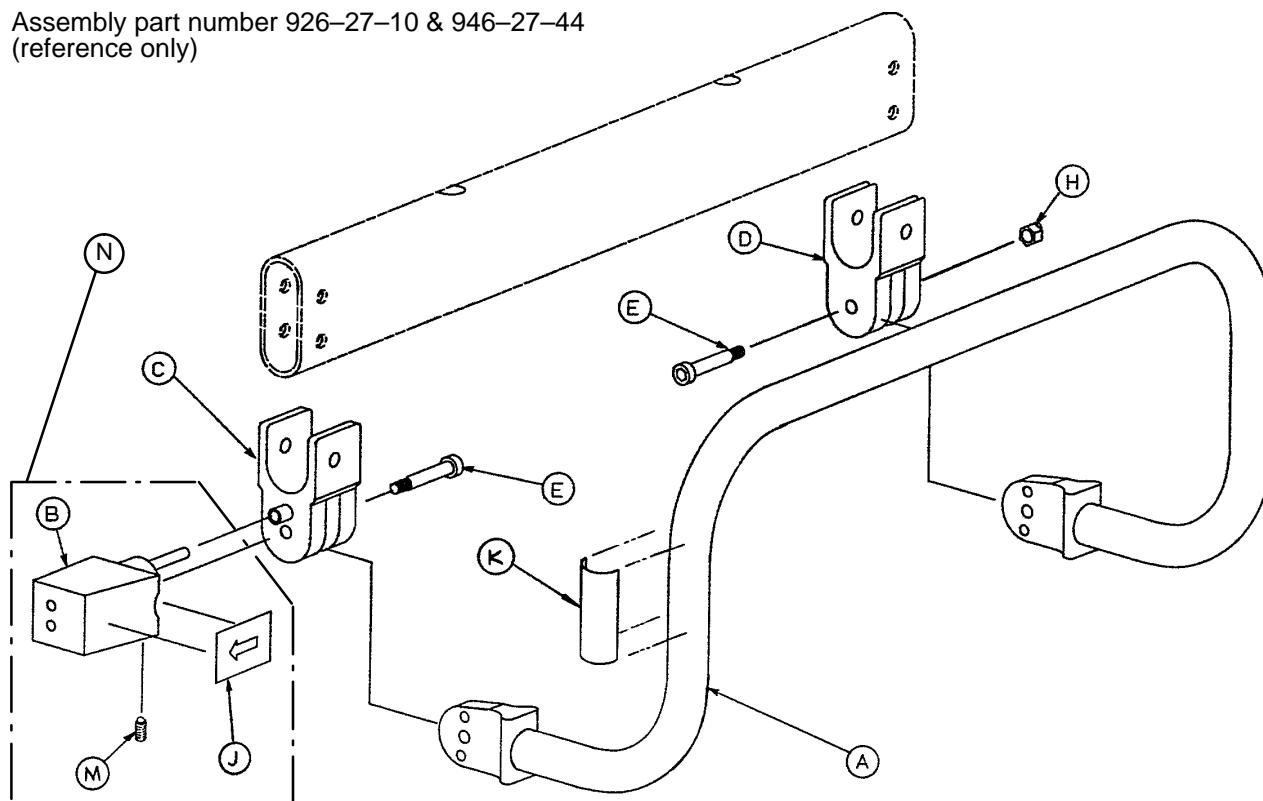
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Item	Part No.	Part Name	Qty.
A	946-28-100	Chart Holder	1
B	946-29-100	Foot Board	1

# 926-27-100 & 946-27-100 Push Bar Assembly

Assembly part number 926-27-10 & 946-27-44  
(reference only)



926-27-10

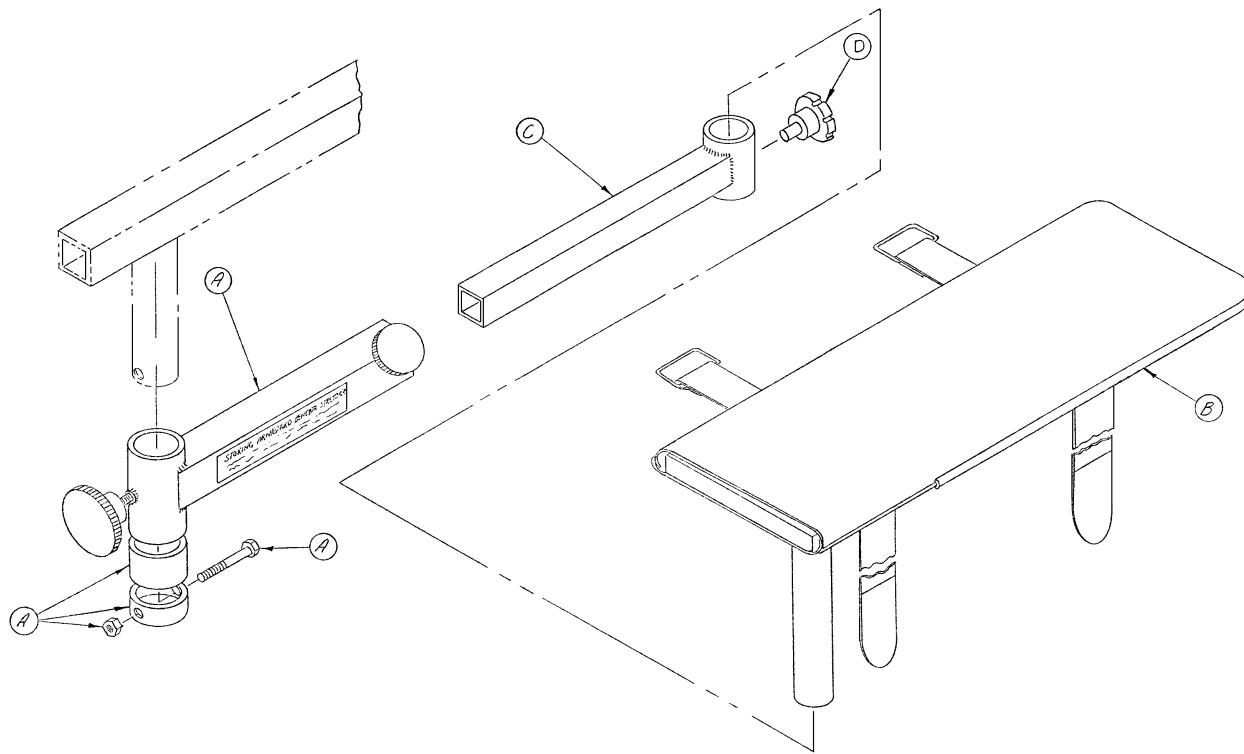
Item	Part No.	Part Name	Qty.
A	926-27-19	Bar Assembly	1
B	946-27-31	Latch Assembly	1
C	946-27-32	Bracket Assembly	1
D	946-27-37	Bracket, Right	1
E	8-18	Shoulder Bolt	2
H	16-16	Fiberlock Nut	1
J	946-1-71	Label, Operation	1
K	926-1-72	Label, Specification	1
M	21-109	Set Screw	1
N	946-27-131	Latch Replacement Kit	A/R

946-27-44

Item	Part No.	Part Name	Qty.
A	946-27-43	Bar Assembly	1
B	946-27-31	Latch Assembly	1
C	946-27-32	Bracket Assembly	1
D	946-27-37	Bracket, Right	1
E	8-18	Shoulder Bolt	2
H	16-16	Fiberlock Nut	1
J	946-1-71	Label, Operation	1
K	946-1-72	Label, Specification	1
M	21-109	Set Screw	1
N	946-27-131	Latch Replacement Kit	A/R

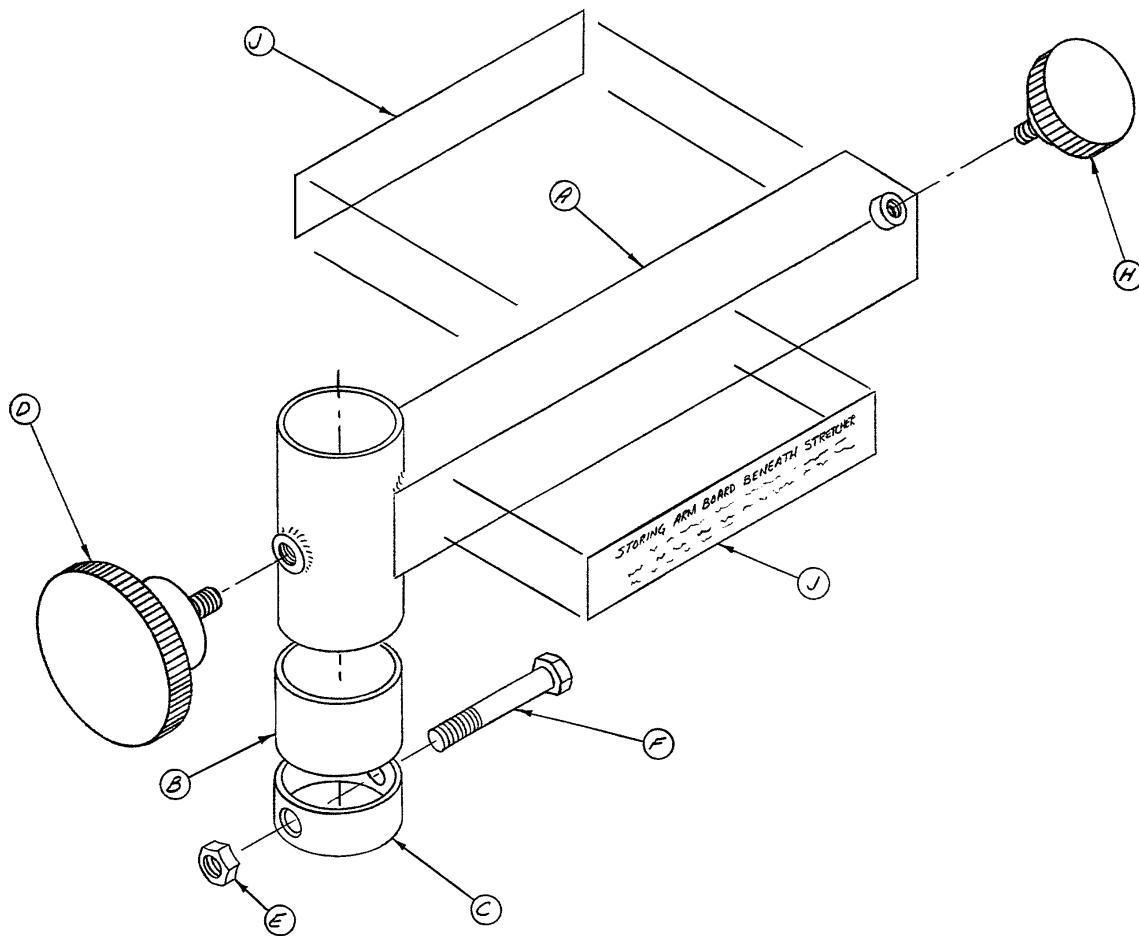
## 390-11 Armboard and Support Tube Assembly

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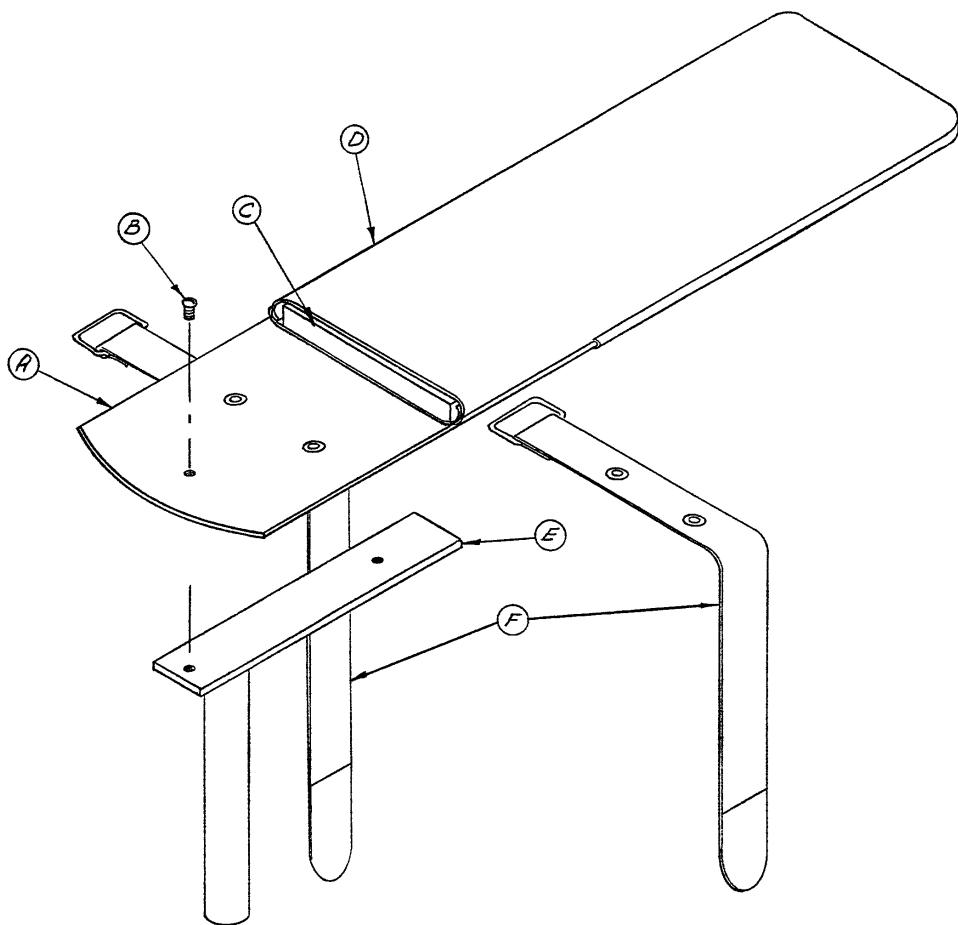
Item	Part No.	Part Name	Qty.
A	(page 92)	Swivel Tube Assembly	1
B	(page 93)	Armboard Assembly	1
C	390-11-6	Extension Tube	1
D	24-53	Fluted Knob	1

# 390-11-50 Armboard Swivel Tube Assembly



Item	Part No.	Part Name	Qty.
A	390-11-8	Swivel Tube	2
B	390-11-20	Spacer	2
C	350-2-24	Collar	2
D	24-11	Plastic Knob, Large	2
E	16-5	Hex Nut	2
F	3-5	Hex Hd. Cap Screw	2
H	24-10	Plastic Knob, Small	2
J	390-11-14	Storage Label	4

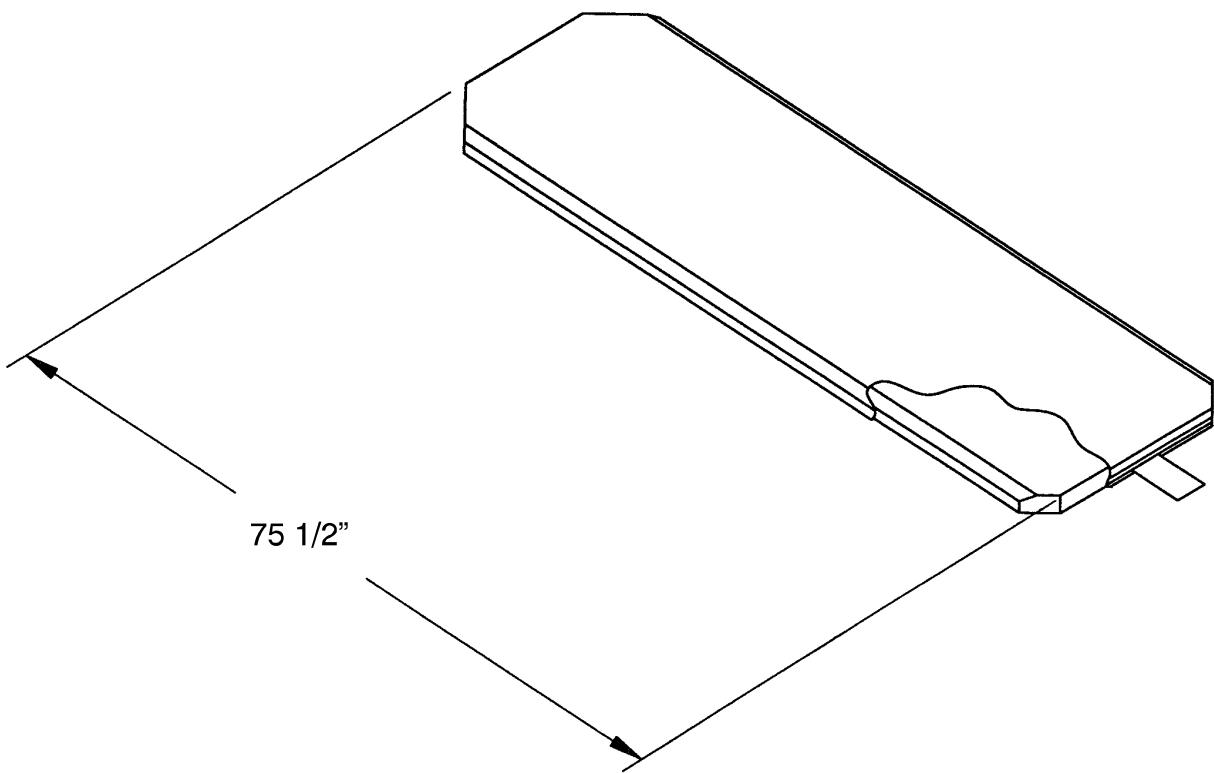
# 390-11-51 Armboard Assembly



Item	Part No.	Part Name	Qty.
A	390-11-4	Arm Holder Assembly	1
B	2-16	Rd. Hd. Mach. Screw	2
C	390-11-12	Foam Pad	1
D	390-11-13	Arm Board Cover	1
E	390-11-1	Arm Support	1
F	390-11-10	Arm Band Assembly	2

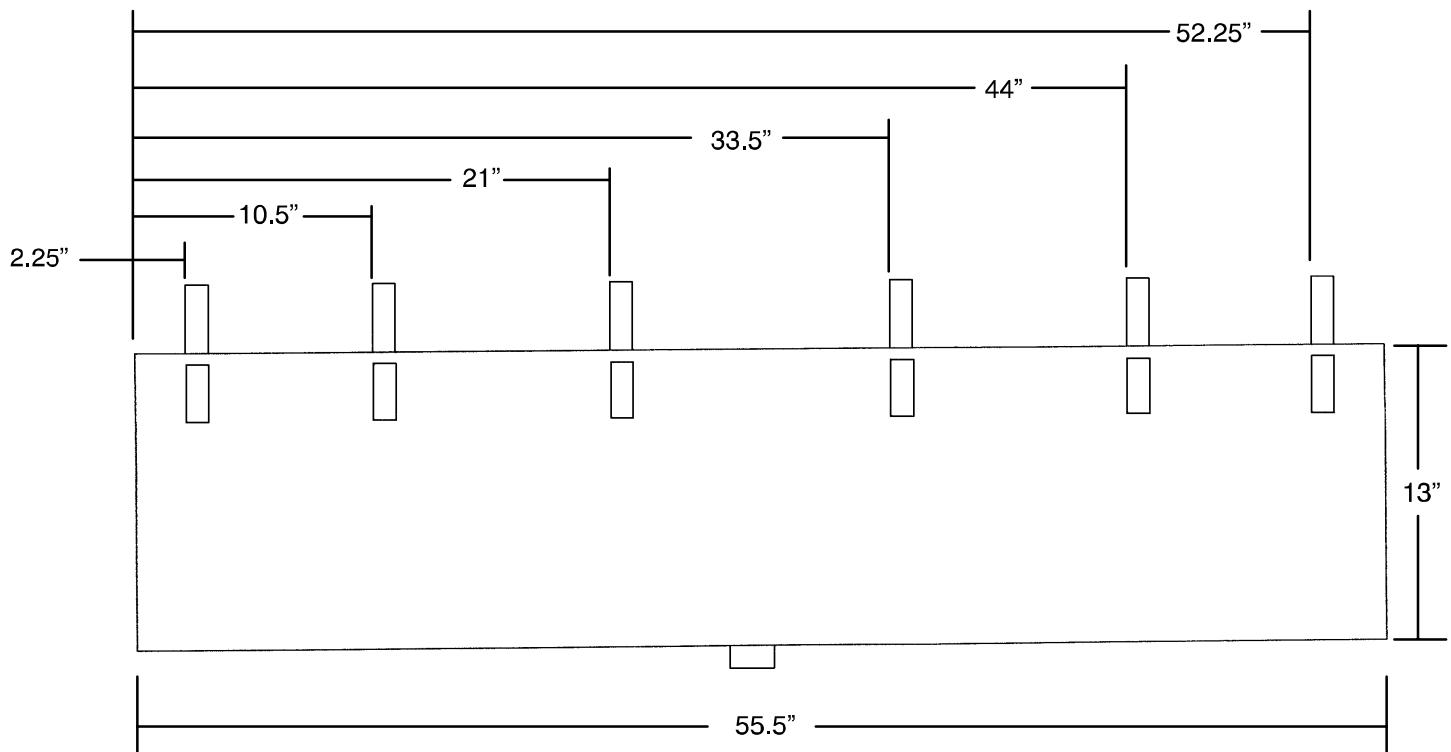
## Mattresses and Siderail Pads

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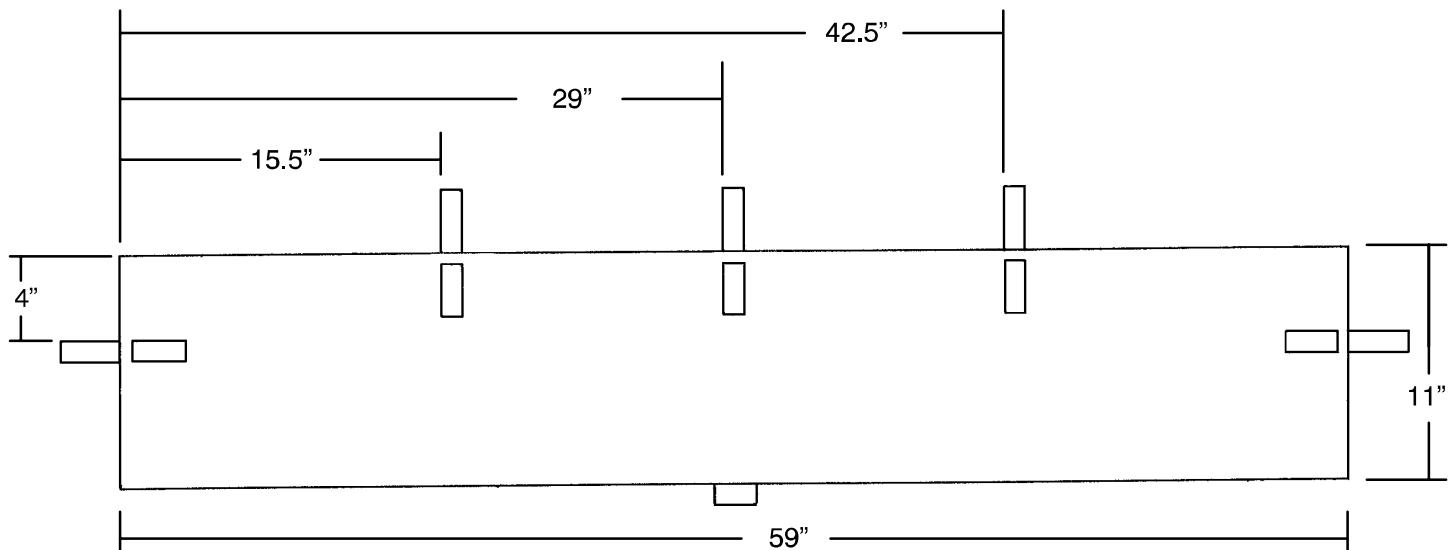
- Mattress, 2" Thick x 24" Wide, Standard ..... part # 1059-224-140
- Mattress, 3" Thick x 24" Wide, Standard ..... part # 1059-324-140
- Mattress, 4" Thick x 24" Wide, Standard ..... part # 1059-424-140
- Mattress, 2" Thick x 29" Wide, Standard ..... part # 1059-229-140
- Mattress, 3" Thick x 29" Wide, Standard ..... part # 1059-329-140
- Mattress, 4" Thick x 29" Wide, Standard ..... part # 1059-429-140

## Mattresses and Siderail Pads



Folddown Siderail Pad ..... part # 946-96-10

Folddown Siderail Pad (set of two) ..... part # 946-96



Swing Siderail Pad ..... part # 946-97-10

Swing Siderail Pad (set of two) ..... part # 946-97

# **Warranty**

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## **Limited Warranty:**

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. **STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN.** THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

## **To Obtain Parts and Service:**

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

## **Supplemental Warranty Coverage:**

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

### **Extended (Parts and Labor)**

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Standard (Labor Only):**

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Basic (Parts Only):**

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

**Please call your local representative, or call (800) 327-0770 for further information**

# **Warranty**

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## **Return Authorization:**

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

## **Damaged Merchandise:**

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT. Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770

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